DESIGN AND FABRICATION OF MECHANICAL OPERATE FOOTSTEP POWER GENERATOR

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Abstract - Nowadays energy and power are the one of the basic needs in this modern world. Energy demand is increasing day by day. On the other hand, the many energy resources are getting exhausted and wasted. Proposal for utilization of waste energy of foot power with human locomotion is very relevant in populated countries like India where roads, railway stations, bus stands, temples, etc. are overcrowded and millions of people move around. This whole energy is wasted. If this energy made possible for utilization it will be a great invention. In this project we are converting non-conventional from just walking foot step into electrical energy. This project uses simple drive mechanism such as rack and pinion assembly. The control mechanism carries the rack & pinion, and D.C generator to output.

In this project we are generating electrical power as non- conventional method by simply walking or running on the footsteps. Non-conventional energy system is very essential at this time to our nation. Non-conventional energy using foot step needs no fuel input power to generate the electrical power. In this project the simple drive mechanism such as rack and pinion assembly mechanism is used for generating power by utilization of force which is obtained during the walking on steps is converted in to electrical energy with the help of mechanical systems. The generated power is stored by means of battery and this is used for activating the connected loads. This is one of the compact and efficient systems for generating electricity which can be easily installed in many regions.

Keywords: Battery, Rack & Pinion arrangement, Spring, Footsteps, D.C Generator, Non-conventional energy system,

I. INTRODUCTION

Proposal for the utilization of waste energy of foot power with human locomotion is very much relevant and important for highly populated countries like India and China where mobility of its masses will turn into boon in generating electricity from its footsteps. In India, places like roads, railway stations, bus stands, are all over crowded and millions of people move round the clock. As a result large amount of power can be obtained with the use of this promising technology. This process involves number of simple setup that are installed under the walking platform. When people walk on this platform their body weight compresses the setup which rotates a dynamo current produced is stored in dry battery. To reduce the external compression, a responsive sub flooring system is installed. Awhile the power producing platform is over crowded with moving population, energy is produced at larger levels. Greater movement of people will generate more energy.





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In this project the weight which acts on the foot step is used to generate electrical energy. When a person walks Over the foot step, a force acts on the step. One can simply be amazed by knowing how much energy a person can have just by walking on the floor with normal speed. Whenever a person walks, manages to lose energy towards the floor by means Excess weight to the floor. That energy may be used and converted into electrical energy. The Mechanical energy (weight) is converted into electrical energy using drive mechanism, in this case rack and pinion. Generated energy can be stored in Batteries. Then the output of the battery is used to lighten the lamps in the room. Proposal for the utilization of waste energy of foot power with human locomotion is very much relevant and important. Man has needed and used energy at an increasing rate for his sustenance and well-being ever since he came on the earth a few million years ago. Primitive man required energy primarily in the form of food. He derived this by Eating plants or animals, which he hunted. Subsequently he discovered fire and his energy needs increased as he Started to make use of wood and other bio mass to supply the energy needs for cooking as well as for keeping himself Warm. With the passage of time, man started to cultivate land for agriculture. He added a new dimension to the use of Energy by domesticating and training animals to work for him. With further demand for energy, man began to use the Wind for sailing ships and for driving windmills, and the force of falling water to turn water for sailing ships and for Driving windmills, and the force of falling water to turn water wheels. Till this time, it would not be wrong to say that the sun was supplying all the energy needs of man either directly or indirectly and that man was using only renewable Sources of energy.

II.POWER GENERATION BY FOOTSTEPS USING RACK AND PINION ARRANGEMENT

This process involves number of simple setup that is installed under the walking platform. When People walk on this platform their body weight compresses the setup which rotates a dynamo and current is produced. The power producing platform is overcrowded area with moving population, energy is produced at larger levels. Greater movement of people will generate more energy. This whole human energy being wasted if can be made Possible for utilization it will be great invention and power producing platform will be very useful energy sources in crowded countries. Proposal for the utilization of waste energy of foot power with human locomotion is very much relevant and important. Man has needed and used energy at an increasing rate for his sustenance and well-being ever since he came on the earth a few million years ago. Primitive man required energy primarily in the form of food. He derived this by Eating plants or animals, which he hunted. Subsequently he discovered fire and his energy needs increased as he Started to make use of wood and other bio mass to supply the energy needs for cooking as well as for keeping himself Warm.

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III . LITERATURE REVIEW

"Power Generation in Automobile Suspension System" by C. Nithiyesh Kumar, K.Gowtham, M.Manikandan, P.Bharathkanna, T. Manoj Kumar

In this research paper author studied three methods of foot step power generation namely piezoelectric method, rack and pinion method and fuel piston method comparatively and found that the rack and pinion mechanism is more efficient with moderate cost of operation and maintenance. [1]

"Generation of Electrical Energy from Foot Step Using Rack and Pinion Mechanism" by Md.Azhar, Zitender Rajpurohit, Abdul Saif, Nalla Abhinay, P.Sai Chandu

In this research paper authors used regulated 5V power, 500mApower supply. Bridge type full wave rectifier is used to rectify the ac output of secondary of 230/12V step down transformer. A rack and pinion is a type of linear actuator including a pair of gears which convert rotational motion into linear motion. The "pinion" engages teeth on the rack. In this paper, since the power generation using foot step get its energy requirements from Non-renewable source of energy. There is no need of power from external sources (mains) and there is less pollution in this source of energy. It is very useful to the places like all roads and as well as all kind of foot step which is used to generate non-conventional energy like electricity. [2]

"Electrical Power Generation Using Foot Step for Urban AreaEnergy Applications" by Joydev Ghosh, Amit



Saha, Samir Basak, Supratim Sen.

In this research paper authors used 80 volts and 40 mA from one coil have been generated from a prototype model as first invention. The second invention provides 95 volts and 50 mA from one coil and this generated power can be used to light LED array and to run DC fan after rectifying the AC or can charge batteries. For high efficiency in the axel of the second gear, they fitted a strong magnet vertically, so that when the gear will rotate due to human body weight the magnet also rotate. The magnet is placed in a loop type copper coil. When the magnet start rotating according to the Faraday's law of electromagnetic induction, there will be induced emf in the coil. [3]

"Power generation through step" by Vipin Kumar Yadav1, Vivek Kumar Yadav1, Rajat Kumar1, Ajay Yadav

In these research paper authors used equipment with following specification: Motor Voltage:10 volt Type: D.C. Generator, RPM:1000 rpm, Gear 1-Mild Steel, No. of teeth:59(big gear),No. of teeth:36(small gear),Type: Spur Gear, No. of gear used:2 Spring 1- Load bearing capacity:60-90 kg, Mild Steel, Total displacement:5 inch, Bearing 1- Type: Ball bearing, Bearing no.N35,Shaft 1- Diameter: 15 mm- Material: Mild steel author concluded that with these method energy conversion is simple efficient and pollution free. [4]

"Power Generation Footstep" by Shiraz Afzal, Farrukh hafeez

This paper is all about generating electricity when people walk on the Floor if we are able to design a power generating floor that can produce 100W on just 12 steps, then for 120 steps we can produce 1000 Watt and if we install such type of 100 floors with this system then it can produce 1MegaWattAs a fact only 11% of renewable energy contributes to our primary energy. If this project is deployed, then not only we can overcome the energy crises problem but this also contributes to create a healthy global environmental change. In this project a gear system is attached with flywheel which causes to rotate the dynamo as the tile on the deck is pressed The power that is created is saved in the batteries in addition we will be able to monitor and control the amount of electricity generated When an individual passes it push the tile on the ground surface which turn the shaft beneath the tile, turn is limited by clutch bearing which is underpinned by holders. Primary shaft is rotate 215approx... Twice by a single tile push. The movement of the prevailing shaft turn the gearbox shaft which builds it 15 times (1:15) then its movement is smoothen by the help of fly wheel which temporary store the movement, which is convey to the DC generator (it generates 12V40 amp at 1000 rpm). **[5]**

"POWER GENERATION FROM STEPS" by Ramesh Raja R,

Sherin Mathew

This research paper attempts to show how energy can be tapped and used at a commonly used floor step. The usage of steps in every building is increasing day by day, since even every small building has some floors. A large amount of energy is wasted when we are stepping on the floors by the dissipation of heat and friction, every time a man steps up using stairs. There is great possibility of tapping this energy and generating power by making every staircase as a power generation unit. The generated power can be stored by batteries, and it will be used for slighting the building. **[6]**

"Electricity Generation from Footsteps; A Regenerative Energy Resource" by Tom Jose V*, Binoy Boban*, Sijo MT*

In these research paper author manufactured a model made from stainless steel, recycled car tires and recycled aluminum, also includes a lamp embedded in the pavement that lights up every time a step is converted into energy (using only 5 percent of the generated energy). The average square of pavement produces about 2.1 watts of electricity. And according to author, any one square of pavement in a high-foot traffic area can see 50,000 steps a day. Based on this data, only five units of pavement can be enough to keep the lights on at a bus stopall night. **[7]**

II. IV.PROBLEM STATEMENT

Some developing countries and newly-industrialized countries have several hours of daily power-cuts in almost all cities and villages because the increase in demand for electricity exceeds the increase in electric power generation. People in these countries may use a power-inverter (rechargeable batteries) or a diesel/petrol-run electric generator at their homes during the power-cut. The use of standby generators is commonin industrial and IT hubs. This ultimately increases the shortage of power.

AREA -Design and Fabrication

TITLE - Design and fabrication of Mechanical operate Foot step power generator

V. AIM.

To generation the power from dynamo by using rack and pinion motion with suspension spring. Design and fabrication the model of foot step power generation. Also to fabricate the model of the same which would able to show the characteristics of the systems and working according to need.



III. VI. OBJECTIVE OF PROJECT

The main aim of this project is to develop much cleaner cost effective way of power generation method, which in turns helps to bring down the global warming as well as reduce the power shortages.

VII.COMPONENT AND ASSEMBLY

The footstep arrangement is used to generate the electric power. Now a day's power demand is increased, so the footstep arrangement is used to generate the electrical power in order to compensate the electric power demand. In this arrangement the mechanical energy is converted into electrical energy.

This section is constructed by of rubber or other material which is placed within the surface areas. This section is mainly placed in the crowed areas. This footstep arrangement is attached with spring section.

Footstep section consists of

- Springs
- Gearwheel arrangement
- Rack and Pinion Section
- shaft
- Coupling section
- Supporting Rods
- 12 volt DC motor
- Screw & Bolts



Fig 2.1.1 Base Assembly



Fig 2.1.3 Shaft



Fig 2.1.2 Upper Assembly





Fig 2.1.5 Spur Gears

Fig 2.1.4 Spring



Fi g 2.1.7 Rack and Pinion

Fig 2.1.8 Assembled View





Table 2.1. Specifications

Sr.No.	Component	Details
1.	Base and upper plate	Mild steel
2.	Fixed Cylindrical pipes	MS pipes
3.	Moving pipes	MS pipes
4.	Springs	Alloy Steel Wire
5.	Rack and pinion	Mild steel
6.	DC motor	Electric equipment
7.	Stair frame	MS

The rack & pinion, spring arrangement is fixed at the inclined step. The spring issued to return the inclined step in same position by releasing the load. The pinion shaft is connected to the supporter by end. The larger upper plate also coupled with the pinion shaft, The complete fabricated model picture of Foot Step is shown. The upper plate is mounted on two springs; the weight impact is converted into electrical power with proper control unit. The spring and rack & pinion arrangement is fixed below the foot step which is mounted on base. Spring system is used for return mechanism of upper plate after release of load. The shaft along with pinion is supported by end. A gear is provided there also. A gear is coupled to the shaft. The gear wheel which is provided in shaft is coupled to the Dynamo. The dynamo capacity used here is12V. From the dynamo the wires are taken. These wires are connected to a LEDs, to show the output power. The generator is used here is 12Volt permanent magnet DC generator. The terminal of DC generator is connected to lightning LED In the first step the footstep is directly connected to the Rack & pinion arrangement. To the pinion shaft dynamo is provided and LEDs are coupled to it. Thus, Mechanical energy is converted in to Electrical energy. With the help of block diagram as show in the block diagram the working procedure is explained in step by step manner.In this project we are converting Mechanical energy into Electrical energy in a useful way. By using Rack and Pinion arrangement we are converting to and fro motion of the steps into rotational motion of the dynamo.



VIII.THE WORKING OF THE PROJECT

The General design of the foot step power generation is given in fig.2.4. In this arrangement The rack & pinion, spring arrangement is fixed below the steps. We are using two springs connected each step. The spring is used to return the step-in same position by releasing the load. The Rack is connected to the footsteps. From Rack a shaft is provided in which the upper base lies. The upper plate is mounted on two springs; the weight impact is converted into electrical power with proper control unit. The spring and rack & pinion arrangement is fixed below the foot step which is mounted on base. Spring system is used for return mechanism of upper plate after release of load.

The shaft along with pinion is supported by end. the complete diagram of the footstep power generation is given below. Only one step is inclined in certain small angle which is used to generate the power. The pushing power is converted into electrical energy by proper driving arrangement. The main phenomenon on which the working of this project is base idea is that rack and pinion assemble converts the linear motion into rotary motion and vice versa also. The pinion is of finite diameter and gives circular motion when the rack of infinite diameter comes in contact with pinion and gives linear or translator motion for proper contact between both rack and pinion the should have equal module. The shafts of rack and pinion remains parallel during their motion. The complete and real image of this project and mechanism is shown in fig2.4 given below. The impact load is put on surface on the step. One end of spring is attached to the other surface of step (plate) and another end is fixed to the stand. Firstly, the spring is compress down due to impact of load. During this process the energy is absorb in the spring. When the weight is removed from the top of the plate, the spring come back to its original position. By releasing the energy inside it and the plate moves upward and return its original position.

When the spring is compressed due to impact of weight on plate, the energy absorbed in the spring and the rack move downward direction vertically and the rack is in contact with pinion. So, pinion rotates in anti-clock wise direction. The pinion shaft is directly coupled with dynamo (generator). So, dynamo generates electricity. When the spring expends releasing the energy stored inside it, the rack moves in upward direction vertically and the rack is in contact with pinion. So, pinion rotates in clock wise direction. The pinion shaft is directly coupled with dynamo. So, dynamo generates electricity again. If we want to store the electrical energy for future use, we connect the dynamo to the inverter which store the energy in the form of D.C. in the battery.

Fig. 2.4. Model Diagram





IX. OUTPUT POWER CALCULATION

1) Let us consider

The mass of a body = 65 Kg (Approximately)Height of spring = 8 cm \therefore Work done = Force x Distance

Here

Force = Weight of the Body = 65 Kg x 9.81 = 637.65 N Distance traveled by the body = Height of the spring = 8 cm = 0.08 m \therefore Output power = Work done/Sec = (637.65 x 0.08)/60 = 0.8502 Watts (For One pushing force)

2) Let us consider,

The mass of a body	80 Kg (Approximately)		
Height of foot step	=	12 cm	
Work done =		Force x Distance	
Force =		Weight of the Body	
		80 Kg x 9.81	
=		784.8 N	
= Distance traveled by the body =		Height of the foot step 12 cm	
=	=	0.12 m	
∴Output power	=	Work done/Sec	
	=	(784.8 x 0.12)/60	
	=	1.56 Watts	
		(For one pushing	
		force)	
		force)	

• Now calculate another electrical calculation

Watt = volts x current (Amp)

Motor max output current is 250mA

Therefore,

Watt = volt x 0.25

By this we get voltage = 1.56/0.25

=2.08 volts approx.

This may vary according to how fast the force is applied.

Now, let us calculate with the specs of motor

• Motor specs:-Output Voltage : 12V

Speed : 300RPM

Max. No Load Current : 60mA

Max. Load Current : 250mA

Total motor power = Volts x Amps = $12v \ge 0.25A$ = 6 watt 300 rpm = 6 wattEach watt = 6/300= 2 volt

Hence, in one revolution of motor 2 volts will be generated.

However, this much power produced, it cannot be tapped fully. From the above purpose we have select to generate electricity by permanent magnet type D.C generator and store it by 12V lead-acid battery cell.

SR NO.	COMPONENT	DETAILS	COST in ₹
1.	Base plate and upperplate	Mild steel - 300×300 mm (300×2)	6500
2.	Fixed Cylindricalpipes	M.S. pipes,30mmdia100mm length (100×4)	600
3.	Moving pipes	MS pipes,20 mm dia.100mm length (100×4)	600
4.	Springs	Alloy Steel Wire(100×4)	600
5.	Stair frame	MS l angle frame	2500
6.	Rack and pinion	Mild steel, module 1.5	1500
7.	DC motor	12 volt,60 rpm	450
8.	Fabrication	Cutting, weldingetc.	600

Table 2.2:	Cost	Estimation	Table
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9.	Assembly	Mounting, fixing motor shaft with pinion. Adjustingrack and pinion etc. and final welding	800
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X.(I)ECONOMICAL FEASIBILITY

This device is completely in the favor of Human economy its components are not so expensive and can be easily installed. By using this device we can save electric energy and part of money in schools, cinemas, station, etc.

(II) ENVIRONMENTAL FEASIBILITY

The materials and the components used in it is completely also in the favor of environment and any type of pollution is not be created. The materials used in this device are not harmful to the nature components in any way.

XI.ADVANTAGES OF THE PROJECT

This process depends on human resources which is available in plenty in our country which makes our country a favorableplace for this project.

- 1) This is a Non-conventional system
- 2) No need fuel input.
- 3) Power generation is simply walking on the step.
- 4) Power also generated by running or exercising on the step.
- 5) Battery is used to store the generated power.
- 6) No pollution content is produced
- 7) It is fully eco friendly
- 8) Easy construction
- 9) It can be used at any time when it necessary
- 10) Easy maintenance because of less moving parts.
- 11) Highly efficient in more crowded places.
- 12) Depending upon the power generator and number of them, power output is very high
- 13) Promising technology for solving power crisis to anaffordable extent.
- 14) Low cost level.
- 15) Reduces transmission losses.
- 16) Wide areas of application.
- 17) Maintenance cost is low.
- 18) Conversion of mechanical energy into electrical energy is easy.

XII.GENERAL APPLICATIONS

- Railway, subway stations
- Roads
- Temples
- Bus stands, air ports
- Music halls, auditoriums
- Markets
- In bus station.
- In car parking system.
- In Airports.
- In Lift system.
- In car lifting system.
- In street lights and Electric escalator

This can be implemented on railway station to generate electric power and in all places where movement of people is abundant.



XIII. CONCLUSION

Present Conflict

Footstep power generation system produces electricity by utilizing energy which is wasted through walking. Mechanism like rack and pinion and piezoelectric material are integrated to produce desired output. Cost of electricity generation solely depends upon the initial cost, maintenance cost and life of system. Maximum advantage of this system can be taken if installed in highly dense area.

Since in this project of power generation there is not any fuel input requirement for the generation of electrical power. Thus, it can also be concluded that this mode of power generation system is eco- friendly, i.e., no pollution is caused during the generation of power using this type of model. Hence due to such advantages, this system can be embedded at any of the public places like railway platforms, busy foot-paths, malls etc.

Implementing this system, we can easily reduce our dependency on the conventional sources of energy, thus can be considered beneficial from that point of view.

It is able to extend this project by using same arrangement and construct in the footsteps/speed breaker so that increase the power production rate by fixing school and colleges, highways etc. Footstep power generation system produces electricity by utilizing energy which is wasted through walking. Mechanism like rack and pinion and piezoelectric material are integrated to produce desired output. Cost of electricity generation solely depends upon the initial cost, maintenance cost and life of system. Maximum advantage of this system can be taken if installed in highly dense area.

• Future Scope

The project work "Power generation by foot step" is designed and developed successfully, for the demonstration purpose a proto type module is constructed with lower ratings of devices, & results are found to be satisfactory. As it is a demo module it cannot be used for real applications, but the concept is near to the real working system, to make it more realistic, higher rating power generator with suitable gear mechanism is essential to produce more energy.

This concept falls under the subject of non-conventional energy resources, out of the many alternative energy resources one dependable source is solar energy, but it is quite costliest affair. Therefore alternative cheapest source is to generate electricity from foot step. This technology proven here is the ultimate inexpensive source of all known forms of energy. When it is implemented practically, depending up on the size & traffic flow, each foot step may produce tens of kilowatts power every day, this power can be utilized for many applications. If we are used this project at very busy stairs palace then we produce efficient useful electrical for large purposes. One important advantage of producing energy through this technology is that it does not pollute the environment. Hence these foot step can be altered with this technology, there by all the street lights belongs to a particular city can be energized.

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