

FABRICATION AND ANALYSIS OF INTELLIGENT BRAKING SYSTEM

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Abstract:

Regenerative braking systems (RBS) are an effective method of recovering the energy released and at the same time reducing the exhaust and brake emissions of vehicles. This method is based on the principle of converting the kinetic energy created by the mechanical energy of the motor into electrical energy. The converted electrical energy is stored in the battery for later use. This braking system must meet maximum energy recovery criteria by performing its function safely within the shortest braking distance. This study was conducted to provide comprehensive information about regenerative energy systems. These systems provide economic benefits via fuel savings and prevention of material loss. Their use also contributes to a clean environment and renewable energy sources, which are among the most important issues on the global agenda. It is clear that more comprehensive studies should be carried out in this area.

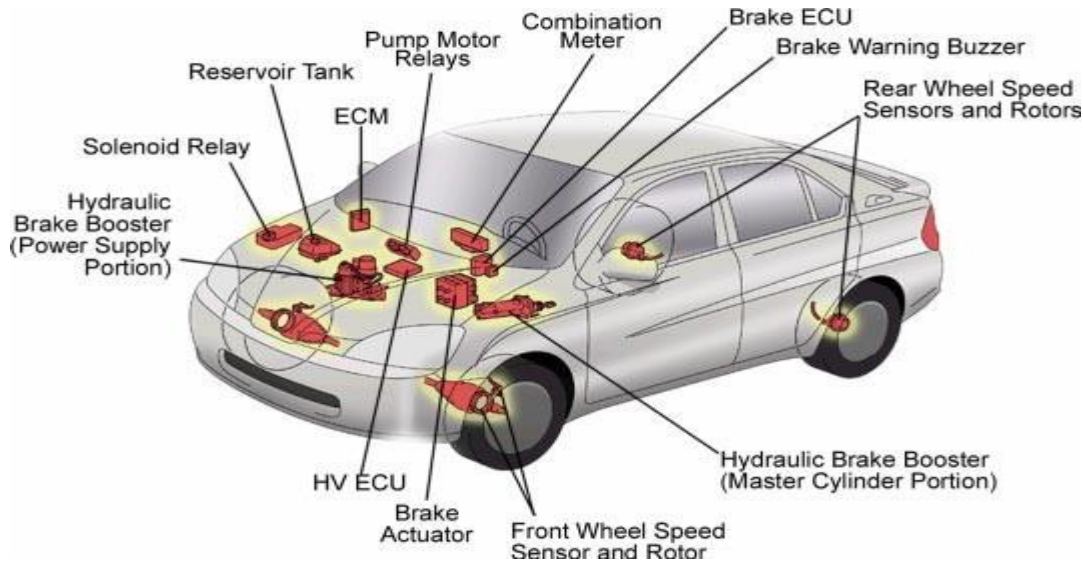
Presently what the world needs is a method or a technology that saves energy from getting wasted. Energy conservation is the hour of need. In case of automobiles, energy conservation can be done by using regenerative braking systems (RBS). When driving an automobile, a great amount of kinetic energy is wasted when brakes are applied, which then makes the start up fairly energy consuming. The main aim of this project was to develop a product that stores the energy which is normally lost during braking, and reuses it. The use of regenerative braking system in automobiles provides us the means to balance the kinetic energy of the vehicle to some extent which is lost during the process of braking. The authors of the paper have discussed and presented two methods of using the kinetic energy which generally gets wasted by converting it into either mechanical energy or into electrical energy. Flywheel is used for converting the kinetic energy to mechanical energy. Also, Electric Motor is used to convert Kinetic Energy into electrical energy.

Keywords: Regenerative Braking Mechanism, Electric Motor, Flywheel.

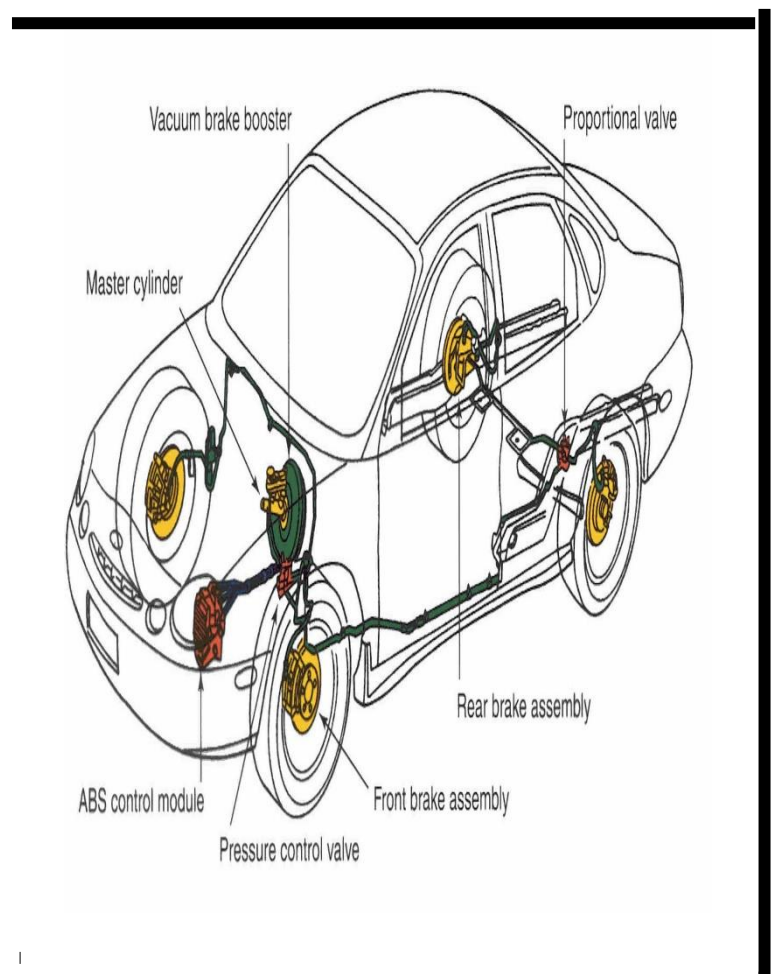
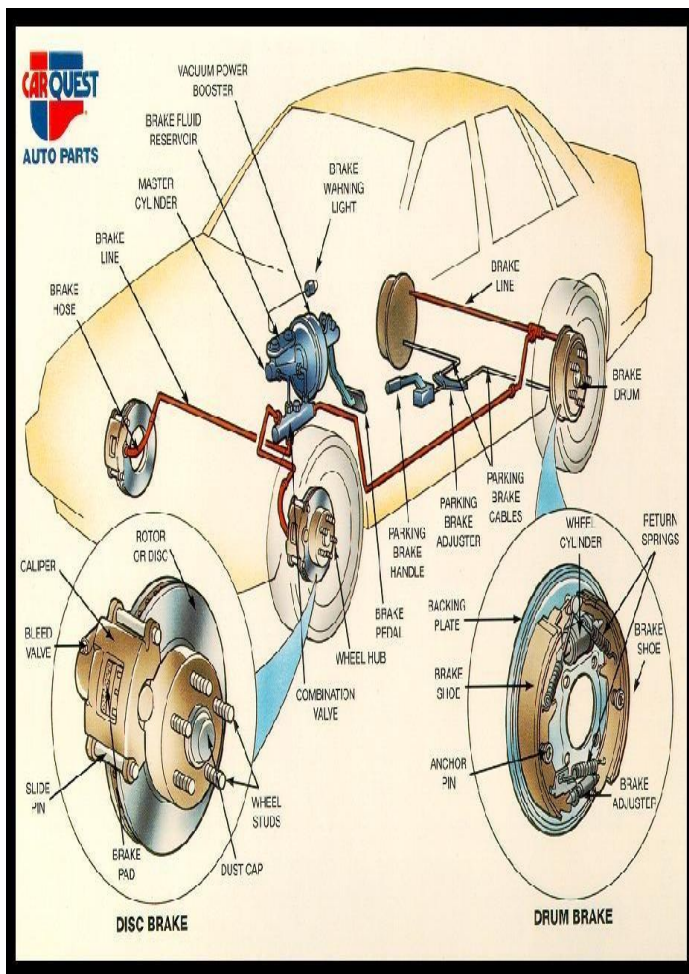
1.INTRODUCTION:

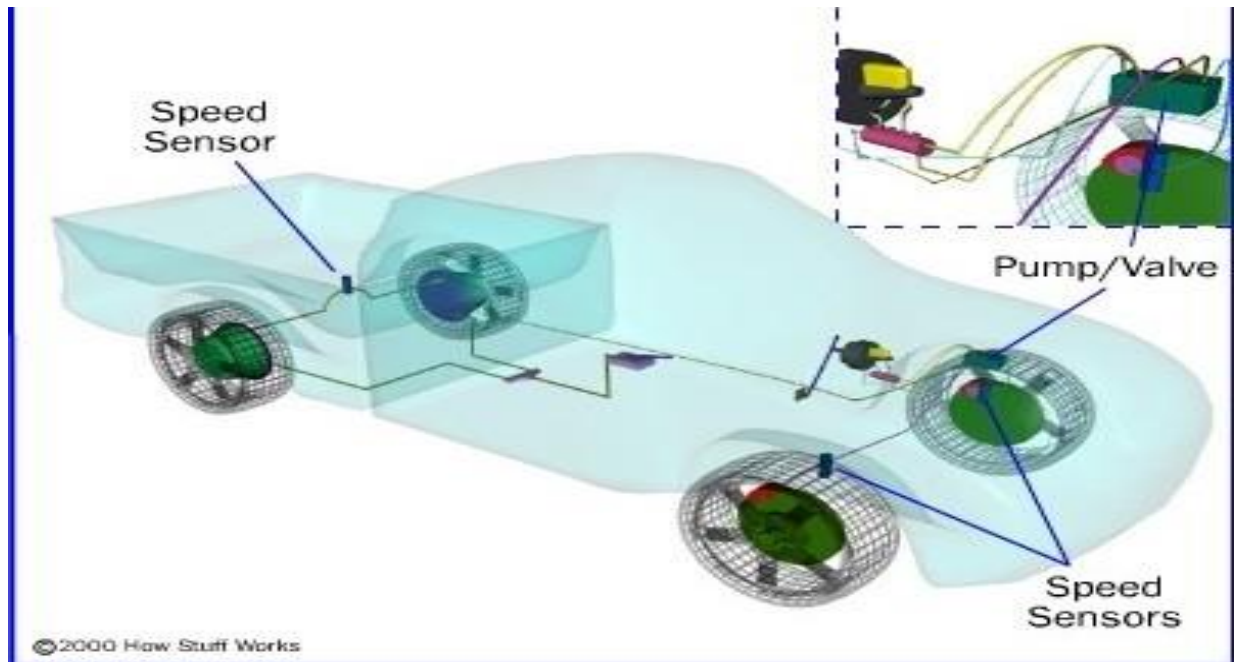
To find auto break when enter accident area by proximity system when the two disciplines (Mechanical & Electronic) are brought together, a whole new world of interesting possibilities opens up. Here is a very simple and useful circuit for security purposes. Any vehicle when entered without break in proximity area become safe, one can seek the help of security proximity system. The project has two main parts an intruder sensor cum transmitter and a receiver. IR transmitter and receiver pair can be used to realize a proximity detector. The circuit presented here enables you to detect any object capable of reflecting the IR beam and moving in front of the IR LED photo detector pair up to a distance of about 5 meter from it. Here is a illustrative project, where a simple

hardware circuit is directly interfaced to other vehicle. It can object counter for an assembly, lineconveyer belt, and so on. With a li



How Automatic-Braking System Work





Parts of automatic braking system:

There are four main components to an ABS system:

- Speed sensors
- **Pump**
- Valves
- **Control**

SPEED SENSORS

The braking system needs some way of knowing when a wheel is about to lock up. The speed sensors, which are located at each wheel, or in some cases in the differential, provide this information



Valves

There is a valve in the brake line of each brake controlled by the ABS. On some systems, the valve has three positions:

- In position one, the valve is **open**; pressure from the master cylinder is passed right through to the brake.
- In position two, the valve **blocks** the line, isolating that brake from the master cylinder. This prevents the pressure from rising further should the driver push the brake pedal harder.

In position three, the valve **releases** some of the pressure from the brake.

Pump

Since the valve is able to release pressure from the brakes, there has to be some way to put that pressure back. That is what the pump does; when a valve reduces the pressure in a line, the pump is there to get the pressure back up.

Controller

The controller is a computer in the car. It watches the speed sensors and controls the valves.

methodology for the interpretation of sensor data, route planning, and vehicle control

Radar

Signal processing software provided with the Epsilon Lambda Electronics ELSC71-1A 3D radar will produce a data map of the field of view with the range, azimuth, elevation, velocity, and signal amplitude for each object detected. The azimuth is known as a function of time because the radar antenna is mechanically scanned across the field of view by a stepper motor. The range

is found from a beat signal with amplitude. The velocity is found by Doppler frequency, and the elevation angle is found by taking the phase difference between two IF channels. Range resolution is approximately 1 meter, azimuth resolution is 1.8 degrees, and elevation resolution is about 1 degree.

We will interpret abrupt changes of elevation as obstacles for the vehicle to avoid. Targets which seem to be moving relative to most of the field of view will be interpreted as moving obstacles, probably other Challenge Vehicles, and given an especially wide berth. We may be able to use the amplitude of a signal return to further classify objects (e.g., a stronger return would be expected from a metal vehicle than from a desert plant).

Vision

The vision system will consist of several video cameras, each rigidly mounted to the vehicle. We will know the rigid transformations describing the position and orientation of each camera and the radar system with respect to the vehicle coordinate system and the other cameras, at every instant of time. We also know the internal parameters of each camera, which can be obtained using standard rig calibration techniques.

In this case, a point in space, X , projects onto each camera. Most points will be attached to the same rigid surface, the terrain. Some will be on opposing vehicles, which can be modeled as separate rigid bodies moving in an independent manner. This greatly simplifies various vision tasks, since the relative change in pose between two instants of time is known. This provides a great deal of information for tasks such as feature tracking, motion estimation/segmentation, and geometric reconstruction. Objects beyond radar range will also need to be **detected, tracked, and potentially identified, but since geometric information**

may not be easily obtained, we will use image-based techniques, such as color segmentation and 2D recognition. We will also investigate the efficacy of more advanced Level Set tracking methods

Detection of Other Challenge Vehicles

The initial detection of a potential vehicle will occur in both the vision and radar systems. The radar will indicate the presence of an obstructing object in its depth map, assuming the object falls within the field and depth of view. Simultaneously, the vision system will detect the presence of one or more lights of the specified alert-light color in an invariant color space (such as HSV). When this occurs, the car-detection software module will attempt to find periodic flashing, which will positively indicate the presence of an opposing vehicle. The other vehicle's position in space can be updated by tracking the image-plane coordinates of its lights and other areas-of-interest on the image of the vehicle, as well as by using radar data if any.

Detection of Miscellaneous Objects

The radar system should detect most medium and large positive obstacles in its field of view. We rely on the vision system to detect negative obstacles, positive obstacles which are significant but too small for the radar to resolve, and obstacles which are outside of the radar's field of view or which could not be seen until they were inside the radar's minimum range.

In the environment we will be traveling through, there are many regions of the image with very regular appearances. Rocky and sandy surfaces will present a difficult problem for image feature

tracking due to the similarity of appearance of many nearby areas in the images. Hence, traditional structure-from-motion schemes will likely fail for the task of detecting dangerous objects. Luckily, we can exploit other information about the structure of the environment and a priori knowledge. Since the system will know the time of day, its orientation, and the lighting conditions, it can employ a shape-from-shading and shape-from-shadow system to determine the approximate position and dimensions of obstacles like large rocks or craters.

Classification of Terrain

Understanding of the type of surface on which the vehicle is traveling is essential for determining a safe speed and control technique. Paved roads or dry lakebeds will allow aggressive control at high speed, while rocky or uneven terrain must be traversed with more care. The radar system might provide some information regarding the terrain type from the amplitude of the signal return, but generally we expect better data from the vision system. Our terrain classification system will use Bayesian sensor fusion techniques, whereby the signals from the cameras and the radar are jointly interpreted to provide an estimate of the terrain type in the field of view. A statistical model will be trained using recorded data from the cameras and radar, and the parameters of the Bayesian network will be learned in a supervised manner. Other inputs to the model will be time of day and weather, both of which will influence the lighting conditions of the environment

Determination of Local Road Geometry

While the GPS system and maps will provide medium and long-range path planning goals (waypoints), knowledge of the local upcoming road geometry can only be determined by on-board sensing. This information is crucial for short-range control and path generation. In particular, the control system will need to know the boundaries of the beaten trail, which will provide the safest route through the terrain in the absence of other obstacles. Determining these boundaries will be difficult due to the similarity of appearance of most parts of the images. From initial experiments with off-road trail video, we have determined that a distinguishable characteristic of the path is its relatively low spatial frequency. In general, a beaten path will be smoother since it will have fewer jagged rocks, little or no vegetation, and a somewhat consistent material.

Route Planning

After the Route Definition Data File is provided, a nominal minimum-cost route from each waypoint to the next will be computed based on map data using a wavefront-propagation path planner. The output of this planner will be nominal desired headings and target speed as a piecewise-polynomial function of latitude and longitude across the permitted corridor between and around each waypoint pair, and this information will be stored for consideration at the appropriate point in the Route.

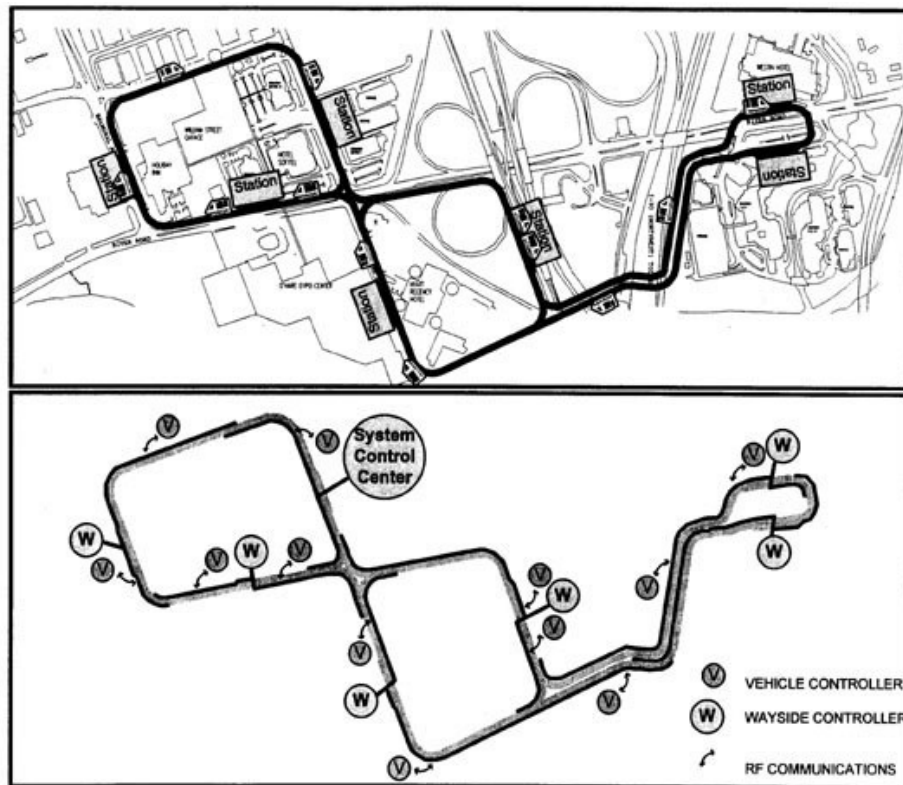
2.LITERATURE REVIEW

Edward C. Francis (1986) explained that Automatic Vehicle Control Overview

PRT 2000™ operates with a highly responsive control system, custom developed by Raytheon to provide reliable and safe transit of passengers, delivering maximum system capacity by operating with a minimum distance between vehicles. This Automatic Vehicle Control (AVC) system has been developed based on the principles common to all Automatic Train Control (ATC) systems, following the new American Society of Civil Engineers (ASCE) Automatic People Mover (APM) standards, and specific requirements unique to this application. PRT 2000™ response times are fractions of a second, allowing vehicles to operate at headways as short as 2.5 seconds at 30 mph. Vehicle motion is continuously monitored and adjusted in real time to safely and efficiently merge streams of traffic where guideway sections join, and to properly switch vehicles toward their destination where a single guideway section diverges into two. Empty vehicles are automatically routed to stations where passenger demand exists.



PRT2000's™ AVC system is constructed in a three-level hierarchy. Every vehicle carries an on-board controller. These vehicle controllers receive direction from and report status to stationary wayside controllers, responsible for coordinating vehicle activities within fixed regions of the guideway. An RF data link mounted within the guideway structure allows continuous, high- bandwidth communications between the vehicle and wayside. The following figures depict a typical alignment and the partitioning of the control function to the distributed waysides.



The wayside controllers are connected to each other via a high-speed fiber-optic network to coordinate vehicles transitioning from one region of guideway to the next. The fiber network extends to a central System Control Center (SCC), providing the System Control Operators with comprehensive status and oversight of the system's behavior. Within this modular, three-level computing hierarchy, PRT 2000's™ AVC system provides the functions required for the safe, automated control of vehicles. Automatic Vehicle Protection (AVP), Automatic Vehicle Operation (AVO) and Automatic Vehicle Supervision (AVS) functions are provided, in accordance with ASCE standards.

Automatic Vehicle Protection

AVP protects passengers, personnel and equipment from potentially hazardous situations; it has precedence over AVO and AVS functions. By reliably monitoring vehicle movement and equipment status within the system, AVP is able to revert the system to a safe state whenever a potentially hazardous condition is detected.

AVP autonomously monitors the position and speed of each vehicle, the state of its doors and door locks, and the state of its in-vehicle switch. The AVP system is based on a principle of permissive action; no action is permitted unless AVP can ensure it is safe. Continuous, positive action by AVP is required to allow vehicles to proceed along the guideway. As shown in the inset, a complete set of AVP functions is provided.

All processing associated with AVP is performed in parallel by a pair of redundant safety processors which are cross-checked for agreement. This agreement is a condition for any vehicle motion. A fail-safe hardware watchdog module on each vehicle keeps propulsion disabled and emergency braking engaged unless it receives periodic indication that its processors are operating correctly and the suite of safety checks they perform are all satisfied. In addition, the watchdog must receive regular assurance that communications with the wayside controller is functioning properly. In the wayside controller, a similar fail-safe architecture uses a hardware watchdog module to inhibit communications with vehicles unless it receives periodic

indication that its safety processors are operating correctly and that their safety checks are satisfied.

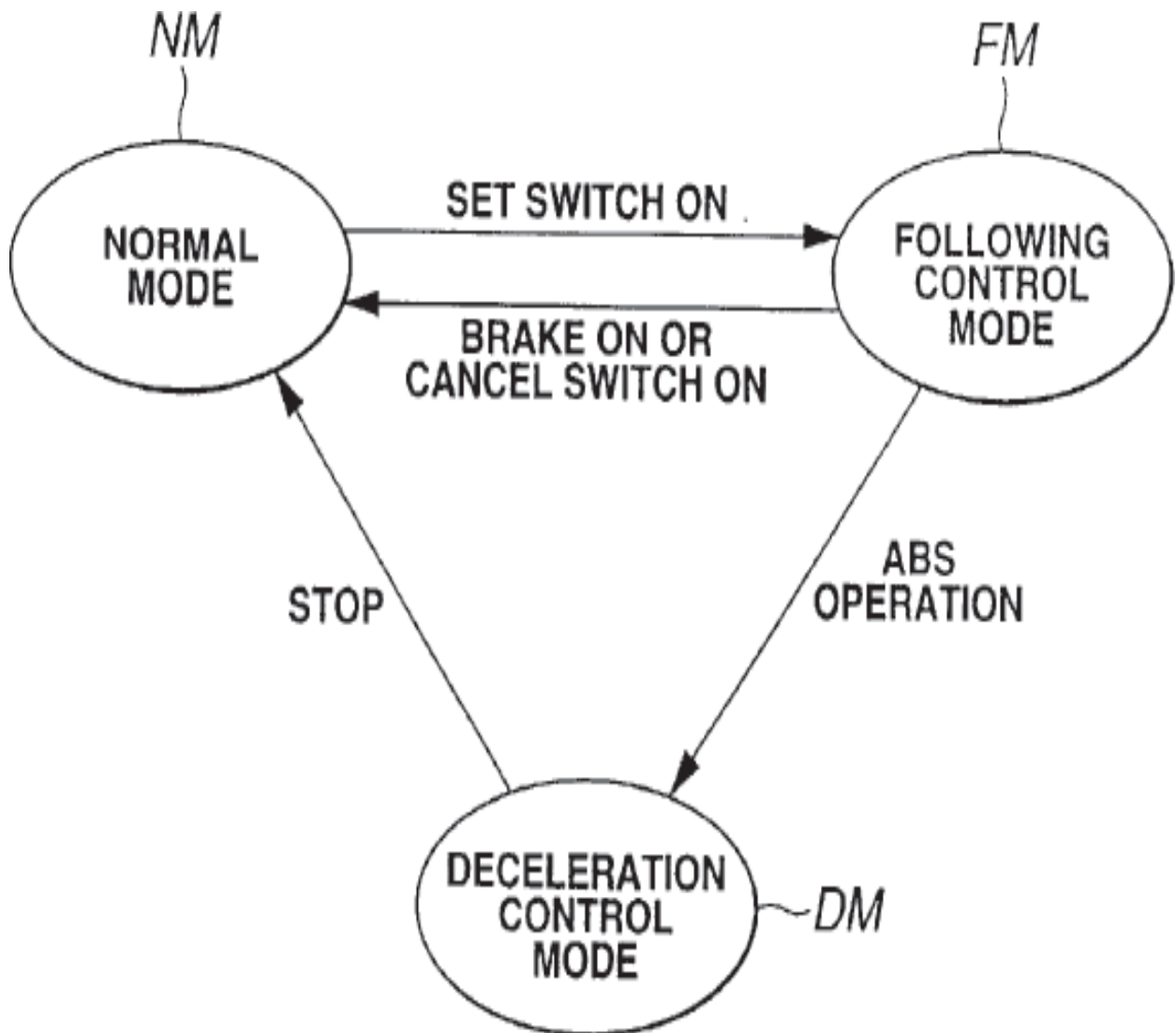
All devices vital to safety are handled directly by AVP hardware and software. Safety-critical equipment sensors are triple redundant; a majority voting scheme provides for safe and reliable operation. AVO access to the door

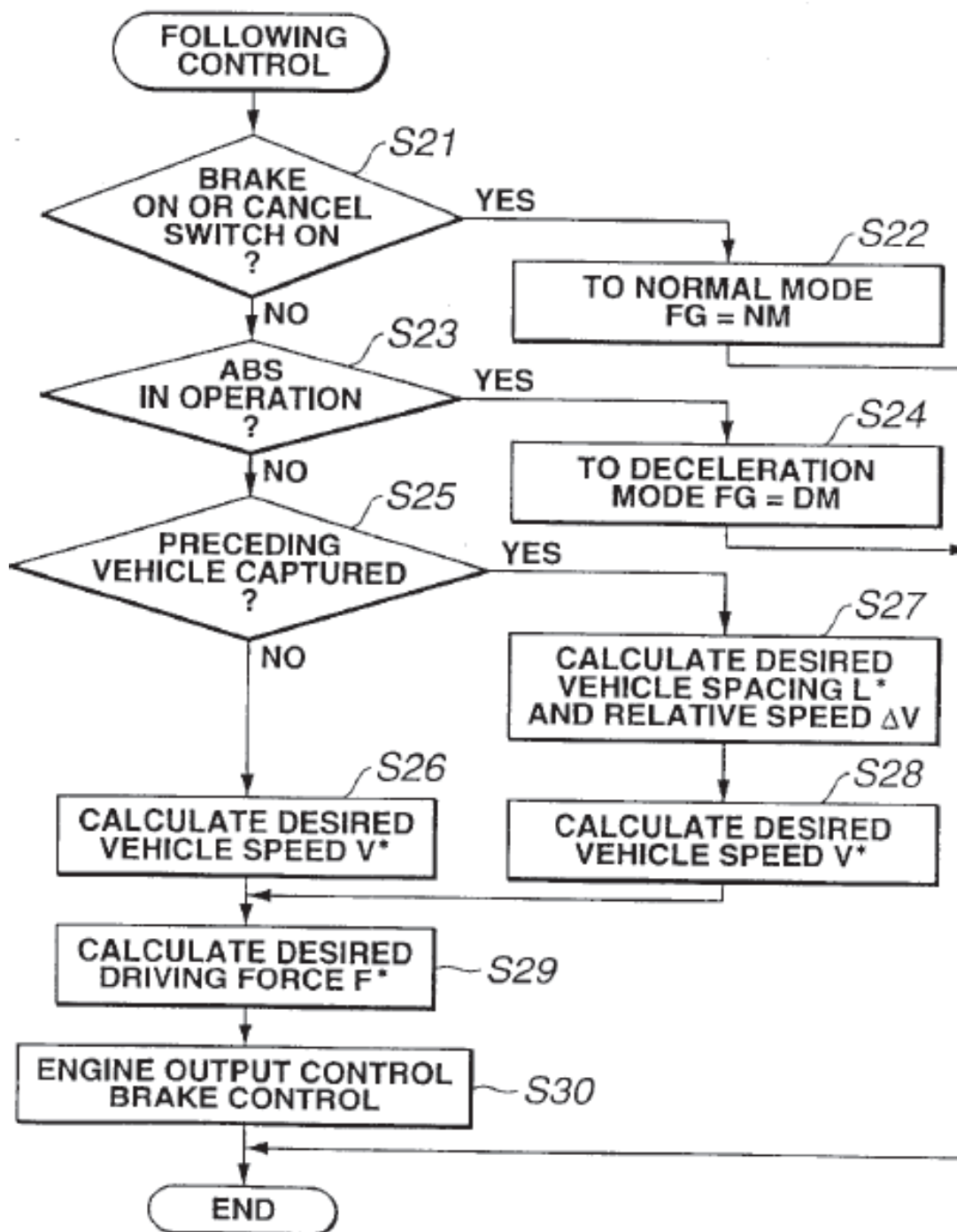
locks, the in-vehicle switch, and the parking brakes is via request to AVP. AVP satisfies a request only if it is safe to do so.

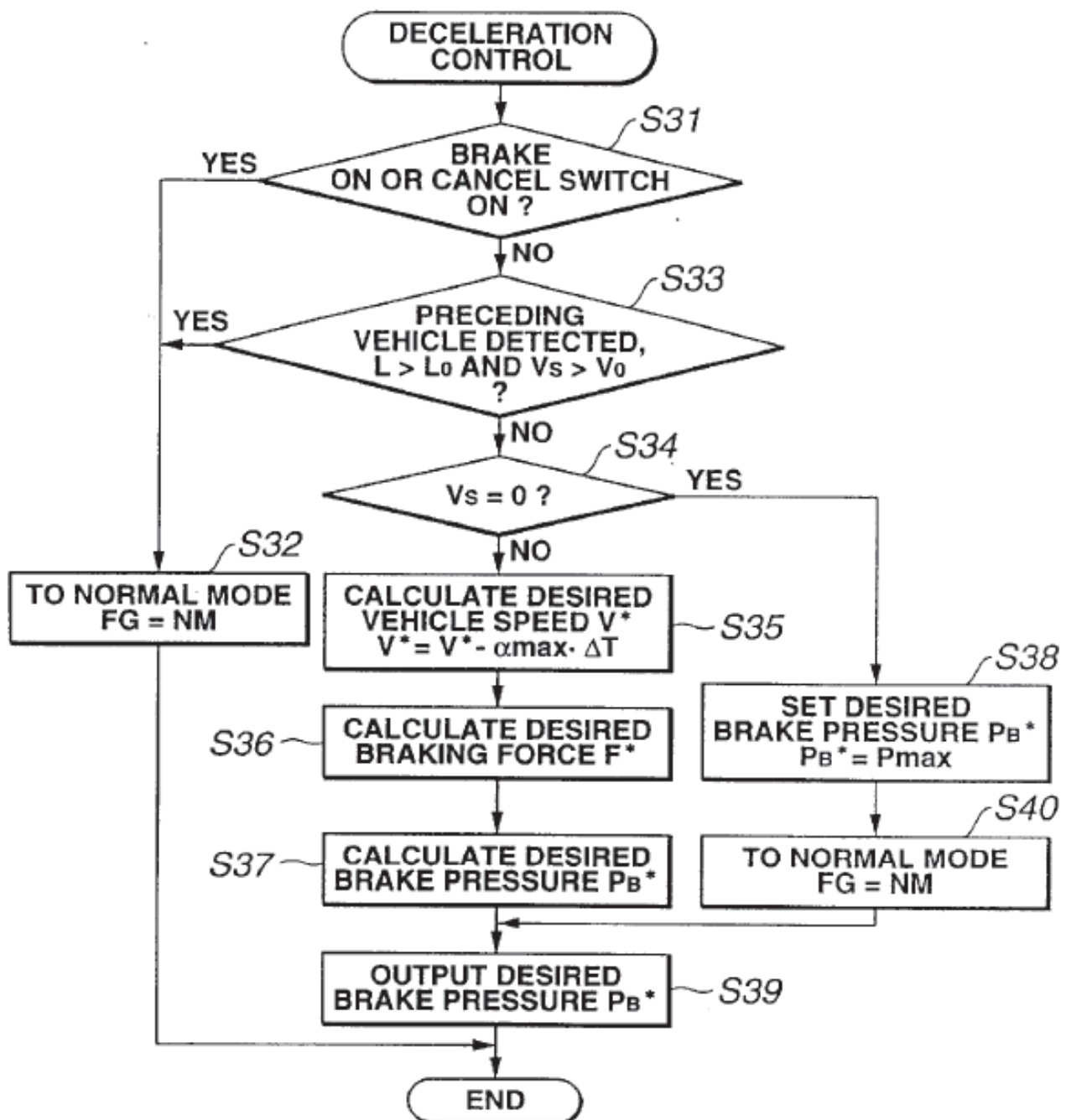
3.WORKING

PROCESS IN SENSOR

This project was based on photo diodes and photo transistor. Photo diodes had been used as a transmitter and photo transistor as a receiver. This project had been divided into two parts, First part transmitter section and second part receiver section.







TRANSMISSION SECTION:- Transmitter module uses IC-555 as a stable multivibrator operating at a frequency of around 1 KHz with a PNP transistor in IRED (photo diode) driver stage at the output. This module emits modulated infrared light. IRED is connected in series for more range and wider directivity. The module can transmit IR rays up to few meters without use of any external lens.

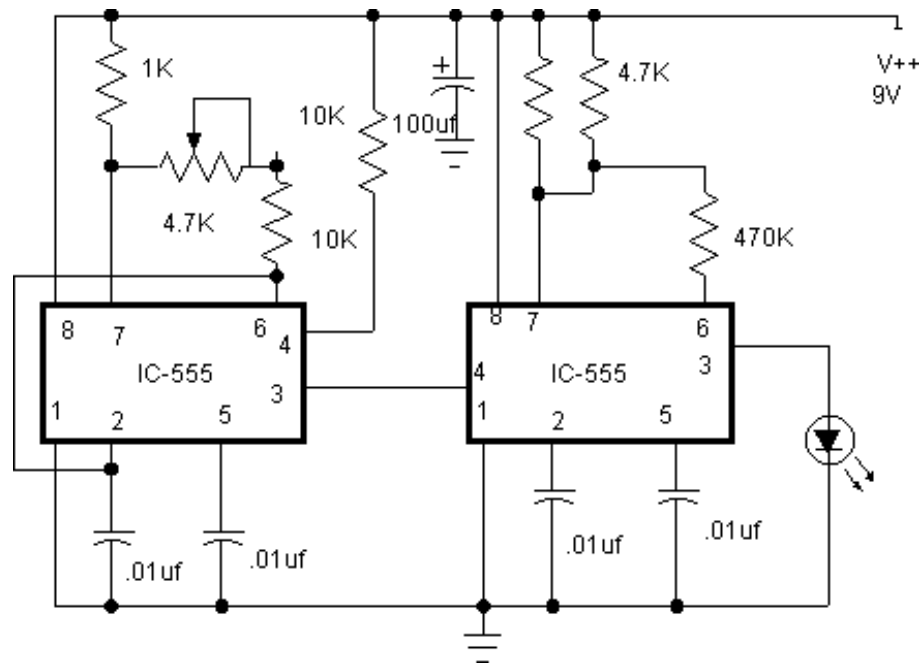
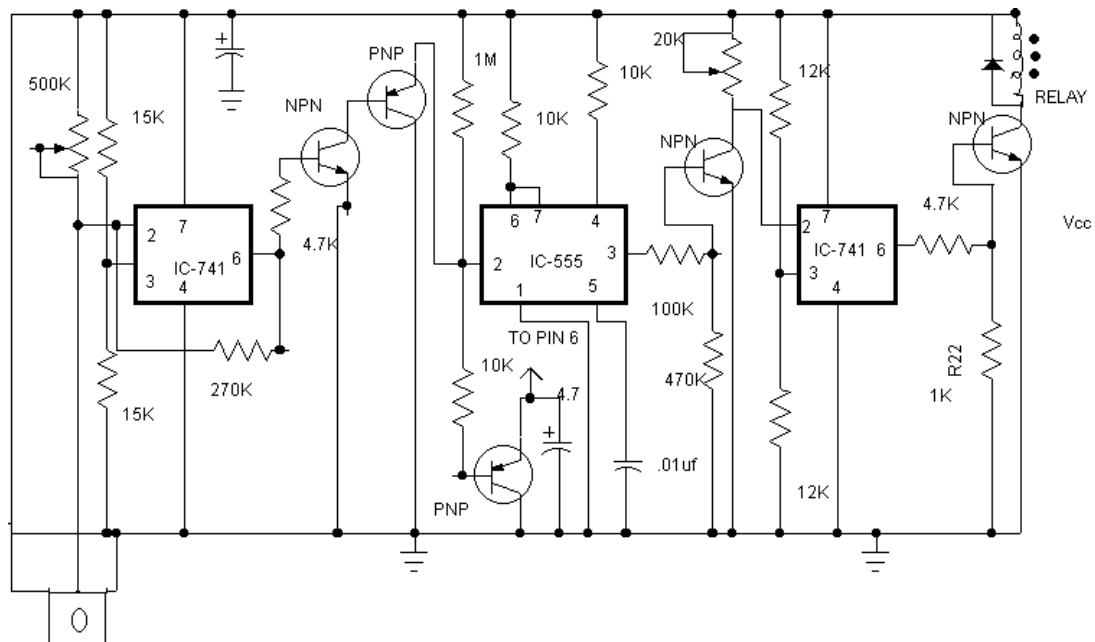


FIG. 3.1.1 TRANSMISSION COMPONENT

When a vehicle comes nearly person, circuit is energized. The output of IC-555 is square wave from Pin No. 3. T1 gets biasing current to out put of IC-555 and the IR-LED is connected to T1 collector with R5. The transmit IRbeams modulated at same frequency 1KHz. The oscillator frequency can be shifted by adjusting preset VR-1. The receiver uses infrared module. The IR- signal form the transmitter is sensed by the receiver sensor. The same automatically turns 'off', as the person moves away.

RECEIVER SECTION:- Block diagram of the circuit is shown in transmitter section consists of a power supply, an oscillator, and an output sage, whereas the receiver section comprises power supply, an infra-red detector module, time delay circuit, op-amp with noise filter, and an output section. The complete schematic diagrams of the transmitter and receiver sections are shown in circuit diagram respectively.



RECEIVER COMPONENT

This section is divided in a three part, with pre-amp., amp. and switching section. The receiver uses infrared modules IR-signal from the transmitter is sensed by the sensor and its output PIN 1 goes low and switched IC-3. IC-3 is worked on astable pulse which receives at Pin No. 2. Its output at Pin No 6 troughs high, which amplifier to weak signals.

The receiver part have an infrared detector comprising (IC3,IC4,IC5,IC7) wired for operation in Amp.mode and timer, followed by pnp (T1) & npn (T2) transistor. Upon reception of infrared signals to pin-2 of IC-4, the 555 (IC4) timer (mono) is turned 'on' and it remain 'on' as long as the infrared signals are being received.

The op-amp are in the set state. Pin 6 of IC-5 are high. The computer reads its parallel port, to see if pin number 11 is low. Remember, whenever a aeroplane passes in front of the radar, IC-3 are received input pulse, and pin6 of IC-3 goes high and IC-4 receives input pin-2 form T2. IC-4 is worked as a power amp, Pin-3 of IC-4 is A burst output of 38 kHz, modulated at 100 Hz. IC-5 works as a switching, collector of T4 is low, IC-5 take input plus at pin-2 and output goes at pin-6 (high). As soon as The computer reads its collector of T5, a software inside the computer starts ticking. After a are checked to see if the aeroplane has crossed without information to IR beam also. This fact is displayed on the screen. Pin-2 of PC is high output, The

computer is switched the gun. If, aeroplane is passed signal, second receiver is switched to proximity system.

The same arrangement can be turned into a burglar alarm by just modifying the software.

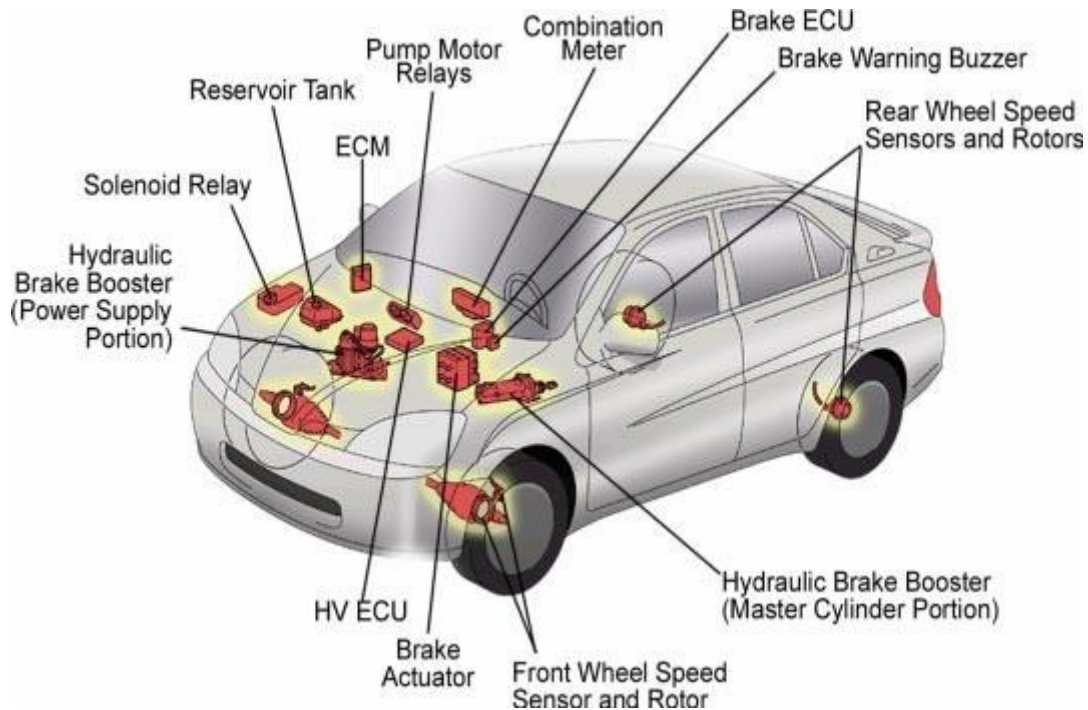
WORKING PRINCIPLE

Any vehicle when entered without break in proximity area become safe, one can seek the help of security proximity system. The project has two main parts an intruder sensor cum transmitter and a receiver.

IR transmitter and receiver pair can be used to realize a proximity detector. The circuit presented here enables you to detect any object capable of reflecting the IR beam and moving in front of the IR LED photo detector pair up to a distance of about 5 meter from it.

Here is a illustrative project, where a simple hardware circuit is directly interfaced to other vehicle. It can object counter for an assembly line conveyor belt, and so on. With a little modification of the hardware.

Braking system of vehicles:-



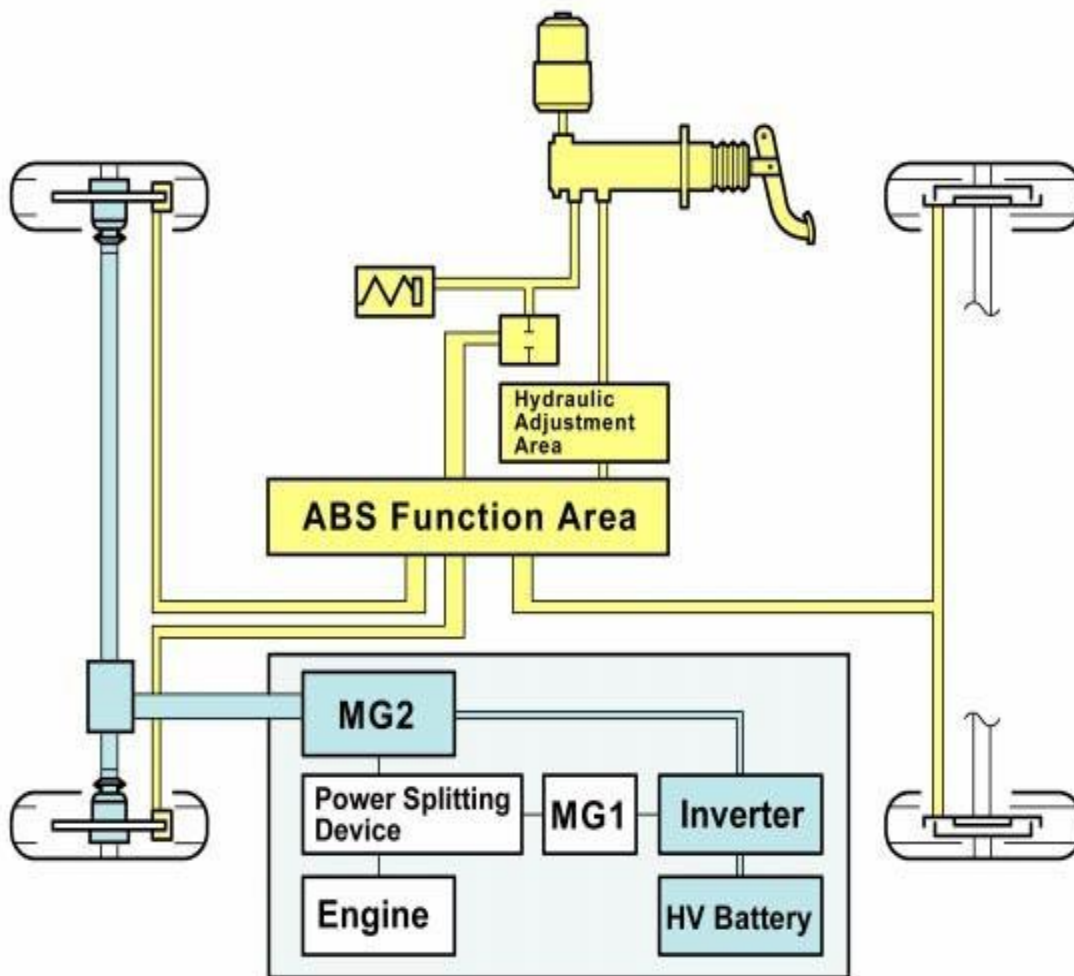
The hybrid vehicle brake system includes both standard hydraulic brakes during this phase of braking; the hydraulic brakes are not used. When more rapid deceleration is required, the hydraulic brakes are activated to provide additional stopping power.

The sensors can become contaminated with metallic dust and fail to detect wheel slip; this is not always picked up by the internal ABS controller diagnostic.

Here, two more sensors are added to help the system work: these are a wheel angle sensor, and a gyroscopic sensor. The theory of operation is simple: when the gyroscopic sensor detects that the direction taken by the car doesn't agree with what the wheel sensor says, the ESC software will brake the necessary wheel(s) (up to three with the most sophisticated systems) so that the car goes the way the driver intends. The wheel sensor

also helps in the operation of CBC, since this will tell the ABS that wheels on the outside of the curve should brake more than wheels on the inside, and by how much.

Given the required reliability it is illustrative to see the choices made in the design of the ABS system. Proper functioning of the ABS system is considered of the utmost importance, for safeguarding both the passengers and people outside of the car. The system is therefore built with some redundancy, and is designed to monitor its own working and report failures. The entire ABS system is considered to be a hard real-time system, while the subsystem that controls the self-diagnosis is considered soft real-time. As stated above, the general working of the ABS system consists of an electronic unit, also known as ECU (electronic control unit), which collects data from the sensors and drives the hydraulic control unit, or HCU, mainly consisting of the valves that regulate the braking pressure for the wheels.



PURPOSE OF AUTOMATIC BRAKING SYSTEM

A preceding vehicle following control apparatus includes a sensor sensing an actual vehicle speed, a sensor sensing an actual vehicle spacing from a controlled vehicle to a preceding vehicle ahead, and an actuator for regulating a driving/braking force of the controlled vehicle. A controller controls the vehicle speed or the vehicle spacing in a following control mode with the actuator, and starts a deceleration control if an anti-lock brake control is started in the following control mode. The controller cancels the deceleration control when the vehicle spacing becomes greater than a predetermined spacing value

BETTER CONTROL

A vehicle speed sensor to sense an actual vehicle speed of the controlled vehicle. Vehicle spacing sensor to sense actual vehicle spacing from the controlled vehicle to a preceding vehicle; a vehicle speed controller to vary the actual vehicle speed of the controlled vehicle in accordance with a desired vehicle speed; anti-lock brake controller to perform an anti-lock brake control for preventing wheel locking; and vehicle speed controller to determine the desired vehicle speed in accordance with the actual vehicle speed and the actual vehicle spacing, the controller comprising,

following control section to perform a preceding vehicle following control by setting a desired vehicle spacing from the controlled vehicle to a preceding

vehicle in accordance with the actual vehicle speed and actual vehicle spacing and determining the desired vehicle speed to bring actual vehicle spacing closer to desired spacing,

deceleration control section to perform a deceleration control determining the desired vehicle speed to decrease the actual vehicle speed of the controlled vehicle, and mode change control section to cancel the following control of the following control section and instead compulsorily initiating the deceleration control of the deceleration control section in response to a start of the anti-lock brake control of the anti-lock brake controller.

CUT CAR CRASHES

it detects the risk of a crash, and automatically applies the brakes if it judges that the car may have trouble avoiding an object. The Collision Mitigation Brake System (CMS), a world first, also automatically tightens seatbelts just before a collision. Honda has fitted it to its new top-of-the-range sedan, the Inspire, which went on sale in June. The Ministry of Land, Infrastructure, and Transport has taken the lead in encouraging domestic carmakers to develop advanced safety vehicles (ASVs), and some of these are now approaching the stage where they are ready for practical use. Automakers are looking to develop and commercialize a wide range of safety systems to reduce road risks.

STABILIZATION IN DRIVING

Wall shear stress in postcapillary venules varies widely within and between tissues and in response to inflammation and exercise. However, the speed at which leukocytes roll *in vivo* has been shown to be almost constant within a wide range of wall shear stress, i.e., force on the cell. Similarly, rolling velocities on purified selections and their legends *in vitro* tend to plateau. This may be important to enable rolling leukocytes to be exposed uniformly to activating stimuli on endothelium, independent of local hemodynamic conditions. Wall shear stress increases the rate of dissociation of individual selectin-ligand tether bonds exponentially (,) thereby destabilizing rolling. We find that this is compensated by a shear-dependent increase in the number of bonds per rolling step. We also find an increase in the number of microvillus tethers to the substrate. This explains (a) the lack of firm adhesion through selections at low shear stress or high legend density, and (b) the stability of rolling on selections to wide variation in wall shear stress and legend density, in contrast to rolling on antibodies (). Furthermore, our data successfully predict the threshold wall shear stress below which rolling does not occur. This is a special case of the more general regulation by shear of the number of bonds, in which the number of bonds falls below one.

FOR MAX. WINDING EFFICIENCY

The Automatic Braking System (ABS) supplies the advanced tool required for efficiently locating and correcting defects. It increases winder or re-reeler capacity by optimizing the time to locate the defects to be patched or culled. When manual control is used, the unwinding rate must be reduced to crawl speed well in advance of suspected problem areas in order to avoid missing the defect. This often leads to the winder/re-reeler function becoming a bottle-neck in the paper production line.

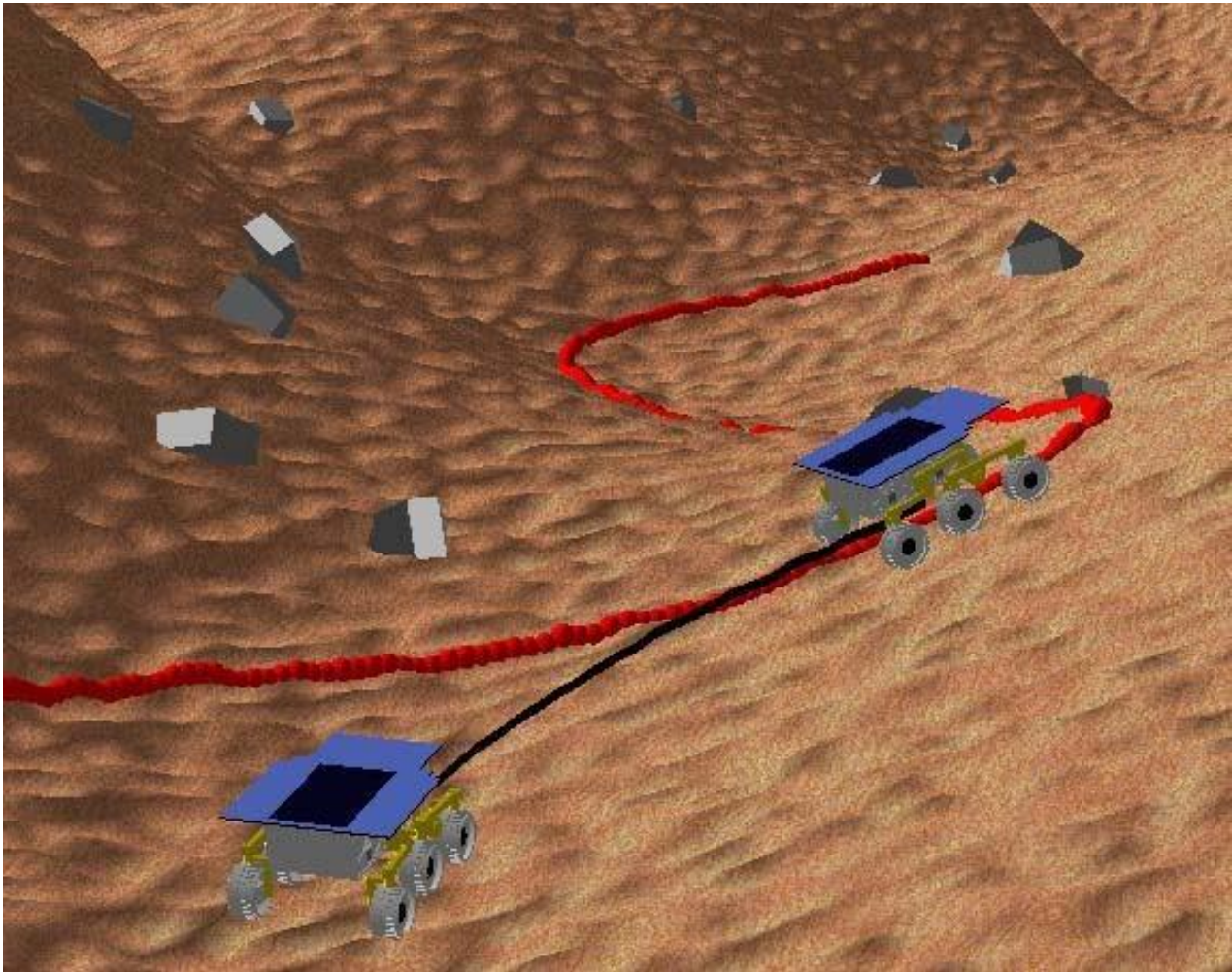
Automatic Braking can be effectively utilized in virtually any paper type or grade.

By taking into consideration both the location of the defect and the limitations of the customer specific winder drive, Automatic Braking calculates the optimal speed curve to the defect. It then automatically slows down the drive to crawl speed or alternately stops the winder or re-reeler at the precise selected defect location. The status of the

unwinding, e.g. the length to the next stopping position, is continuously updated on the display. With Automatic Braking, the operators have the additional facility of virtually unwinding the reel in advance. With the help of the defect classification and high resolution images, operators are able to easily determine the severity of the defects and thus minimize unnecessary stops..

4.PATH FOLLOWER

A Path Follower is an invisible thing that follows a path of InterpolationPoints and can provide something



for a camera to aim it if you want the camera to follow a path with a complicated aiming sequence.

The Path Follower (9071) takes three parameters:

1. **low byte:** low byte of tid of first Interpolation Point in path.
2. **high byte:** high byte of tid of first Interpolation Point in path.
3. **options:** (Add any of the following values; i.e. for options 2 and 4, this parameter would be 6):
 - 1: path is linear instead of curved.

50 percent of the torque to the front wheels in case of wheel slippage. All Pathfinders have a standard skid-control system and antilock brakes; all-wheel-drive models also have "Active Braking Limited Slip," which uses the traction-control system to move up to 50 percent of the engine torque to any one wheel. SE Off-Road models with 4wd have hill-descent control and hill-start assist, plus skid plates, Rancho performance dampers, adjustable pedals, and rear A/C. Pathfinders can tow up to 6000 pounds, and a receiver-type hitch is neatly integrated into the rear bumper.

You'll definitely notice the 4400-to-4800-pound bulk as it pummels into deepdips. Off-road, the awd systems will conquer most. The mid-size-SUV market is crowded, but the Pathfinder is up near

5.Future scope of AUTOMATIC BRAKING AND PATH FINDER

When we heard that the new Path-finder would bear a strong family. Fortunately, the new Pathfinder has real character, even though the styling is hardly beautiful. Like every new mid-size SUV, it is bigger inside and out, more powerful, and heavier, and it features a third-row seat.

Pathfinder, the new one uses body-on-frame construction. It has upper-and lower-control-arm front and rear suspension, with coil springs and antiroll bars at both ends. Ground clearance varies between 8.5 and 9.2 inches, depending on the model.

The Pathfinder is the first recipient of the latest VQ V-6 engine. Displacing 4.0 liters (instead of 3.5), it has been tuned to produce good midrange torque, with 80 percent of the peak 291 pound-feet being available below 2000 revs. It also makes 270 horsepower and mates to a five-speed automatic transmission.

Pathfinders will be rear-wheel-drive, but there's a choice of two all-wheel-drive systems: a part-time system that can be shifted on the fly and an on-demand version that shunts up to 50 percent of the torque to the front wheels in case of wheel slippage. All Pathfinders have a standard skid-control system and antilock brakes; all-wheel-drive models also have "Active Braking Limited Slip," which uses the traction-control system to move up to 50 percent of the engine torque to any one wheel. Inside, the Pathfinder is spacious and versatile.

6.Results and Discussions

The braking machine was once designed and utilized on a car to structure the riding technique. Protection the use of embedded machine design. Most of the accident happens due to the extent of the riding pressure to hit the brake, so in the course of this venture work braking gadget is developed. Detailed when it is energetic it can observe brake relying upon the component sensed by way of the ultrasonic sensor and velocity of car. Currently, cars are regularly outfitted with lively protection structures to reduce lower back the opportunity of accidents, many of which appear inside the city environments. The primary famous encompass Antilock Braking Systems (ABS), Traction Control and Stability Control. Of these structures hire differing types of sensors to continuously display the stipulations of the vehicle, and reply in an emergency situation. A sensible braking device includes an ultrasonic wave emitter furnished on the front aspect of a car. A receiver is moreover positioned on the front component of the automobile and getting a reflective ultrasonic signal. The mirrored wave (detected pulse) offers the hole between the issues and additionally the automobile and RPM counter offers velocity of car. The microcontroller is functioning to control the braking of the car supported the detection pulse statistics to push the foot lever and observe brake to the automobile remarkably for security purpose.