

DESIGN AND ANALYSIS OF STEERING KNUCKLE OF HYBRID METAL MATRIX COMPOSITE FOR THE ELECTRIC VEHICLE

Mr. Karthick K N¹, Mr. Vignesh S², Mr. Darshan R³, Mr. Issivanan S⁴

¹ Assistant Professor, Mechanical Engineering & Bannari Amman Institute of Technology

² UG Scholar, Mechanical Engineering & Bannari Amman Institute of Technology

³ UG Scholar, Mechanical Engineering & Bannari Amman Institute of Technology

⁴ UG Scholar, Mechanical Engineering & Bannari Amman Institute of Technology

ABSTRACT:

The plan and examination of a directing knuckle produced using a mixture metal grid composite (MMC) for electric vehicles (EVs) is a vital area of exploration because of the rising interest for lightweight and superior execution parts in the car business. This study intends to foster a directing knuckle that lessens the heaviness of the vehicle as well as improves its general exhibition and security. The plan interaction starts with conceptualizing the math of the guiding knuckle, considering variables, for example, load conditions, bundling imperatives, and manufacturability. The selection of materials is a key thought, and in this review, a half and half MMC is proposed. This composite comprises a blend of aluminum and support materials, for example, fired or carbon strands, which give the ideal equilibrium between strength and weight decrease. The crossover MMC offers critical benefits over customary materials by offering worked on mechanical properties, for example, higher solidarity-to-weight proportion and improved weakness obstruction.

KEYWORDS:

Material Determination: Cautiously pick the metal lattice composite material for the directing knuckle.
Plan Boundaries: Decide the plan boundaries like

burden bearing limit, aspects, and calculation of the directing knuckle. Limited Component Examination (FEA): Use FEA programming to reenact and break down the primary uprightness of the guiding knuckle plan. Load Examination: Recognize and dissect the different burdens the guiding knuckle will insight during activity. This incorporates upward, horizontal, and longitudinal burdens, as well as the impacts of slowing down and cornering powers.

I INTRODUCTION:

The design and analysis of a steering knuckle made from a hybrid metal matrix composite (MMC) for electric vehicles (EVs) is a crucial area of research due to the increasing demand for lightweight and high-performance components in the automotive industry. This study aims to develop a steering knuckle that not only reduces the weight of the vehicle but also enhances its overall performance and safety.

The design process begins with conceptualizing the geometry of the steering knuckle, taking into account factors such as load conditions, packaging constraints, and manufacturability. The choice of materials is a key consideration, and in this study, a hybrid MMC is proposed. This composite consists of

a combination of aluminum and reinforcement materials, such as ceramic or carbon fibers, which provide the desired balance of strength and weight reduction. The hybrid MMC offers significant advantages over conventional materials by offering improved mechanical properties, such as higher strength-to-weight ratio and enhanced fatigue resistance.

Finite element analysis (FEA) is employed to simulate the structural behavior of the steering knuckle under various loading conditions, including static, dynamic, and impact loads. FEA helps identify stress concentrations, predict potential failure points, and evaluate the performance characteristics of the hybrid MMC steering knuckle. Based on the FEA results, design iterations are performed to refine the geometry and material distribution, aiming to minimize stress concentrations and optimize the component's overall structural integrity.

Additionally, the analysis focuses on identifying critical failure points and implementing design modifications to ensure improved safety and reliability. The final design aims to strike a balance between weight reduction and structural integrity, ultimately contributing to the overall efficiency and Performance

II DEVELOPMENT OF KNUCKLE:

The findings of this research have significant implications for the automotive industry. The development of lightweight and robust steering knuckles for electric vehicles enables improved energy efficiency, extended battery range, and enhanced handling and stability. Moreover, the use of hybrid MMCs promotes sustainability by reducing the vehicle's carbon footprint and contributing to the overall goal of a greener transportation system.

The design and analysis of a steering knuckle made from a hybrid MMC for electric vehicles is a critical research area that aims to develop lightweight and high-performance components. The integration of advanced materials and optimization techniques enhances the structural integrity, reduces weight, and improves the overall performance and safety of electric vehicles, contributing to the advancement of sustainable and efficient transportation systems. The project is centered around the design and analysis of a steering knuckle specifically tailored for electric vehicles (EVs) utilizing hybrid metal matrix composite (MMC) materials. The steering knuckle is a critical component that connects the suspension system to the wheels, enabling steering control and handling. Based on the findings from the literature review, a clear problem formulation is established. questions, and scope. It also highlights the significance of the research and its potential contributions to the field of MMC-based steering knuckles for EVs. Additionally, the problem formulation addresses any potential challenges that may arise during the project and discusses the approach to tackle them

ADVANTAGE OF KNUCKLE

1. The steering knuckle is primarily responsible for transmitting the motion from the steering linkage to the front wheel, allowing the driver to have control over the car's direction. Additionally, it also helps to keep the front wheels aligned and in the correct position.
2. The steering knuckle is the pivot point of the steering system, which allows the wheels to turn. On cars with conventional suspension systems, the steering knuckle's spindle locates and supports the inner and outer wheel bearings.
3. The Knuckle is a key component of a car's steering and suspension system that connects the front or rear axle to the wheel, allowing the latter to rotate freely
4. The steering knuckle is accountable for many vital

tasks such as holding the weight of the vehicle, withstand cornering and braking forces. The design of a steering knuckle affects the characteristics of the

suspension geometry as it determines the steering axis inclination (king pin inclination), caster etc.

APPLICATION OF STEERING KNUCKLE

The steering knuckle is one of the components that make up the automotive steering system. It contains wheel hubs (or spindles) and attaches to the suspension and steering components of a vehicle to transfer the movements of a steering wheel to the front wheels.

The steering knuckle is chunky piece of steel with several protruding arms located right behind your

front wheels. It connects the wheel hub (or spindle) to the suspension. The disc brake caliper mounts to the knuckle.

The top and bottom arms of the steering knuckle attach to the suspension system via pivots called "ball joints". The ball joints let the knuckle pivot left or right. They also keep the knuckle in a vertical position. The steering knuckle also has a lateral arm that connects to a tie rod.

A steering knuckle is very sturdy. During normal use they usually last the life of the vehicle. However, if you have a minor collision, hit a really big pothole, or slide into a curb, you might damage the knuckle. If the knuckle breaks, your vehicle will be obviously disabled.

III DESIGN:

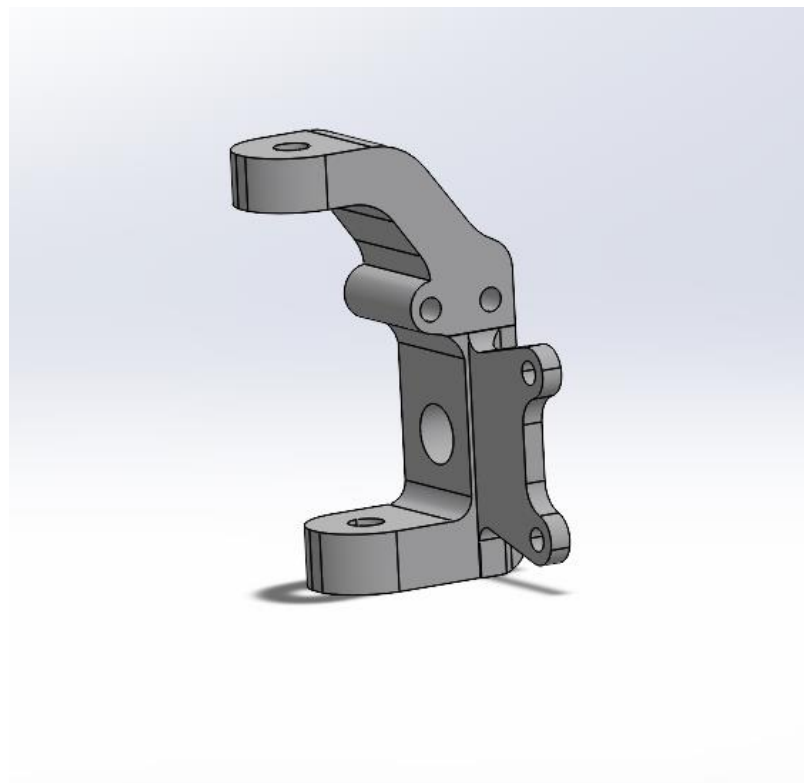


Fig 1. OVERVIEW OF KNUCKLE

METHODOLOGY OF THE PROPOSED WORK

The philosophy for planning and investigating the directing knuckle of a crossover metal lattice composite (MMC) for an electric vehicle (EV) project includes a few key stages. Here is an itemized framework of the procedure:

1. Project Inception: Characterize the task extension, targets, and expectations. Lay out a task group with mastery in material designing, mechanical plan, limited component examination (FEA), and auto designing.

2. Material Choice: Lead a far reaching survey of accessible crossover MMC materials reasonable for auto applications. Assess material properties, including rigidity, firmness, warm conductivity, and thickness. Consider the assembling processes expected for the chose MMC material.

3. Prerequisites Examination: Decide the particular prerequisites for the MMC directing knuckle, including load-bearing limit, weight decrease targets, and security factors. Think about the EV's weight, speed, and expected loads on the directing knuckle.

4. Computer aided design Displaying: Foster a definite 3D computer aided design model of the directing knuckle utilizing programming like SolidWorks, CATIA, or AutoCAD. Guarantee the plan adjusts to industry principles and coordinates with other vehicle parts.

5. Limited Component Investigation (FEA): Make a limited component model of the MMC controlling knuckle. Perform FEA reproductions to survey primary honesty, stress conveyance, and distortion under different working circumstances and burdens. Distinguish basic emphasis and regions that require plan upgrades.

6. Plan Streamlining: Execute plan advancements in light of FEA results to diminish weight while keeping up with or working on underlying strength

7. Writing Audit: Direct a complete survey of existing writing connected with MMCs, guiding knuckle plan, and EV innovation. Distinguish holes

in the momentum exploration and open doors for advancement in MMC materials and EV part plan. 8. Material Choice: Explore different half and half MMC materials (e.g., aluminum-based MMCs with support like carbon filaments). Dissect the mechanical, warm, and weight-saving properties of applicant materials.

9. Plan Idea: Foster a starter plan idea for the MMC guiding knuckle, taking into account weight decrease, primary respectability, and similarity with EV suspension frameworks.

10. Limited Component Examination (FEA): Use FEA programming to make a virtual model of the MMC guiding knuckle. Reproduce and break down pressure dispersion, deformity, and disappointment modes under different stacking conditions. Advance the plan in view of FEA results to meet security and execution necessities

11. Material Testing: Lead lab tests on the picked MMC material to approve its mechanical properties and warm way of behaving. Perform tests to evaluate the material's similarity with the assembling system.

CONTENT

1. Presentation Foundation and inspiration for the exploration. The meaning of MMCs in auto applications. The significance of the directing knuckle in an EV's suspension Research targets and extent of the review.

2. Writing Survey Outline of MMC materials and their attributes. Past exploration on MMCs in auto parts. Concentrates on directing knuckle plans and materials. Headways in EV innovation and the requirement for lightweight parts.

3. Material Choice Clarification of half and half MMC materials and their organization. Properties of half and half MMCs pertinent to controlling knuckle plan. Defense for the decision of MMC material for the directing knuckle.

4. Plan Idea Starting plan contemplations for the MMC controlling knuckle. Calculation, aspects, and underlying elements. How the plan lines up with the targets of weight decrease and further developed execution?

5. Limited Component Examination (FEA) Clarification of FEA and its application in the examination. Subtleties of the FEA model for the MMC guiding knuckle. Reproduction results, including pressure conveyance, disfigurement, and disappointment modes.

II CONCLUSION:

The outcomes segment of your "Plan and Examination of Guiding Knuckle of Half Breed Metal Lattice Composite for the Electric Vehicle Undertaking" report is a basic part where you present the discoveries of your work. This segment ought to give a reasonable and compact synopsis of the results of your plan, examination, and testing endeavors. This is the way you can structure the outcomes area:

Underlying Investigation Results: Present the aftereffects of the limited component investigation (FEA) led on the MMC directing knuckle. Incorporate pressure circulation maps, deformity examination, and any basic emphasis focuses recognized. Feature how the MMC guiding knuckle performed under different loads and working circumstances.

1. Plan Streamlining Results: Depict the plan enhancements carried out in view of FEA results. Examine how these improvements accomplished weight decrease while keeping up with or upgrading primary respectability.

2. Prototyping and Testing Results: Present the aftereffects of actual testing led on the model of the MMC controlling knuckle. Incorporate information from static burden tests, dynamic burden tests, and weakness tests. Contrast the test results with the FEA forecasts, talking about any errors or similarities

3. Material Portrayal Discoveries: Share the results of material portrayal tests performed on the crossover MMC material. Present information on elasticity, weariness opposition, warm way of behaving, and other significant properties. Talk about whether the material properties line up with

assumptions.

4. Cost Investigation Results: Give a breakdown of the general expense investigation, including material, creation, and post-handling costs. Analyze the expense of the MMC guiding knuckle to customary materials, featuring cost-viability if relevant.

5. Natural Effect Evaluation: Sum up the appraisal of the ecological effect of the cross breed MMC material all through its lifecycle. Talk about any eco-accommodating viewpoints or expected regions for development in manageability.

6. **Consistence and Accreditation:** Affirm whether the MMC controlling knuckle meets generally pertinent car wellbeing and administrative norms. On the off chance that any consistency issues were distinguished, portray the way in which they were tended to.

7. Execution and Genuine Testing: Share bits of knowledge from coordinating the MMC controlling knuckle into an electric vehicle model or existing EV model. Feature any difficulties or victories experienced during true testing and assessment.

8. End and Accomplishments: Sum up the vital discoveries and accomplishments of your venture. Accentuate how the MMC directing knuckle configuration met wellbeing, execution, and cost-effectiveness objectives.

9. Future Work Proposals: Propose possible regions for future examination or upgrades to the MMC controlling knuckle plan and assembling process in light of the outcomes and examples learned.

10. Visual Guides: Incorporate visual guides like outlines, charts, tables, and pictures to show and support your discoveries.

11. Conversation of Constraints: Recognize any limits or imperatives experienced during the venture and what they could have meant for the outcomes. Guarantee that your outcomes are introduced plainly and intelligently, and that they line up with the goals and extent of your undertaking. Be unbiased and straightforward in detailing the two victories and

difficulties, and give any vital setting or clarifications for the outcomes introduced.

III REFERENCES:

- [1] J. Goni, M. Coletto, Development of low cost metal matrix composites for commercial applications, *Mater. Sci. Technol.* 16 (2000) 743–746.
- [2] S. Vijayarangan, I. Rajendran, Optimal design of composite leaf spring using genetic algorithm, *Comput. Struct. Mater. Des.* 79 (2000) 1121–1129.
- [3] S. Vijayarangan, N. Rajamanickam, V. Sivananth, Evaluation of metal matrix composite to replace spheroidal graphite iron for a critical component, steering knuckle, *Mater. Des.* 43 (2013) 532–541.
- [4] A.K. Purushottam Dumbre, V.S.A. Mishra, Structural Analysis of steering knuckle for weight reduction, *IJETAE* 4 (2014) 552–557.
- [5] A. Ameyabhusari, Chavan, Sushrutkarmarkar, FEA & optimisation of steering knuckle of ATV, *IJMPE* 3 (2015) 54–58.
- [6] Sanjay Yadav, Ravi Kumar Mishra, Varish Ansari, ShyamBihari Lal. Design and analysis of steering knuckle component 2016; *IJERT* Vol. 5 Issue 4:454-63.
- [7] Pilla Anitha, V Hari Shankar. Design and topology optimisation of a steering knuckle joint using FEA 2016; 6:311-316.
- [8] S.V. Dusane, M.K. Dipke, M.A. Kumbhalkar, Analysis of steering knuckle of all terrain vehicles using FEA, *IOP Conf. Mater. Sci. Eng.* (2016) 01–10.
- [9] Pruthviraj Vitthal Wable, Sahil Sanjog Shah. Design analysis and optimization of hub used in FSAE cars. *IJRSET* 2017; Vol.6 Issue 8:16799-805.
- [10] G.-Y. Kim, S.-H. Han, K.-H. Lee, Structural optimization of a knuckle with consideration of stiffness and durability requirements, *Sci. World J.* (2014), <https://doi.org/10.1155/2014/763692>.
- [11] V.S. Shaisundaram, L. Karikalan, V. Vignesh, R. Tamilmani, M. Akash (2018) Design and analysis
- [12] Shuaib M., Haleem A., Kumar L., Rohan, Sharma D. (2019) Design and Analysis of Steering Knuckle Joint. In: Prasad A., Gupta S., Tyagi R. (eds) *Advances in Engineering Design. Lecture Notes in Mechanical Engineering*. Springer, Singapore. https://doi.org/10.1007/978-981-13-6469-3_38.
- [13] Ashwin Chopane, Shanu Gupta, Abhirami Ajith, Sushant Kakroo, Aniket Salve. Design and analysis of plastic gears in rack and pinion steering system for formula supra car 2018; *Materials Today proceedings* 5154-64.
- [14] Thomas D. Gillespie, *Fundamentals of vehicle dynamics*, Society of Automotive Engineers, Inc. 400 commonwealth drive, Warrendale, PA 15096-0001, pp 53- 61.
- [15] V B Bhandari, *Design of Machine Elements* third edition, Delhi, McGraw Hill Education, India, 2010. Pp100-110.