Herbal Soaps: A Natural Solution for Skin Care and Therapeutic Benefits

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Abstract:

The skin, as the body's largest organ, plays a critical role in protecting internal organs, maintaining body temperature, and interacting with the environment. Given its complex structure, composed of the hypodermis, dermis, and epidermis, skin conditions and disorders affect individuals of all ages, from infants to the elderly. Common causes of skin problems include infections, allergies, sun exposure, and injuries. In response to these challenges, people have long turned to medicinal plants for relief. Herbal remedies, derived from leaves, stems, and roots of plants, have demonstrated remarkable efficacy and safety, even as synthetic treatments became more prevalent. This paper explores the formulation of herbal soaps, which are crafted using natural plant ingredients like lavender, mint, rosemary, and chamomile. These soaps contain essential oils, vitamins, and minerals with therapeutic properties, including anti-aging, antibacterial, antioxidant, and antiseptic effects. Unlike commercial soaps, which often contain artificial additives, herbal soaps provide a natural alternative for skin care, particularly for individuals with dry or sensitive skin. The therapeutic qualities of herbal soaps make them a preferred choice over chemically laden products, offering a safer and more effective solution for various skin ailments.

1.INTRODUCTION

Skin is the body's largest sensitive organ. It is a hedge that encloses the body organs and accumulates sensitive Data from the environment. Also, it helps in maintaining the body's temperature in a healthy position. Various characteristic Cells and structures can be established in the skin. The three main layers are the hypodermis, dermis, and epidermis. Each Subcaste contributes in a

unique way to how the skin works as a whole. As skin imparts a technical function to body Good, it's necessary for us to keep it down for skin conditions and alignments. Skin conditions are a current illness. It Harms people of all periods, including babe and the senior, and does so in several different ways. Infections, disinclinations, sun exposure, injuries, and other causes can all cause skin problems. Since the earliest times, People have used medicinal shops as a treatment. Colorful medicinal shops' leaves, stems, and roots have Been used as a natural remedy to cure a variety of distemperatures and ailments. In fact if many factory- grounded Treatments have been overthrown by synthetic druthers ayurvedic products still remain remarkable for their efficacy And safety. Fig. 1Herbal soap The anti-oxidant, anti-bacterial, cytotoxic, anti-microbial, hypotensive, anti-diuretic, anti-inflammatory, Anti-spasmodic, anti-diabetic, antihemorrhagic, and anti-helminthic levels of countless sauces are found with High nutritional value. Due to their great medical value, cost-effectiveness, emptiness, and civility, natural Products objectification to a medication assists in healing almost all illnesses and skin complications.



Fig.1Herbal soap

Herbal soap is a soap that is produced using natural ingredients de-rived from herbs and plants. Lavender, mint, Rosemary, and chamomile are some of the herbs used in the production of herbal Soap. These herbs

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contain essential oils, vitamins, and minerals That possess different therapeutic properties for the skin.

Herbal soap is renowned for its healing, rejuvenating, and soothing characteristics, mak-ing it a favorite among individuals with dry or sensitive skin. Huge numbers of cosmetic products Today are adul-Terated, and most other beauty preparations on the Market are of poor quality, They can have potential side effect Such as skin rashes, all-Eric reactions, and even the onset of Skin diseases Herbal soaps Essentially consist of plant components like seeds, rhi-Zomes, and roots.

It has anti-aging, antioxidant, antibacterial, and Antiseptic effects.

Herbal soap does not contain any of the artificial dyes, Flavors, fluorides, or other additives commonly used in commercial Soap. Most people are unaware of the Extended consequences of using commercial soaps.

Skin

Skin is rather important for all health care professionals to Gain maximum information regarding the function and Structure of human skin. Skin is also known as cutaneous Membrane. In adults, the skin has a surface area Varyingfrom1.2 to2.2m2

Three Major Layer of Skin:

- a) Epidermis
- b) Dermis
- c) Hypodermis

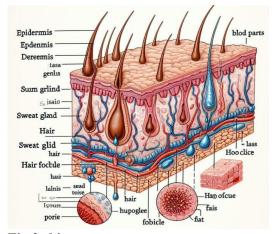


Fig.2 skin

Skin Related Issues:

High alkaline soap translates to plenty of un-saponified lye Left in soap, it is capable of irritating skin. This is particularly for Anyone who has sensitive skin, especially young children. Irritants found in regular soaps have the ability to dry out, cause contact Dermatitis, inflammatory acne and disrupt the subtle pH Balance your skin holds for face and body.

1.Contact Dermatitis

Bars of soap with a strong antiseptic, Tetrachlorosalicylanilide (TCSA), may go home with some pretty Serious side effects. Exposed areas of the body to an irritant, Such as TCSA or even fragrances in severe soap and Cosmetics, break out into red, usually itching rash With dry, cracking skin, oozing blisters, swelling And burning.

2.pH Damage

The acid mantle, a thin protective layer, is mostly Composed of sebum; the skin's naturally occurring oil. Its Integrity is vulnerable to irregularities brought about by internal And external factors, such as diet, pollutants and abrasive soaps. In A study on the impact of soap and detergents on skin surface pH in infants, the largest increase was found after washing with alkaline soap.

3. Dryness

Harsh cleansers can strip the skins natural oils, leading to Dryness and irritation. Surfactants in cleansers can damage Proteins and lipids in skin, leading to tightness, itching, Dryness and barrier damage after washing, according to a Study published in Dermatologic Therapy.

4.Inflammatory Acne:

Detergents like harsh soap with a high pH Can Damage the acid mantles natural antimicrobial defences and Cause acne vulgaris, among other disorders, as per A Study published in Skin Pharmacology and Physiology.

Definition of Soap

Soap is a fatty acid salt used in many Cleansing and lubricant products. Soaps are Surfactant typically used for wash-and-bath and other forms of housekeeping. Soaps serve the purpose of Removing dirt such as dust



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microorganism, strains Bad odors from the body. Commercial soaps Typically consist of poisonous mercury aluminum, Barium, bis-phenol, plastic and other chemicals Which are injected into the body through internal Organs due to vaporization of the chemical as well as skin absorption with adverse side effects. Soap And detergent, compound that, upon dissolve in Water, have the capacity to take away dirt from Surfaces like the human skin, textile and other solid.

Objectives

- Cleansing: Remove dirt, oils, and impurities from skin and surfaces effectively.
- Hygiene: Encourage health by lessening the transmission of bacteria and germs.
- Skin Care: Give moisturizing and nourishing qualities to improve skin health.
- User Experience: Provide pleasing textures and fragrances for a pleasant cleansing experience.
- Sustainability: Use environmentally friendly ingredients and packaging to reduce environmental Impact.
- Education: Educate customers on the correct handwashing method and hygiene importance

2.LITERATURE REVIEW

- 1. Telange-Patil P.V et al ,2022 "Bacterial skin Infection are most common among people, requiring
- 2. Significant attention for treatment and also to maintain Healthy skin some herbal plant extract have Antibacterial activity."
- 3. R.Margret Chandira et al, 2022 "Herbal soap has Been used traditionally for treating several epidermal Dysfunctions, such as eczema, psoriasis, and acne and Helps to boost immune response in tissue of affected Skin area."
- 4. Patel Anu et al, 2022 "Herbal soap was prepared Using coconut oil, castor oil, neem oil, lavender oil, Rose oil, and NaOH (lye) and different extracts were Included into basic saponification reaction.
- 5. Bothe Saurav et al 2022" Ayurvedic cosmetics are Also known as the herbal cosmetics the natural content In the herbs does

not have any side effect on the human Body most herbal supplement are based on several Botanical ingredients with long histories of traditional Or folk medicine usage. Among the numerous Botonical ingredients available in the market today Herbal soap Herbal soap preparation is a medicine it contain Antibacterial, anti-ageing anti-oxidant, antiseptic Properties which mainly uses of part of plant like Seeds, rhizomes, nuts and pulps to treatment for an Injury or disease or to achieve health. Herbal soap do Not contain the artificial colours, flavours, fluorides Etc., when compared to the content of commercial Soap. Herbs are the natural productsmostly found in the Treatment of almost all diseases and skin problems Owing to their high medicinal value, cost effective Ness, availability and compatibility.The chemistry of herbal soap involves saponification, Which is the chemical reaction that occurs when fats or Oils are mixed with an alkali, typically sodium Hydroxide (NaOH) or potassium hydroxide (KOH), to Produce soap.

- 6. Fats or Oils: Herbal soaps are typically made from fats Or oils, such as coconut oil, olive oil, palm oil, or shea Butter. These fats or oils contain triglycerides, which Are composed of glycerol molecules and fatty acid Chains.
- 7. Alkali: An alkali, usually sodium hydroxide (NaOH) Or potassium hydroxide (KOH), is used as a catalyst in The saponification process. The alkali reacts with the Triglycerides in the fats or oils to break them down into Their constituent molecules Saponification: The saponification process involves The hydrolysis of the triglycerides in the fats or oils by The alkali.

3.TYPES OF HERBAL SOAP

There are various types of herbal soaps available that Are made using different herbal ingredients. Some Common types of herbal soaps include

a) Lavender soap: Prepared with lavender essential oil, This soap is famous for its soothing and calming Properties. It can possibly soothe irritated skin and Encourage a feeling of well-being.



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- **b)** Tea tree oil soap: Tea tree oil has Antibacterial and antifungal properties, so this Soap is perfect for oily or acne-prone skin. It could Cleanse and cleanse the skin, as well as help Address skin problems like eczema or athlete's Foot.
- **c)** Calendula soap: Calendula is a herb that is famous for its Gentle and soothing calm qualities, so it is ideal For sensitive or irritated skin. It can relieve redness, Inflammation, and itching, and accelerate skin healing
- **d)** Neem soap: Neem is a herbal plant with Antibacterial and antifungal activities, and it is a Popular herb in herbal soaps. It can potentially cleanse And purify the skin, as well as treat skin Conditions like acne, eczema, or psoriasis.
- **e) Aloe vera soap**: Aloe vera is a wellknown herb for Its soothing and moisturizing properties. Aloe vera Soap can potentially hydrate the skin, soothe sunburn, and Promote skin healing.
- **f)** Rosemary soap: Rosemary is a herb that is rich in Antioxidant and antiinflammatory qualities. Rosemary soap can stimulate blood flow, Promote a feeling of rejuvenation, and purify the skin.
- **g)** Chamomile soap Chamomile is a soothing herb Known for its soothing qualities, so chamomile Soap is ideal for sensitive or inflamed skin. It can soothe redness, inflammation, and itching, and Promote relaxation
- **h)** Lemongrass soap: Lemongrass is an herb famous for Its uplifting and refreshing qualities. Lemongrass Soap can assist in purifying the skin, uplifting mood, and Leaving a fresh citrusy aroma.
- i) Patchouli soap: Patchouli is an herb famous for its earthy and musky fragrance. Patchouli soap can assist in purifying and deodorizing the skin, while leaving a Grounding and soothing effect.
- **j)**Turmeric soap: Turmeric is a herb known for its Antioxidant and antiinflammatory properties. Turmeric soap may help brighten the skin, address Skin conditions such as acne or eczema, and provide a Natural glow.

4.COMPOSITION OF HERBAL SOAP

Herbal soaps are prepared by blending a mix of natural ingredients that provide a range of benefits to the skin. Although the exact com-Position may differ based on the

brand and the intended proper-Ties, the following are some of the typical ingredients used in herbal soaps

• Base oils

•Herbal soaps are usually produced using a combination of dif-Ferent base oils, including olive oil, coconut oil, palm oil, or cas-Tor oil. These oils impart moisturizing qualities and assist in Creating a rich lather

Essential oils

• Essential oils are extracted from different plants And are utilized in herbal soaps to impart fragrance and thera-Peutic benefits. Examples include lavender oil for relaxation.

Tea tree oil for its antibacterial qualities, or eucalyptus oil for Its calming properties.

• Herbs or botanicals

• Dried herbs or botanicals are usually add-Edd to herbal soaps because of their healing or exfoliating qualities. Chamomile flowers for calming, calendula Petals for anti-inflammatory properties, or oatmeal for Gentle exfoliation are some examples.

Natural colorants

• Some herbal soaps can employ natural colo-Rants from plant or mineral sources, for example, turmeric pow-Der to create a yellow color, spirulina powder to achieve green, or activated Charcoal to achieve black.

Other ingredients

Based on the desired proper-Ties, other ingredients could be added to herbal soaps, for example,

Shea butter for additional moisture, aloe vera gel for soothing, or Honey for its antibacterial and moisturizing actions

Characteristics

- Soaps are carboxylic acids' sodium salts in Long chains.
- Detergents are sodium salts of long-chain benzene sulphonic Acids.
- Soaps are biodegradable whereas some of the Detergents are unable to be biodegraded.



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- Soaps possess relatively weak cleaning action, whereas detergents possess a strong cleaning effect.
- We cure all our soaps selling, in order to attain a Desirable hardness.
- A soap that is hard to wash off is not a good Soap.
- Benefits
- Herbal soaps really soap and not Detergent bars.
- Herbal soaps contain no dangerous synthetic Detergents and foaming agents.
- It moisturizes your hands more and longer with Glycerin.
- Herbal soap contains a mix of naturalIngredients fragrance and oils that are reputed to

Lock in moisture and nourish the skin.

• Herbal soap usually carries healing properties becauseOf the absence of chemicals in ingredients. As Herbal soap is prepared with natural ingredient.

Advantage

- Herbal soap are sulphate and paraben free.
- Natural ingredients.
- Handmade soap.
- Aims skin problem.
- In herbal soap colourant agents are not used.
- Herbal soap is not tested-on animals.
- Herbal soap is nourishing and moisturizing the Skin.

• Disadvantage

- It is difficult to come up with a down side related To organic soap after going through all the advantages it Can have.
- Others might have problems with organic soaps Because of the presence of essential oils they are Allergic to.

• This can lead to varied reactions that may differ Based on the individual.

Limitation

- They might not be as powerful in eliminating bacteria as Commercial soaps.
- They can not lather like commercial soaps.
- They can not last as long as commercial Soaps.
- They can not be as cheap as commercial Soaps.

5.MATERIAL AND METHODS

1.Lemongrass

Kingdom: Plantae



Fig.3 lemongrass

Family: Poaceae

Synonyms: Cymbopogon

Cymbopogon, also known as lemongrass, barbed Wire grass, silky heads, oily heads, Cochin grass,

Malabar grass, fever grass or citronella grass, is an Asian, African, Australian, and tropical Island plant Genus within the family of grasses. Certain species (especially Cymbopogon citrus) are widely known to be cultivated and used.

Cultivated as food and medicinal herbs due to Their aroma, which is similar to lemons (Citrus Limon). The Greek words kymbe 'boat' and pogon "which Mean in most species, the hairy spikelets project From boat-



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shaped spathes." Lemongrass and lemongrass oil Are said to have therapeutic qualities.

• Properties:

- It could have anti-allergenic activity.
- It can have anti-dermatic activity and can be Helpful in skin diseases such as acne eczema,

Psoriasis. Can have anti-inflammatory activity.

• Helps Destroy Cancerous Cells.

2.Tulsi



Fig.4 Tulsi

Kingdom: Plantae

Family: Mints

Synonyms: Gauri, Bahumanjari, Pavani,

Gramya, Surasa.

Ocimum tenuiflorum or holy Basil or Tulsi is a perennial, aromatic plant in the Family Lamiaceae. It is indigenous to the Tropical and Subtropical areas of Australia, Malesia, Asia, and The western Pacific. It is grown extensively Across the Southeast Asian tropics.

Description

Holy basil is an erect, multi-branched subshrub, 30–60 cm (12–24 in) high with Hairy stems. Leaves green or purple; they are Simple, petioles with an ovate blade up to 5 cm (2 In) long, which generally has a slightly toothed Margin.

Chemical Constituent: eugenol, Germacrene, terpenes.

Uses

- lowers Fever (antipyretic) & Pain(analgesic)
- lowers Cold, Cough
- lowers Stress & Blood Pressure
- Anti-cancer Properties.

Properties

- Natural Immunity Booster
- Lowers Fever (antipyretic) & Pain(analgesic).
- Lowers Cold, Cough & Other Respiratory Disorders.
- Lowers Stress & Blood Pressure.
- Anti-cancer Properties.
- Can lower blood sugar to a critically low Level, especially for diabetic patients

3. Neem



fig.5 Neem

Biological source

Azadirachta Indica, more commonly referred to as margosa, neem, neemtree or Indian lilac,

Is a mahogany family tree Meliaceae.

It is One of two species in the

Genus: Azadirachta.

Family: Meliaceae

Botanical name: Azadirachta indica

Part typically used: Leaves



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common name: Part typically used: -Neem

Colour: Green

Description

Compound alternate, rachis 15-25cm Long, 0.1cm thick, leaflet with oblique, serrate, 7-

8.5 cm long and 1-1.7cm wide slightly yellowish Green in color.

Chemical Constituents

Flavonoids, Alkaloids, Azadirone, Nimbin, Nimbidin, Terpenoids, Steroids, Margosic acid, Vanilic acid, Glycosides, B-sitosterol, Nimbectin, Kaempeerol, Quercursertin are found in Neem Leaf.

Uses:

- Neem contains an anti-inflammatory property which Helps reduces acne.
- Cures Fungal Infections.
- Useful in Detoxification.
- Boosts Immunity.
- Insect & Mosquito Repellent.
- Treats Wounds.
- Neem leaves are used to cure head lice, skin

Diseases, wounds or skin ulcers.

Properties

- It can have anti-allergenic activity.
- It can have anti dermatic activity
- It can have anti-inflammatory activity.
- It can have antipyretic activity (fever-reducing)
- Helps Destroy Cancerous Cells.

4. Aloe Vera



Fig.6 Aloevera

Biological source

Aloe is the dried juice collected by incision, from the bases of the leaves of various Species of Aloe.

Family: Asphodelaceae

Botanical name: Aloe barbadensis Miller

Part typically used: The green part of the leaf

Colour: Green

Benefits & Uses:

- May Aid in Gastro esophageal Reflux Disease (GERD)
- Good for our Digestive System
- Helps to Detox our Body

Turmeric:



fig.7 Turmeric

Synonym – Indian saffron, haldi, rhizome curcumae.

Biological source- Curcuma longa linn.



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Chemical constituents- Curcumin, desmethoxycurcumin, bidesmethoxy curcumin volatile oil, sugar bitter Substances oils and acids.

Vitamin E Capsule



fig.8 vitamin E capsule

Vitamin E can be obtained from plant-based oils, nuts, seeds, fruits, and vegetables.

- Wheat germ oil
- Sunflower seeds

Benefits of vitamin E

- Cleanse dirt
- Enhance dry skin
- Delay sunburn
- Minimize hyperpigmentation
- Averts skin adein

Rose Water



Fig.9 Rose water

Family - rosaceae

Chemical constituents – phenyl ethanol, linalool, citronellol, nerol, geraniol, and together with rose oxides.

Biological source – rose water is derived from sepals and petals of rosadamascema through

6.METHODOLOGY

Provide 6g. of neem powder in a beaker then this beaker can be added 2g. Of tulshi, 4g. Of aloevera, 1g. Of vit.C., 1.5g. Of vit.E, rose water 3ml., and turmeric 0.5g then all are mix 2 to 3 min

The double heat method provide for the melting glacerin soap base, so provide span on induction and add some water Then small content take in water and add 12g. Of glycerine soap base in the container and it melt. After melt Base add mix. All ingredient in the melt soap and mix it them finally heat Stop and add lavender essential oil in.

The solution of preparation will be provided in small, little container for soap shape. The final soap is ready and it paking in the pepar.

Formulation table:

		Role of
Ingredients	Quantity	ingredients
Neem	6gm	Antibacterial
Tulsi	2gm	Antimicrobial
		agent
Aloevera	4gm	Moisturizer
Vitamin C	1gm	Antioxidant
Turmeric		Antiseptic
powder	O.5gm	
Vitamin E		Nourishment
	1.5gm	
Glycerine	12gm	Soap base
soap base		
Rose water	4ml	Reduce skin
		redness
Lavender	1ml	Perfuming agent
essential oil		

Neem – antibacterial properties treat acne.



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Aloevera – moisturizer or sunburn.

Turmeric – antimicrobial agents lightning anti wrinkle wound Heald.

Tulshi – antimicrobial agents.

Rose water – cooling agent emollient.

Lavender oil – flavouring.

• USE Of SOAP

Treats acne antibacterial action of neem combat acne causing bacteria which aid in the treatment and Prevention of acne.

Controls blackheads and whiteheads. Aloevera exhibit moisturizer it is Moisturize the skin Whithout making it greasy. So it is ideal for any one having an oily skin. It also combat sunburn or acne. This Soap is used primarily all skin ailment.

7.EVALUATION

(1) Physical properties

Color - dark Green.

(2) Thermal stability

Thermal stability of the product was checked by keeping the humidity chamber at 60-70/ RH at room temperature. This soap is substantially stable at room temperature raises it predominantly unstable.

(3) Determination of PH

5 to 6 g of the soap was accurately weighed in a 100ml beaker 40ml water was added and diluted the soap in it. pH of the solution is measured by using pH meter. PH of soap is 9.5.

(4) Stability studies

The stability studies were conducted according to ICH guidelines. The filled soap in bottle and store in humidity Chamber at 30 to 2 ,60 to 5 and 70 to 5/ RH for two months. The studies sample were Analysed for physical properties and viscosity at the completion of studies. High moisture content it well be impact on the soap

(5) Microbial growth

With agar plates the plates were put in to the incubator and are incubator at 37c for 24 hours and Compared with standard

(6) Foaming ability and foam stability

Foaming capacity was measured using cylinder shake method brietel 40ml of the formulation soap solution Was placed graduate cylinder. It was covered with an hand and shaken 10 times the total volume of the foam Content after 1 min of shaking recovered foam stability was assessed by measurement of the foam volume after 1 min And 4 min is 80 to 93/ foam formed

(7) Total fatty matter

By treating soap with acid in the presence of hot water and Measuring the formed fatty acid, TFM was calculated.

Upon dissolving 10g of the planned soap in 150ml of Distilled water, it was heated.

20 milliliters of 15% H2SO4 were added to it and heated until a clear solution Was obtained.

The formed solution's surface fatty acid was Solidified by heating it again and adding 7g of beeswax.

It was then allowed to cake. After de-caking, it was Blotted dry and weighed by using formula %TFM= (Weight of the cake- Weight of the wax) in Gm/Weight of the soap in gm x 100

8. Conclusion

The plant of neem, tulshi turmeric and aloevera constituents extraction was studied. The formulation prepared When tested for various test gave good results. It does not cause any irritancy to skin it was found by Using these soap by few volunteer hence it is established that soap does not cause any irritancy to skin. Besides The prepared soap were standardized by testing several physico chemical properties like pH appearance Odour in which the show satisfactory effect.

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