

Evolution of BMS Architectures in Electric Vehicles Using Lithium-Ion Technology

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Abstract

The shift to sustainable transportation has markedly expedited the advancement of Electric Vehicles (EVs), with Lithium-Ion (Li-ion) batteries being the preeminent energy storage technology. Battery Management Systems (BMS) are essential for the performance, safety, and dependability of electric vehicles, as they monitor and regulate battery characteristics. The architecture of BMS has progressed from rudimentary monitoring units to sophisticated, modular systems that can accommodate the intricate requirements of contemporary electric drivetrains. This abstract offers a detailed examination of the progression of Battery Management System designs in electric vehicles utilizing lithium-ion technology, emphasizing significant innovations, design frameworks, and prospective developments.

Initially, first-generation Battery Management System (BMS) systems were centralized, with a singular control unit overseeing all cells within a battery pack. These systems included fundamental features including voltage, current, and temperature monitoring, cell balancing, and state-of-charge (SoC) estimates. Nevertheless, centralized Battery Management Systems shown constraints in scalability, fault tolerance, and thermal regulation, especially in extensive battery packs characteristic of electric cars. With the expansion of battery pack dimensions and the escalation of vehicle complexity, distributed Battery Management System (BMS) architectures were developed, wherein control functions were allocated across many modules, each overseeing a section of the battery pack. These layouts expanded scalability, increased data acquisition precision, and diminished wiring complexity, resulting in improved system durability and maintenance efficacy.

In conclusion, the advancement of BMS designs in electric vehicles utilizing Li-ion technology demonstrates a dynamic transition from basic centralized systems to complex, intelligent, and wireless frameworks. This shift is propelled by the necessity for enhanced safety, performance, modularity, and digital integration. Future trends indicate an increased integration of Battery Management Systems (BMS) with vehicle control units, augmented artificial intelligence capabilities, and improved compatibility with novel battery chemistries, positioning the BMS as a pivotal element in the evolution of the electric vehicle sector.

Keyword: *Battery Management System, Electric Vehicles (EVs), Lithium-Ion (Li-ion) batteries, Digital integration*

1. Introduction

The worldwide automobile sector is experiencing a profound upheaval propelled by the imperative to diminish greenhouse gas emissions, attain energy sustainability, and shift away from reliance on fossil fuels. A significant

breakthrough facilitating this transition is the widespread use of electric vehicles (EVs), which depend substantially on energy storage devices for propulsion. Lithium-ion (Li-ion) batteries have become the preeminent and efficient energy storage technology, attributed to their high energy density, extended cycle life, and advantageous power-to-weight ratio. The safe and effective functioning of Li-ion battery systems in electric vehicles depends significantly on a sophisticated, resilient, and flexible Battery Management System (BMS). The BMS functions as the central control unit of the battery pack, overseeing and regulating its performance, safety, and lifespan over its operational period.

During the initial phases of electric vehicle development, battery technology were rather rudimentary, and the necessity for sophisticated management was limited. With the progression of vehicle electrification, battery packs expanded in size and complexity, consisting of hundreds or even thousands of individual cells arranged in series and parallel configurations. These cells frequently display non-uniform behavior attributable to manufacturing discrepancies, thermal gradients, and usage patterns, potentially resulting in safety concerns such as thermal runaway, deterioration, and imbalance. In this setting, the BMS has transformed from a rudimentary monitoring instrument into an advanced embedded system that guarantees the safety, performance, and dependability of the complete electric powertrain.

A BMS primarily functions to incessantly monitor essential battery metrics like voltage, current, temperature, and cell balance, while assessing the state of charge (SoC), state of health (SoH), and state of power (SoP). It safeguards the battery from running beyond its safe parameters by activating alarms or removing the battery from the load as required. As EV technologies advance, several architectural paradigms in BMS design have arisen, each specifically designed to address difficulties including scalability, flexibility, cost-efficiency, fault tolerance, and digital integration.

The initial generation of BMS architecture was centralized, with all sensing, control, and computational functions managed by a singular control unit. This method was straightforward and economical for small battery packs, but it lacked scalability and efficiency for big electric vehicle battery systems. Centralized BMS architectures experienced wiring complexity, diminished fault tolerance, and challenges in maintenance or upgrades. These deficiencies became increasingly apparent as electric vehicles with greater battery capacities and extended ranges were introduced to the market.

To overcome the constraints of centralized systems, the industry shifted to distributed Battery Management System topologies, where sensing and control functions were allocated across many battery modules. Each module was equipped with a dedicated microcontroller to manage local measurements and control functions, interfacing with a central controller that orchestrated the entire battery system. This distributed methodology markedly diminished wiring harness complexity, enhanced signal precision, and facilitated superior thermal and electrical control across the battery pack. It facilitated enhanced fault isolation and maintenance, especially in large vehicles like buses and trucks.

With the ongoing evolution of electric vehicles in design intricacy and performance standards, a novel hybrid configuration termed the modular (or master-slave) BMS architecture has evolved. In this setup, a master

controller serves as the system's central processor, while slave controllers (or modules) are dispersed throughout the battery pack to oversee groups of cells. This hierarchical framework provided an equitable compromise between centralized and distributed structures, facilitating enhanced flexibility, scalability, and resilience. Modular Battery Management System (BMS) solutions became advantageous for Original Equipment Manufacturers (OEMs), necessitating adaptable and scalable systems suitable for reuse across various vehicle platforms and battery types.

The introduction of wireless BMS (wBMS) is one of the most significant advancements in recent years. This innovation obviates the necessity for substantial wiring between modules, markedly diminishing weight and design complexity while augmenting system reliability and flexibility. Wireless BMS systems utilize wireless communication protocols, such as Bluetooth Low Energy or specialized RF protocols, to convey data between modules and the central controller. This enhances design freedom for vehicle makers and creates prospects for enhanced diagnostics, predictive maintenance, and over-the-air updates. Furthermore, wireless BMS facilitates expedited battery pack assembly and simplifies integration into modular or swappable battery systems.

In conjunction with architectural advancements, there has been a notable progression in the software intelligence included into BMS platforms. Contemporary Battery Management Systems (BMS) utilize sophisticated algorithms for real-time State of Charge (SoC) and State of Health (SoH) prediction through data-driven methodologies, including Kalman filters, neural networks, and machine learning models. These techniques improve the precision of energy estimation, which is essential for range prediction and vehicle performance. Thermal management has been enhanced using predictive algorithms that foresee overheating situations and proactively modify cooling systems. Furthermore, several BMS platforms now incorporate fault diagnosis, cell failure prediction, and anomaly detection functionalities, facilitating a transition from reactive to proactive maintenance tactics.

The emergence of connected and autonomous vehicles has intensified the demand for more sophisticated and integrated BMS systems. Contemporary BMS architectures frequently integrate with car telematics and cloud platforms, facilitating real-time data transmission for fleet monitoring, remote diagnostics, and energy management. Cybersecurity has emerged as a vital concern, as BMS systems linked to external networks require safeguarding against unwanted access and cyberattacks. Encrypted communication, secure firmware upgrades, and secure boot methods are increasingly standard in advanced BMS designs.

A significant factor shaping the development of BMS is the variety of Li-ion chemistries. Lithium iron phosphate (LFP), nickel manganese cobalt (NMC), and nickel cobalt aluminum (NCA) are the predominant chemistries, each exhibiting distinct attributes regarding voltage range, thermal behavior, degradation rate, and energy density. This diversity requires flexible BMS architectures that can be readily adapted for various battery chemistries, assuring safe and optimum performance across several EV models.

2. Literature Review

G. Triveni, J.S.V. Siva Kumar et al. (2024) done a Review of Battery Management Systems for Lithium-Ion Batteries of Electric Vehicles and came to conclusion that The imperative to implement Battery Management Systems (BMS) for the utilization of lithium-ion batteries (LIBs) in electric vehicles (EVs) is emphasized for their protection, stable operation, and longevity. The Battery Management System (BMS) is crucial for the electrical regulation and safety of essential data, including State of Charge (SOC), Depth of Discharge (DOD), State of Health (SOH), State of Power (SOP), and thermal management. Cell balancing strategies are implemented to maintain battery health, prevent imbalances, and reduce degradation. Recursive control algorithms, such as predictors, enhance the efficiency of Battery Management Systems (BMS) by forecasting battery conditions in real-time to ensure safe operation. Thermal management is identified as a crucial concern for lithium-ion batteries, as temperature disparities among cells lead to capacity degradation and increase the risk of thermal runaway. The paper emphasizes that hybrid thermal management systems (HTMS) employing air, liquid, and phase change materials provide superior temperature control solutions under extreme conditions. Liquid cooling, with a greater specific heat capacity than air cooling, has garnered considerable attention; yet, it complicates system design and elevates costs.

R. Suganya, L.M.I. Leo Joseph et al. (2024) review on Understanding lithium-ion battery management systems in electric vehicles: Environmental and health impacts, comparative study, and future trends and came to conclusion that The effects of BMS efficiency components, including energy management, temperature regulation, and safety protocols, have been assessed by comparing the designated BMS metrics. The environmental and health consequences identified were the reduction of greenhouse gas emissions by electric vehicles (EVs) and the enhancement of public health through the mitigation of air pollutants produced by internal combustion engine vehicles (ICEVs). The research also highlighted the limits of electric vehicles, including challenges associated with charging infrastructure, restricted charging accessibility, elevated initial costs, and reliance on the availability of rare earth metals.

Rakshitha Ravi, Christ University (2021) Research on Battery Management Systems (BMS) for Electric Vehicles (EV) reveals that EVs are currently more popular than internal combustion engines due to their advantages and fewer constraints. Global warming is mitigated by electric automobiles due to their lack of gas emissions. The established charge stations are insufficient to accommodate the growing demand for Electric Vehicle charging. Therefore, if that obstacle is surmounted, electric cars can be implemented efficiently. Among the configurations of electric car batteries, Electric Vehicles offer more advantages due to their attributes. The Battery Management System is crucial in Battery Electric Vehicles.

Objective of the Study

To analyze the evolution of Battery Management System architectures in electric vehicles alongside lithium-ion technology to improve safety, scalability, and efficiency.

3. Methodology

This study employs a qualitative research design grounded in secondary data analysis to explore the evolution of Battery Management System (BMS) architectures in electric vehicles (EVs) using lithium-ion battery technology. The methodology is structured to provide a comprehensive understanding of technological advancements, comparative system designs, and industry practices over time.

3.1 Research Design

The research follows a descriptive and analytical approach, focusing on the systematic collection, review, and interpretation of existing literature and technical documentation. This design is appropriate for studying historical and technological evolution, allowing for critical comparisons across different generations of BMS architecture.

3.2 Data Collection

Secondary data sources were used for this study. Relevant literature was collected from peer-reviewed journals, technical conference proceedings, industry whitepapers, manufacturer datasheets, and academic theses published between 2010 and 2025. Databases such as IEEE Xplore, ScienceDirect, SpringerLink, Elsevier, and Google Scholar were primarily utilized. Additional insights were drawn from official publications by electric vehicle manufacturers and battery system developers.

3.3 Inclusion Criteria

The selection of literature and technical sources was based on the following criteria:

- Focus on lithium-ion battery systems in electric vehicles.
- Discussion or comparison of BMS architectures (centralized, distributed, modular, wireless).
- Relevance to BMS performance parameters such as safety, scalability, efficiency, and integration.
- Publications dated between 2010 and 2025 to capture the most recent technological developments.

3.4 Data Analysis

The collected data were subjected to thematic and comparative analysis:

- **Thematic Analysis:** Recurring themes such as system complexity, safety functions, communication protocols, and integration capabilities were identified across BMS generations.

- **Comparative Analysis:** BMS architectures were compared in terms of their design structure, functional capabilities, scalability, cost-effectiveness, and compatibility with different lithium-ion chemistries.

3.5 Case Study Approach

To enhance the practical relevance of the study, four case studies were included, focusing on leading EV manufacturers—Tesla, BYD, Hyundai, and General Motors. These cases provide real-world insights into how different companies have adopted and evolved their BMS designs over time to meet changing technological and market requirements.

3.6 Validation

To ensure the reliability and validity of findings, cross-verification of information was carried out across multiple sources. Where possible, technical specifications from manufacturer datasheets and patents were compared with academic literature to ensure consistency and accuracy.

3.7 Limitations

This study is limited to publicly available data and does not involve primary experimentation or proprietary industrial data. As such, conclusions are based on documented technologies and may not include unreleased or emerging proprietary innovations.

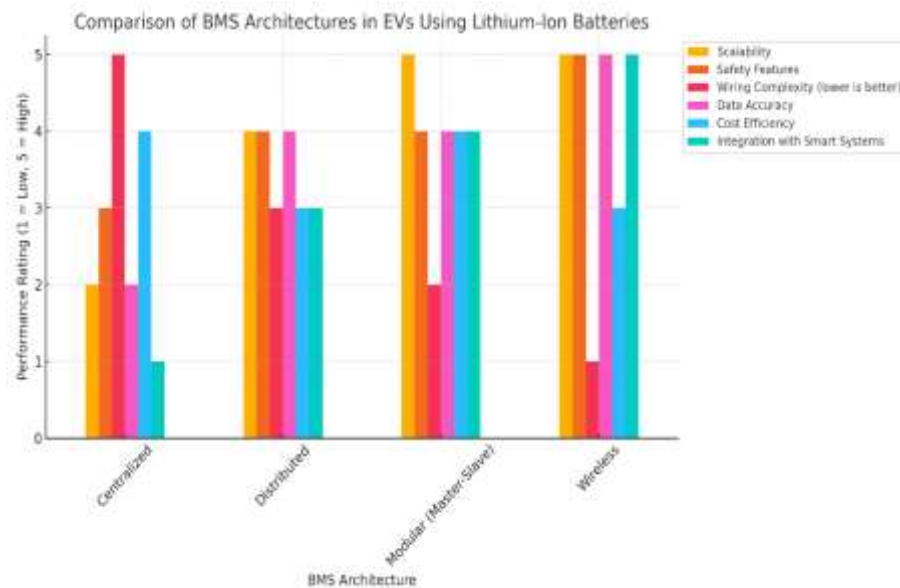
4. Results Analysis

Based on a comprehensive evaluation of four key BMS architectures—Centralized, Distributed, Modular (Master-Slave), and Wireless—across six critical performance parameters, the following observations were made:

Table 1: Comparative Performance of BMS Architectures (Scale 1 to 5)

Parameter	Centralized	Distributed	Modular (Master-Slave)	Wireless
Scalability	2	4	5	5
Safety Features	3	4	4	5
Wiring Complexity (lower is best)	5	3	2	1
Data Accuracy	2	4	4	5
Cost Efficiency	4	3	4	3
Integration with Smart Systems	1	3	4	5

Ratings are based on aggregated insights from published literature and technical specifications. Higher values indicate better performance, except for wiring complexity (where lower is better).



Graph.1 Comparison of BMS Architectures in EVs Using Lithium-Ion-Batteries

The bar chart visually demonstrates the performance strengths and weaknesses of each BMS architecture. Key interpretations include:

1. **Scalability:**

Modular and wireless architectures show the highest scalability, making them ideal for modern EV platforms with large, complex battery systems. Centralized BMS is least scalable, becoming inefficient in larger battery packs.

2. **Safety Features:**

Safety improves progressively from centralized to wireless systems. Wireless BMS benefits from advanced diagnostic and predictive algorithms enabled by real-time data collection and AI integration.

3. **Wiring Complexity:**

Centralized BMS has the highest wiring complexity, leading to higher assembly time and potential reliability issues. Wireless BMS drastically reduces wiring, improving design flexibility and reducing weight.

4. **Data Accuracy:**

Wireless BMS outperforms other architectures in data accuracy due to better sensor distribution and direct communication from each cell/module. Centralized BMS lags due to signal noise and longer wiring paths.

5. Cost Efficiency:

Centralized and modular architectures remain cost-effective in many applications. Wireless BMS, while superior in performance, currently incurs higher initial implementation costs due to advanced hardware and communication modules.

6. Smart Integration:

Wireless systems are most compatible with advanced EV features like cloud-based diagnostics, OTA (Over-The-Air) updates, and V2G (Vehicle-to-Grid) communication. Centralized systems lack such capabilities.

5. Conclusion

The analysis clearly shows a technological shift from centralized to wireless BMS architectures in EVs using lithium-ion batteries. Each successive architecture brings notable improvements in safety, scalability, system efficiency, and intelligence integration. Although cost remains a limiting factor for wireless BMS adoption, ongoing advancements and economies of scale are expected to reduce implementation costs in the near future.

Overall, the wireless BMS architecture is poised to become the dominant system in next-generation electric vehicles, particularly for manufacturers emphasizing flexibility, reliability, and digital connectivity.

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