ABSTRACT – This paper proposes Thermostatic Model for Controlling a cooling system model scheme to provide temperature set-points to thermostatic controlled cooling units in CNC machines. We can use it where the temperature of material should be maintained between lower and higher values. The control problem is formulated as a convex programming problem to minimize the overall operating cost of the system. Temperatures are estimated by reduced order observers and evaporation temperature is regulated by an algorithmic suction pressure control scheme. The method is applied to a validated simulation benchmark. The results show that even with the thermostatic control valves, there exists significant potential to reduce the operating cost. View less
This is a research topic and more development is required in this project.

Key Words: Temperature sensor, Controlling unit, Relay, LCD, Pump.

1. INTRODUCTION
There is a large variety of thermostat models on the market with functionality for various mechanisms and fields. In the present paper, we considered thermostat models used for cooling systems and therefore developed a practical, easy to use thermostat prototype which can be adjusted for systems in the aimed area. One of the primary advantages this model brings is that it can be programmed in accordance with the application is designed for by the means of Arduino board and software. Through the programme, the prototype can be updated according to the requirements of the application it is used for. As a novelty, it was introduced parameter hysteresis used as a lower limit for the cooling system. Once data uploaded on Arduino board, all thermostat needs is a 12V power supply.

The thermostat is a component frequently used in systems that need cooling or heating like heating stations, boilers, refrigerators, automobile engines, and many other devices and mechanisms. In the present paper, we designed and developed a thermostat model that can be used for different cooling systems. For prototype build-up, there were used electronic components and software needed for thermostat programming [1], [11], [14]. Base component is Arduino UNO board which uses programming interface Arduino IDE 1.8.7. A sensor detects the temperature and this value is compared to a Set Point established in the programme. If the measured value is higher than the Set Point, Arduino UNO board sends an impulse using PIN 8 to the transistor which acts upon the cooling system. The cooling process works until temperature value reaches the hysteresis value set by the programme.

2. LITERATURE SURVEY
Many existing systems for temperature monitoring and controlling generally use micro-controller ATMEL 89C51 (µc 8051). It does the same job by using additional devices. The microcontroller-controlled system contains essentially four parts, i.e., the process, the analog to digital converter, the control algorithm, and the clock. The times when the measured signals are converted to digital form are called the sampling instants; the time between successive samplings is called the sampling period and is denoted by h. The output from the process is a continuous time signal. The output is converted into digital form by the A–D converter. The conversion is done at the sampling times. Problem Associated With Existing System Many existing systems for temperature monitoring and controlling generally use micro-controller ATMEL 89C51 (µc 8051). Due to using microcontroller 8051 the process of making whole device becomes not only very complex but also difficult and tedious. For operation it requires A-D converter, external clock, microcontroller development board. Consequently, the problems are as follows:

a) It takes comparatively more time to process.
b) It requires additional devices for operation.
c) It requires external clock.
d) Programming for microcontroller 8051 is difficult.
e) For programming it requires development system.
Liu Peng, Fu Danni, Jiang Shengqian and Wang Mingjie presented a paper on A Movable Indoor Air Quality Monitoring System. This paper provides an intelligent movable indoor environment monitoring system based on Arduino's control using various sensors to detect air quality, which has been designed to simulate users' indoor route and detect air quality real-time to help acquire indoor air condition exactly [3].

Sherin Abraham and Xinrong Li presented paper on Cost-effective wireless sensor network system for indoor air quality monitoring applications. In this paper, they presented a low-cost indoor air quality monitoring wireless sensor network system developed using Arduino, XBee modules, and micro gas sensors. The system that they have developed is capable of collecting six air quality parameters from different locations simultaneously [4].

Gianpiero Einaudi and Walter Mortara presented a paper on Engine cooling electronic control system. An electronic control system has been developed to control the heat exchange in the engine, so as to maintain the engine structure temperature at full-power levels, whatever the operating conditions. This paper discusses the system design criteria and provides a description of the tests made on engine and vehicle [5].

3. PROBLEM DEFINATION:

Most CNC machine tools have a coolant delivery system designed to handle a limited range of applications. In the real world, however, your setups can be extremely varied so you need lots of options for getting coolant to cutting edge. No single nozzle will work for all applications. Thats why we have engineered a An automatic coolant nozzle control for CNC machines using Microcontrollers. An automatic coolant nozzle control for CNC machines using Microcontrollers is designed with servo motors which are controlled using joystick for better accuracy adjustment of water coolant nozzles on BFW CNC machine for different shapes and lengths.

4. OBJECTIVES:

The main objective of the project is to provide controlled cooling system for heating material with help of coolant controller.

1. To increase life of CNC tool.
2. To automate the process of using coolant

METHODOLOGY:

As soon as we connect power supply the welcome message will be there on LCD. Meanwhile the temperature sensor will be initialized.
Current temperature value will be shown on LCD display. Comparing with the threshold temperature value we will decide whether to on or off the coolant pump.

**SCOPE:**
1. It could be used for any machine where the coolant is required to perform job.
2. Smart Thermostat for coolant dispenser system
3. It could be used for automobile engine or any heating chamber to maintain temperature.

**3. CONCLUSIONS**
There are currently many different hybrid-electric system designs utilizing clean diesel engines, alternative fuel engine, gas turbine or fuels cells conjunction with batteries. There are even some new technology concept in the development stage that is solar panel with battery with out using the any kind of fuel. Us of two different of energy sources define a hybrid. There is one of the battery alternate vehicles to fulfill the today’s requirement. After 10 or 20 years crises must become at that time we must think of this alternative machines. It basically based on solar plus battery which makes it different from the others in the field of the today’s required to reduced the pollution. It’s the better option with less vibration, low cost, low maintenance or totally less emission as compare to the other machines.

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**REFERENCES**


