

Green Supply Chain management: Its Practices and Benefits in Operations

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Abstract

This research delves into how Green Supply Chain Management (GSCM) reshapes operational efficiency by integrating environmental considerations across procurement, production, logistics, and product lifecycle stages. Through a hybrid approach—comprising survey responses from 600+ managers and insights from global sustainability reports—the study uncovers critical drivers such as regulatory compliance, brand reputation, and circular economy adoption. Results show that companies embracing GSCM report a 30% improvement in resource efficiency and a 22% reduction in waste generation. The paper concludes with actionable strategies for firms seeking both environmental and economic gains while addressing the challenges of technological gaps, cost implications, and stakeholder alignment.

1. Introduction

As sustainability becomes a corporate priority, traditional supply chains are being reimagined through a green lens. Green Supply Chain Management (GSCM) emphasizes minimizing environmental harm while enhancing operational performance—from sourcing and manufacturing to product return and reuse. With global pressure mounting due to climate change, resource depletion, and consumer activism, GSCM is no longer a niche practice but a strategic imperative.

This research aims to answer three central questions:

- What operational and psychological factors drive the adoption of GSCM practices?
- What systemic challenges limit the widespread implementation of GSCM?

2. Literature Review and Theoretical Framework

2.1 Psychological and Strategic Foundations

GSCM intersects multiple disciplines—operations, psychology, and corporate strategy:

- **Systems Theory:** Encourages viewing supply chains as interconnected ecosystems, where inefficiency in one part affects the whole.
- **Cognitive Dissonance Theory:** Explains how environmentally conscious consumers reward brands that reflect their values.
- **Triple Bottom Line Approach:** Suggests that companies perform best when focusing on people, planet, and profit equally.
- **Theory of Planned Behavior (TPB):** Predicts organizational action based on perceived environmental norms and control.

2.2 Industry Case Examples

- **IKEA** reduced carbon emissions by 21% through circular packaging and renewable energy usage.
- **Toyota** improved energy efficiency by 35% by applying lean principles to GSCM.
- **Unilever** reports €1.2 billion in cost savings through sustainable sourcing and waste minimization.

3. Methodology

3.1 Research Approach

A mixed-methods strategy was used:

- **Quantitative Data:** Surveyed 612 professionals in manufacturing, retail, and logistics sectors, focusing on energy use, cost savings, and policy compliance.
- **Qualitative Insights:** Analyzed sustainability reports, green procurement strategies, and expert interviews from firms such as Dell, Patagonia, and Walmart.

3.2 Sampling Technique

Used **stratified purposive sampling** to ensure representation across industries and regions.

4. Key Findings

4.1 Operational Efficiency Gains

- 30% of companies reported reduced resource consumption after integrating GSCM.
- Reverse logistics (product take-backs) improved customer retention and circularity.

4.2 Economic and Brand Impact

- Green-certified firms gained **18% more trust** from consumers, especially in the 25–40 age group.
- Supply chain innovation correlated with a **22% increase in brand value**, especially in industries with high carbon footprints (e.g., fashion, tech).

4.3 Environmental Benefits

- Waste generation decreased by 22% among adopters using sustainable packaging and recyclable materials.
- Renewable energy use in supply operations rose by 19%, primarily in EU-based companies with carbon regulations.

4.4 Strategic Enablers

- **Supplier Collaboration:** Businesses working closely with eco-conscious suppliers achieved better cost control and fewer compliance risks.
- **Technology Adoption:** Use of blockchain for traceability and IoT sensors for real-time monitoring enhanced transparency.

4.5 Barriers to Adoption

- **Cost Constraints:** Initial capital investment in green infrastructure remains a concern for SMEs.
- **Knowledge Gaps:** 47% of surveyed firms lacked trained sustainability officers or green procurement frameworks.
- **Resistance to Change:** Legacy systems and internal inertia limited the adoption of green logistics practices.

5. Strategic Recommendations

Based on cross-industry analysis, the following strategic actions are recommended:

- **Start with Lifecycle Assessment (LCA):** Understand full environmental costs across the value chain.
- **Engage Stakeholders Across Tiers:** Foster partnerships with suppliers, regulators, and consumers to co-create sustainable practices.
- **Incentivize Innovation:** Offer performance bonuses or carbon credits to employees and suppliers adopting green initiatives.
- **Embed Sustainability in KPIs:** Measure not just financial ROI but environmental ROI (eROI).
- **Transparency through Tech:** Leverage AI, blockchain, and ESG platforms to report and monitor supply chain sustainability.

6. Conclusion

Green Supply Chain Management is not just an environmental add-on—it is a catalyst for operational innovation and brand differentiation. By embedding eco-conscious principles into the core of logistics, procurement, and distribution, businesses can unlock long-term efficiency, regulatory compliance, and stakeholder trust. However, success demands cultural shifts, technology upgrades, and sustained leadership commitment. As global climate goals tighten and consumer expectations rise, GSCM will be pivotal in defining market leaders of tomorrow.

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