# Hydrogen Production Methods: Carbon Emission Comparison and Future Advancements

Siddhesh Pimpale
Dana Inc.
spimpale848@gmail.com

#### **Abstract**

Hydrogen is emerging as a key energy carrier in the transition toward a low-carbon economy, however, the associated environmental impacts of hydrogen production vary significantly according to processes. In this paper, the different methods for producing hydrogen are studied in terms of their carbon emission loads, including steam methane reforming (SMR), gasification of coal, electrolysis, and new technologies, such as gasification of biomass and photoelectrochemical water splitting. SMR and coal gasification, producing gray and brown hydrogen respectively, presently dominate hydrogen production globally, causing major emissions of greenhouse gases. In contrast, blue hydrogen offers a reduced-carbon alternative from SMR with carbon capture and storage (CCS), while hydrogen produced by renewable energy via water electrolysis is considered the cleanest option.

Carbon footprints are compared for different hydrogen production methods in this study, which also discusses technological innovations directed toward improving efficiency and reducing emissions. Particular emphasis is given to the scalability and economic viability of green hydrogen and innovative concepts, including high-temperature electrolysis, plasma gasification, and solar- driven hydrogen production. The paper also deliberates on the potential of policy incentives and pricing carbon emissions to facilitate rapid uptake of low-emission hydrogen.

By weighing the alternatives between cost, efficiency, and environmental impacts, this paper reveals the most favorable sustainable hydrogen production pathways. The results substantiate the need for continued R&D, investments in infrastructure, and policy backing to allow hydrogen to deliver on the global decarbonization agenda.

#### **Keywords**

Hydrogen production, carbon emissions, steam methane reforming (SMR), electrolysis, green hydrogen, blue hydrogen, carbon capture and storage (CCS), renewable energy, sustainable hydrogen, decarbonization.

#### Introduction

Hydrogen is being increasingly recognized as a front-runner among the energy carriers and in the global transition toward a low-carbon, increasingly sustainable energy future. Because of its high versatility-as-a-fuel, energy storage medium, and industrial feedstock, hydrogen becomes a centerpiece element in decarbonization strategies of an economy. Hydrogen has fuel cells that help generate clean electricity, as a substitute for fossil fuels in heavy-industry processes, and is used as energy storages for balancing fluctuations in renewables production. The hydrogen environmental benefit is substantial, and the extent would mostly depend on the method of production as the current majority-produced hydrogen still comes from carbon-intensive processes.

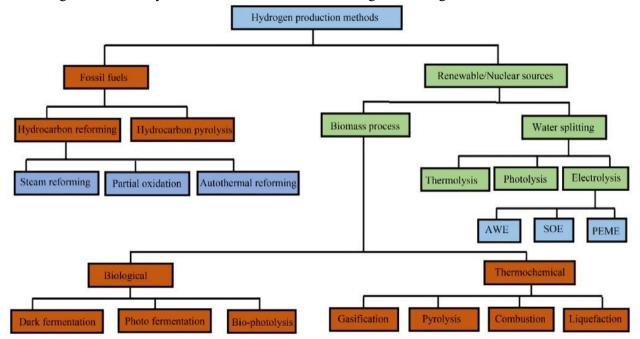
There are many types of hydrogen production, which an energy source and carbon emissions associate with it. The most common method known is steam methane reforming (SMR), which produces grey hydrogen but is accompanied by massive releases of carbon dioxide. Also, coal gasification creates "brown" or "black" hydrogen; it contributes the largest carbon footprint of all methods of hydrogen production. Integration with carbon capture and storage (CCS) can convert these into "blue" hydrogen-with reduced emissions, but actually the most sustainable alternative is as it were "green": that is, hydrogen generated through electrolysis powered with renewable energy sources such as wind and sun.

Although green hydrogen offers great promise, it is constrained by certain challenges that are economic and technical, which include high production costs, limited infrastructure for capacity development, and concerns regarding efficiency in energy conversion. Research efforts, initiatives on electrolyzer efficiency improvement, innovation in hydrogen production, such as with biomass gasification, solar-driven water splitting, plasma gasification, optimization on storage and transport, initiatives toward green hydrogen adoption.

This of an extensive review on the available technologies for producing hydrogen today, examining the environmental effects and carbon footprint associated with those technologies; assessment of new and emerging low-emission hydrogen technologies; and lastly, an account on the policy measures as well as investment that could help hasten the transition to hydrogen economies. Understanding these considerations is crucial in paving the way for adopting the preferable pathways needed for hydrogen's acceptance as a sustainable energy solution in the future.

## Hydrogen Production Methods

Production of hydrogen involves different pathways, each defined by energy input, efficiencies of technology, and environmental considerations. The classification of hydrogen production methods is generally based upon their footprints in carbon and those of sustainability on energy input. Hydrogen production is dominated by fossil fuel-associated processes, although some emerging low-carbon alternatives are fast catching up under the increasing commitment by different countries to reduction of greenhouse gas emissions.



## **Hydrogen Production Methods**

# 1. Fossil Fuel-Based Hydrogen Production

At present, the world's hydrogen production predominantly relies on fossil fuels, mainly by steam methane reforming (SMR) and coal gasification. These methods together contribute to about 95% of the hydrogen produced worldwide and, in turn, add considerably to global emissions of carbon dioxide (CO<sub>2</sub>) (IEA, 2023).

## A. Steam Methane Reforming (SMR)

SMR is the hydrogen production method used most in the world, contributing approximately 70 percent of today's hydrogen supply (Wilkinson et al., 2023). In this reaction, methane (CH<sub>4</sub>) reacts with high-temperature steam (700–1000°C) in the presence of a catalyst, yielding hydrogen (H<sub>2</sub>) and carbon monoxide (CO), which subsequently reacts with water to produce further hydrogen and CO<sub>2</sub>:

$$CH4 + H2O \rightarrow CO + 3H2 CO + H2O \rightarrow CO2 + H2$$

In spite of being approximately an inexpensive process at \$1.00-2.00 for the production of hydrogen, steam methane reforming emits 9-12 kg of CO<sub>2</sub> for each kilogram of hydrogen produced. Use of carbon capture, utilisation, and storage reduces CO<sub>2</sub> emissions by about 90%, but it also raises costs of production and reduces efficiency in general (Wilkinson et al., 2023). And carbon emissions, also, from fugitive methane, have got one more cause of concern regarding the sustainability of blue hydrogen since fugitive methane has a GWP of 25 times that of carbon dioxide over 100 years.

#### B. Coal Gasification

Coal gasification is thus the second major method of hydrogen production, which converts coal into a mixture of CO, H<sub>2</sub>, and CO<sub>2</sub> known as syngas. This method involves the reaction of coal with pure oxygen and steam at very high temperatures. China and India rely a lot on coal as their power source for their operations.

$$C + H2O \rightarrow CO + H2$$

Most carbon-dense hydrogen production methods are coal gasification, where more than 20 kg CO<sub>2</sub> are emitted for every kg of hydrogen produced. Even adding CCUS would still place emissions far above those of SMR (IEA, 2022).

With the high carbon footprint associated with hydrogen derived from fossil fuels, interest continues to grow worldwide in low-carbon and renewable hydrogen production technologies.

# 2. Renewable Hydrogen Production

In terms of climate concerns and moving towards net-zero emissions, hydrogen production from renewable sources has recently received a great deal of attention. Green hydrogen generated in an electrolysis step by renewable sources such as solar, wind, and hydroelectric power is considered the most benign alternative to fossil hydrogen.

## A. Water Electrolysis Using Renewable Energy

Water electrolysis is the splitting of water into hydrogen and oxygen using electricity. When energy from renewable sources is used, there does not arise any direct CO<sub>2</sub> emissions, making it the cleanest form of hydrogen production (Ayers, 2019). Significant electrolysis technologies include:

- 1) Alkaline Electrolysis (AEL): Well-known technology with low cost but slow response.
- 2) Proton Exchange Membrane (PEM) Electrolysis: More efficient, flexible, and integrates well with

intermittent renewables.

3) Solid Oxide Electrolysis Cells (SOECs): High-temperature electrolysis with potential efficiency greater than 85%, but still early in its commercialization (Nasser et al., 2022).

In particular, PEM electrolysis has progressed quickly over the last decade, with prices falling by a remarkable 50%, thereby significantly enhancing its scale-up potential and economical appeal (Ayers, 2019). Current estimates are that green hydrogen costs \$4-\$6 per kg; but, with renewable energy prices dropping and electrolyze efficiencies improving, the cost of green hydrogen is expected to be less than \$2 per kg by 2030 (IEA, 2023).

## B. Hydrogen Production with Nuclear

The production of hydrogen through nuclear energy occurs in two ways:

Nuclear electrolysis: The use of electricity generated by nuclear reactors to facilitate electrolysis on water.

Thermochemical breaking of water: High-temperature nuclear reactors (>750 °C) drive the hydrogen production through the chemical reaction, obtaining efficiencies of as high as 90% (Xu et al., 2017).

The main argument against nuclear hydrogen will be proved that it is baseload since it provides a constant and guaranteed hydrogen production rate without dependence on weather. Drawbacks, like high capital investments, public perception, and nuclear waste management issues, are still blocking large-scale penetration.

#### Emerging Trends and Future Outlook

However, as we all know, the global hydrogen economy is flaring off quickly because it receives lots of investments for developing clean hydrogen technologies. There exist high hydrogen aims by countries around the globe. For instance, the EU plans to produce about 10 million tons of green hydrogen by the year 2030; the US has earmarked around \$9.5 billion for hydrogen development through the Inflation Reduction Act (2022) as part of cleanup. Meanwhile, Japan and South Korea have advanced hydrogen strategies concentrating on other methods such as transportation and industrial applications.

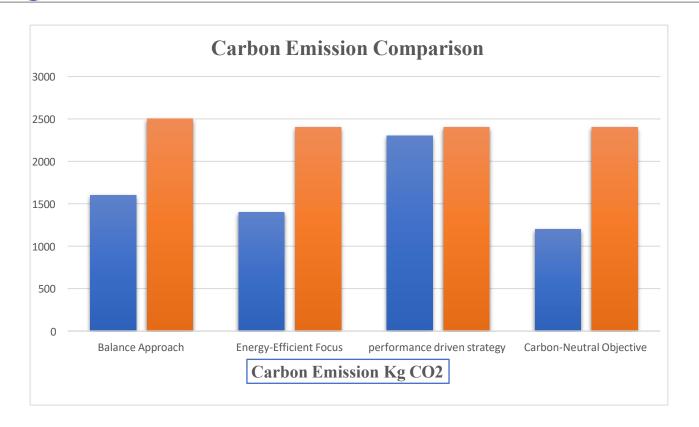
Future research developments in hydrogen storage, transportation, and fuel-cell efficiency will change the current situation. There's ongoing investigation into new energy delivery systems such as the liquid organic hydrogen carriers (LOHCs) and ammonia-based hydrogen storage, which might enable regions to be linked via hydrogen. At the same time, the cost of electrolyzers is set to drop significantly by more than 50% over the next decade, making green hydrogen production much more feasible (IEA, 2023).

Leading hydrogen technologies drive the largest economies to grow with renewable energy, carbon capture technologies, and novel production methods to make hydrogen a key means for global decarbonization by moving infrastructure away from fossil fuels toward a cleaner energy future with improved sustainability.

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#### Carbon Emission Comparison

Complete life cycle assessment (LCA) for hydrogen production technology shows great variations in carbon emissions depending on how the production processes are set above. Hydrogen emissions are diverse and extremely dependent on feedstock, energy source, and process efficiencies.



# 1. High-Carbon Hydrogen: Fossil Fuel-Based Production

Currently, hydrogen production based on fossil fuels occupies the leading position in the market and accounts for 95% of global hydrogen supply. These approaches cause substantial greenhouse gas emissions, which means that hydrogen, instead of being regarded as a clean fuel, serves rather as a substantial contributor to CO2 (IEA, 2023).

#### A. Steam methane reforming (SMR):

- 9-12 kg of CO2 per kg of hydrogen have been emitted
- With carbon- capture-and-storage (CCS) technologies, the emissions are still in the range of 3-5 kg of CO2 per kg of hydrogen.
- Fugitive methane emissions from gas extraction further add to its climate issues.

## B. Coal gasification (using brown and black hydrogen):

- Largely among the sectors with the highest carbon intensity, operating in the range of more than 20 kg of CO2 per kg of hydrogen produced.
- It is predominantly practiced in China, where 60% of total hydrogen production raises serious questions about environmental sustainability moving forward (IEA, 2022).

# 2. Low-Carbon Hydrogen: Blue and Green Hydrogen

In the face of increasing global pressure for emission reductions, industries tend to shift towards lower-carbon alternatives.

## A. Blue hydrogen (SMR + Carbon dioxide capture and storage-dCCS)

- An intermediate step, bringing it down to 1.5-4 kg of CO2 emissions per kg of hydrogen, depending on CCS efficiency.
- However, as much as CCS is capable of removing 90% of the CO2, it can be stated that lifecycle emissions from natural gas extraction itself makes such type of hydrogen still problematic in terms of emission performance.
- Criticism: Recent studies found that the positive climate benefits of blue hydrogen have been offset through methane leaks during its production, making blue hydrogen only marginally better than conventional SMR.

## B. Green Hydrogen (Electrolysis + Renewable Energy)

- Almost zero emissions of direct CO2 when fed with wind or solar.
- Lifetime emissions were < 1 kg to 2 kg of CO2 per kg of hydrogen, nearly all from making solar panels and wind turbines (Ayers, 2019).
- Still very expensive (\$4-6 per kg), expected to drop under \$2 per kg by 2030, thanks to improvements in efficiency and economies of scale (IEA, 2023).

# 3. Ultra-Low Carbon Hydrogen: Nuclear Hydrogen and Emerging Technologies

#### A. Nuclear Hydrogen (Electrolysis or Thermochemical Cycles)

- Very similar emissions as for renewable hydrogen, below 2 kg of CO<sub>2</sub> per kg of hydrogen.
- Advantage: It has the ability to continuously provide hydrogen irrespective of the weather influenced.
- **Disadvantages:** Public perception regarding nuclear safety and nuclear waste disposal combined with the high initial capital costs (Xu et al., 2017).

## B. Pyrolysis of Methane (Turquoise Hydrogen)

- Novel technology that splits methane into solid carbon and hydrogen without direct emissions of CO<sub>2</sub>.
- Zero direct CO2 emissions in contrast to the other processes, meaning that natural gas is still used as the feedstock.
- Currently, it is under pilot-scale development and is expected to be commercialized by 2030.

## 4. Global Implications and Future Considerations

The global decarbonization pathway for hydrogen will depend on how fast we can move away from fossil-based methods of production to low-carbon ones. Green hydrogen is expected to achieve cost parity with fossil-based hydrogen by 2030 as carbon pricing, green hydrogen subsidies, and other policy incentives begin to corroborate such a transition.

The activities required to render industry and policymakers aligned towards the net-zero goal by 2050 are listed

#### below:

- 1) Increase the renewable power capacity for electrolysis.
- 2) Enhance the CCS for blue hydrogen while controlling methane leaks.
- 3) Develop emerging technologies such as methane pyrolysis.
- 4) Connect nuclear hydrogen for baseload supply.

Working towards low-carbon hydrogen pathways will help evolve the hydrogen economy from a high-emission energy source toward being an actual enabler of deep decarbonization for industries, transport, and power generation.

# **Emissions from Fossil Fuel-Based Hydrogen**

This hydrogen production method is based on fossil fuels and includes steam methane reforming (SMR) and coal gasification, which presently form the major pathways of hydrogen supply globally. These methods add substantially to emissions of greenhouse gases: steam methane reforming produces approximately 9-12 kg CO<sub>2</sub> for every kg of hydrogen produced. Coal gasification-style operations have even greater levels of emissions, since they rely on carbon- intensive coal-20 kg CO<sub>2</sub> per kg hydrogen.

While generation with consideration of carbon capture, utilization and storage (CCUS) is an obvious mitigation response, the efficiency of CCUS varies considerably and the technology is costly. Besides this, fugitive emissions of methane-from leaks during extraction and transportation-purport another environmental hindrance since methane has a global warming potential exceeding that of CO<sub>2</sub> by 25 times within a 100-year horizon. Regardless of these disadvantages, hydrogen produced through fossil fuels-presently mainly known as "blue hydrogen" (SMR with CCUS)-is a transitional solution until renewable hydrogen production can be scaled up.

#### **Emissions from Renewable Hydrogen**

Hydrogen generated by renewable energy sources like water electrolysis has a minimal carbon footprint. When using solar or wind electricity, the water electrolysis can have much lower emissions: around 1-2 kg CO2 per kg H2. This makes "green hydrogen" very interesting for applications in energy-intensive sectors, such as steelmaking, transportation, and power. Unfortunately, electrolysis still demands significant energy input, so further improvements in electrolyzer efficiencies and energy storage will be requisite for its broad dissemination.

#### **Nuclear-Based Hydrogen Production**

It provides nuclear power as yet another low-carbon pathway of hydrogen production, to take advantage of both electrical energy and thermal energy from nuclear reactors. Hydrogen production from a nuclear plant can be achieved either by high-temperature electrolysis (HTE) or through thermochemical cycles, both with the potential to attain nearly zero carbon emissions. HTE, in particular, has a higher efficiency than conventional electrolysis and therefore, lower the electricity demand per unit of hydrogen produced.

Challenges inherent to the paradigm of nuclear hydrogen production include high capital costs, public perception challenges, and concerns related to nuclear waste disposal. However, the application of such a method could play an important role in the decarbonized future with the advancements in reactor technology and sufficient policy support for the integration of nuclear with hydrogen production.

## **Comparative Emission Analysis**

A comparative analysis of hydrogen production methods highlights the stark differences in carbon emissions and sustainability:

Production Method	CO <sub>2</sub> Emissions (kg per	Sustainability
	kg H <sub>2</sub> )	
Steam Methane Reforming	9–12	High emissions, fossil fuel-
(SMR)		dependent
Coal Gasification	20	Highest emissions, not
		sustainable
Blue Hydrogen (SMR +	2–6	Lower emissions but not carbon-
CCUS)		free
Green Hydrogen (Electrolysis	1–2	Zero-emission potential,
with renewables)		renewable-dependent
Nuclear Hydrogen (HTE or	<1–2	Low emissions, high efficiency
thermochemical cycles)		potential

This comparison reframes the search for renewable and nuclear hydrogen production investment to attain decarbonization goals while accounting for the drawbacks of fossil fuel-based ways.

## • Future Advancements in Hydrogen Production and Storage

The future of hydrogen production and storage would see more development in technology geared toward efficiency improvement, cost reduction, scalability, and integration with renewable energy sources for the global demand of hydrogen projected to jump from 94 million metric tons in 2021 to over 500 million metric tons by 2050. Innovation in production and storage is necessary in order to facilitate mass adoption with minimal environmental impact.

Main thrusts include improved efficiencies in water electrolysis, routes to new hydrogen production, novel advancements in hydrogen storage and transportation, as well as market emergence through policy. Integrating hydrogen with energy grids through power-to-gas (P2G) systems would indeed change the role of hydrogen in global energy infrastructure.

## **Technological Developments**

## 1. Advanced Water Electrolysis Technologies

Electrolysis is fundamental for green hydrogen production, and improvements to proton exchange membrane (PEM) electrolysis and alkaline electrolysis are bringing down costs and improving efficiency. New developments in solid oxide electrolysis cells (SOECs) allow hydrogen to be produced by high-temperature electrolysis with efficiencies greater than 80%, greatly reducing the energy input required. Scaling of electrolyzer production is expected to bring costs down from current levels of \$500–1000 per kW to below \$250 per kW by 2030, thereby putting green hydrogen in direct competition with hydrogen from fossil fuels.

# 2. Alternative Hydrogen Production Pathways

Photoelectrochemical (PEC) water splitting and biological hydrogen production involving algae and bacteria are probably emerging as some low-carbon alternatives beyond electrolysis. There is blossoming research on methane pyrolysis, as well, by which hydrogen becomes carbon neutral through solid carbon production except for CO2 emissions. These new technologies could hopefully supplement current hydrogen production processes available for areas that have restricted renewable energy access.

# 3. Hydrogen Storage and Transportation Innovations

The most important challenge to hydrogen storage is that the low volumetric energy density impedes the storage at all. Advanced storage applications are developing to advance efficiency, safety, and economic viability. Such as:

- 1) High-pressure gas hydrogen storage, say 350-700 bar: A very common method but energy- intensive compression requirement.
- 2) Cryogenic liquid hydrogen storage at -253 C: giving higher energy density but incurs boil- off losses.
- 3) Metal hydrides and chemical storage: ammonia, liquid organic hydrogen carriers LOHCs chemically bonding hydrogen for a release on demand to allow a higher energy density and safer transport.
- 4) Solid-state storage: Very promising but still under research using experimental study of nanomaterials used to adsorb and release hydrogen efficiently.

Infrastructure development, therefore, is not restricted to pipelines and shipping of hydrogen but is also seen in companies like Air Liquide and Linde investing in constructing mega scale hydrogen liquefaction plants. Besides all this, Japan's Suiso Frontier has developed and sent into operation the first liquid hydrogen carrier ship in the world as part of efforts to facilitate international hydrogen trade.

## 4. Hydrogen Integration with Renewable Energy and Power Grids

The mixed employment of hydrogen and renewable energy producing becoming an important proposition for grid stabilization and energy storage. P2G systems convert surplus renewable electricity into hydrogen, whereby hydrogen can either be stored and reconverted into electricity or be utilized in industrial applications. The EU's Hydrogen Strategy, alongside initiatives such as Hy Deal Ambition, aims to incorporate hydrogen into the energy system of Europe to balance the intermittent supply of energy generated by renewables.

#### Policy and Regulatory Factors

Government policies, financial supports, carbon pricing, and cooperation amongst countries will remain the most important actors in scaling the hydrogen adoption process. Thus, some trends in policy-making are:

# 1. Hydrogen Roadmaps and Associated Investment Incentives

Countries have been rapidly setting up hydrogen strategies and investment frameworks to facilitate development. In this regard, here are some examples:

- 1) European Union: Under its Hydrogen Strategy, targets 40 GW of electrolysis capacity by 2030.
- 2) United States: The Inflation Reduction Act (2022) provides for tax credits of up to \$3/kg for clean hydrogen.
- 3) China: Targets 100,000 hydrogen fuel cell vehicles to be put on the market by 2025 and injects huge sums into green hydrogen production.
- 4) Japan and South Korea: They are setting the global pace for hydrogen fuel cell operation, while

hydrogen national roadmaps underpin their movement towards transport, industry, and power generation.

# 2. Carbon Pricing and Emissions Regulations

Policies, such as the EU Emissions Trading System (ETS) and potential carbon border taxes, would put fossil-based production of hydrogen at an economic disadvantage, thus promoting the alternatives of low-carbon or green hydrogen. Clean hydrogen certification schemes (e.g., CertifHy in the EU) have started to be adopted, providing the appropriate traceability and carbon accounting from the production of hydrogen.

# 3. Global Hydrogen Trade and Infrastructure Development

Investments in hydrogen trade routes and cross-border infrastructure are under the jurisdiction of governments and private companies. The following are considered some initiatives:

- 1) Hydrogen gas will be transported from Australia to Japan under the Australia-Japan Hydrogen Supply Chain.
- 2) The European Hydrogen Backbone Initiative anticipates a 23,000 km piping network to be completed by 2040.
- 3) Positioning itself as a low-cost hydrogen exporter, the MENA area is blessed with a vast renewable energy resource.

#### • Review and Growth of the Future Market

Reports from the International Energy Agency (IEA) indicate that hydrogen could contribute up to 25% of the energy consumed worldwide by 2050, with about \$2.5 trillion of new markets. The role of hydrogen in reaching net-zero emissions and transforming global energy systems will rely heavily on the forthcoming convergence of technology with market and government policy support as well as falling costs.

On the whole, hydrogen is expected to show a very bright prospect, driven by technological, economic, and policy aspects that together will transform the current energy paradigm in terms of efficiency and sustainability. Current costs, Infrastructure, and market adoption present challenges but will be overcome through concerted engagement from government, industry, and research.

#### Conclusion

Hydrogen has steadily emerged as the pre-eminent energy carrier for decarbonization purposes. The overwhelming knowledge, production practice, is by fossil- fuel sources, which involve high carbon emissions, to such an extent that today hydrogen energy is not simply justifiable. Renewable hydrogen from water electrolysis using solar and wind energy presents a sustainable low-carbon option with almost zero emissions. Nuclear-assisted hydrogen production is another viable low-carbon option to deploy, although still being constrained by cost and infrastructure. Hydrogen production and storage technologies will have to deal with the major roadblocks of efficiency, costs, and effective large-scale deployment.

Progress in these respective fields will contribute to the viability of hydrogen being deployed into the domain of mainstream energy sources. However, energy consumption hurdles need to be overcome, integration of hydrogen in existing supply chains has to be done, and renewable energy intermittency requires addressing for mass-scale implementation.

Governmental intervention and international cooperation will be vital enablers in increasing the pace of hydrogen deployment. For instance, carbon pricing and competitive investment incentives (where the State provides capital subsidy) plus regulatory measures create an enabling environment for hydrogen technology. In addition, standardization of safety regulations and development of a global supply chain will further aid in

hydrogen large-scale adoption. If hydrogen continues to innovate and receive policy support, it will be a backbone of a sustainable energy system and contribute dramatically to global efforts of decarbonization.

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