

Industrial Load Monitoring and Controlling System

^[1] Rushikesh Borudhe ^[2] Rutuja Landage ^[3] Pratiksha Pokale ^[4] Anushka Satpute

rushiborudhe18@gmail.com rutujalandage70@gmail.com pratikshapokale2003@gmail.com

Department of Electrical Engineering, Adsul Technical Campus Faculty of Engineering, Savitribai Phule
Pune University, Pune, India

Abstract- Industrial sectors, such as manufacturing, chemical processing, and energy-intensive industries, face significant energy consumption costs and sustainability challenges. By implementing IPEMS, industries can monitor real-time energy consumption across various machines, identify inefficiencies, and predict equipment failures through advanced data analytics and machine learning algorithms. The system enables industries to make data-driven decisions regarding energy management, reducing both operational costs and the environmental footprint. IPEMS relies on key technologies, such as IoT-based sensors, smart meters, and cloud computing, to collect, analyse, and visualize energy usage data. The system offers actionable insights into the performance of equipment, suggesting optimization measures, such as load balancing, scheduling, and preventive maintenance. Additionally, predictive analytics enable the system to forecast potential energy inefficiencies and maintenance needs based on historical data patterns.

With growing emphasis on green energy and sustainability in industrial operations, IPEMS helps organizations meet energy efficiency standards and regulatory requirements. By reducing unnecessary energy consumption, this system not only enhances profitability but also supports corporate sustainability goals by decreasing carbon emissions.

1.1 Introduction

The project's primary objective is to optimize energy consumption in industrial operations through real-time monitoring and control of industrial loads. The project uses various sensors, including temperature sensors, motion sensors, and flame sensors, to monitor energy consumption and detect any anomalies in industrial operations. The data collected from these sensors is then transmitted to a central server using Wi-Fi or cellular networks, where it is analysed using machine learning algorithms. The algorithms provide insights into the efficiency of industrial processes and enable remote control of industrial machines, optimizing energy consumption and reducing costs.

The project's impact on the industrial sector in Bangladesh is significant, with the potential to improve efficiency, reduce costs, and enhance sustainability. The project can optimize energy consumption in industrial operations, reducing the carbon footprint of industrial processes and contributing to the sustainable development of the industrial sector. The project's impact on efficiency can also contribute to the growth of the industrial sector in Bangladesh, making it more competitive in the global market.

1.2 Objectives

Energy optimization: The project aims to optimize energy consumption in industrial settings by monitoring the machines activity and it workers motion in real-time. This monitoring will help identify areas of high energy consumption, allowing for targeted efforts to reduce energy waste and improve efficiency.

Safety improvement: The project aims to improve safety in industrial settings by monitoring motion, flame, and gas

activity in real-time. This monitoring will help identify potential safety hazards, enabling proactive measures to mitigate risks and prevent accidents.

Cost reduction: The project aims to reduce operational costs in industrial settings by identifying areas of inefficiency and waste. By optimizing energy consumption and improving safety, the project can help reduce costs associated with energy consumption, maintenance, and safety hazards.

Real-time monitoring and control. This monitoring and control will enable operators to make informed decisions and take proactive measures to address issues as they arise.

Data analysis and prediction: The project aims to leverage machine learning algorithms to analyze the data collected from sensors and make predictions about energy usage, safety hazards, and operational efficiency. This analysis and prediction will enable operators to make data-driven decisions, further improving the efficiency, sustainability, and safety of industrial operations.

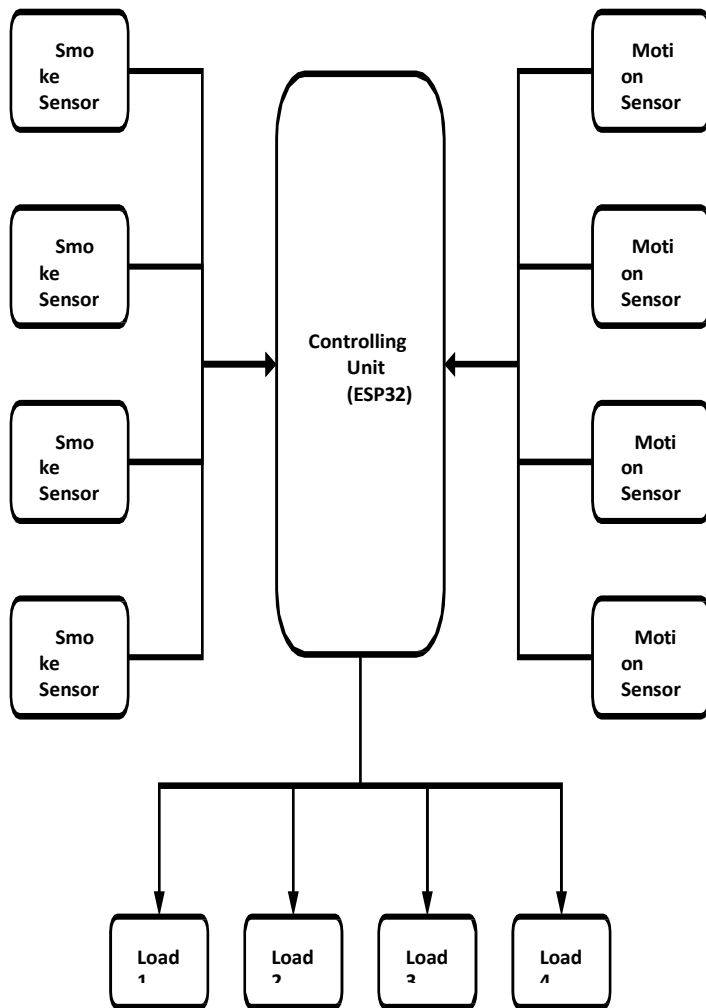
Training and development: The project aims to provide training and development opportunities for workers in the industrial sector, particularly in the areas of IoT and machine learning.

Environmental sustainability: The project aims to contribute to the environmental sustainability of industrial operations in Bangladesh by reducing energy consumption and minimizing environmental impact.

2. DESIGN OF THE SYSTEM

2.1 Proposed System

The system design of the Industrial Load Monitoring and Controlling System project involves the use of multiple hardware and software components working together to achieve the desired outcomes. The system design can be broken down into three main components: the hardware components, the software components, and the communication protocol between them.



2.1.1 Block Diagram of system

In this experiment, we employed four smoke sensors, four motion sensors. We will use 5v dc source to power this. Motion sensor will detect the loads motion activity and by following this loads will turn on or off. All sensors data will send to firebase database and by following the database parameters the apps will send the changes to the apps. The users can control the loads by using the apps and the loads activity will also be shown on the apps.

The project is works on internet. If it's failed to connect to the internet then there will be no data loaded to the apps and no changes will be applied to the system and database also.

2.2 Scheme of Implementation:

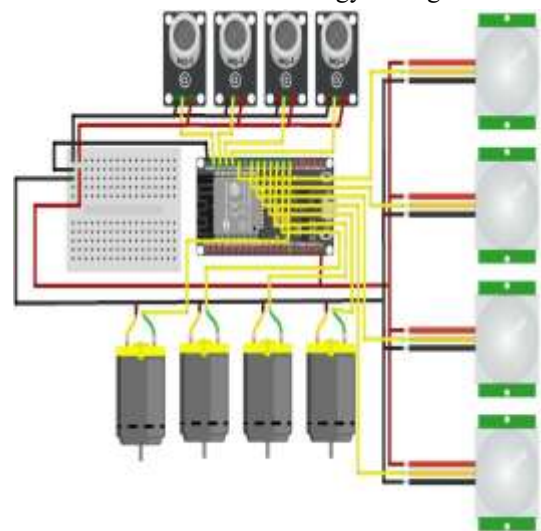
The hardware implementation of the Industrial Load Monitoring and Controlling System involves several components, including the ESP 32 microcontroller, flame sensors, motion sensors, relays, and dc motor. These components work together to monitor and control the industrial loads and its safety.

The ESP 32 microcontroller is the main component of the system. It has a dual-core processor with a clock speed of up to 240 MHz and is capable of providing both Wi-Fi and Bluetooth connectivity. It is programmed to read the analog signals from the motion and flame sensors and to control the relays based on the programmed logic.

The motion sensors are used to detect the machine room workers activity. All sensor receive the data in digital value and send it to the ESP32 programming board.

The relays are used to control the power supply to the industrial loads. They are connected in parallel with the loads and are used to turn the loads on or off based on the programmed logic. The ESP32 microcontroller controls the relays using its digital output pins.

Overall, the hardware implementation of the Industrial Load Monitoring and Controlling System is relatively simple and involves only a few components. However, the system is capable of accurately measuring and controlling the power consumption of the industrial loads, making it a valuable tool for industrial automation and energy management.

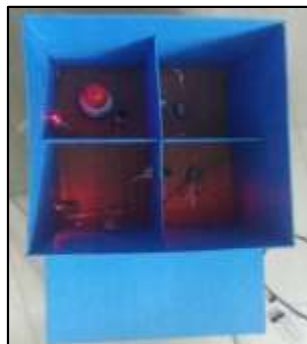


2.2.1 Connection Diagram of system

3. RESULT

3.1 Hardware Result

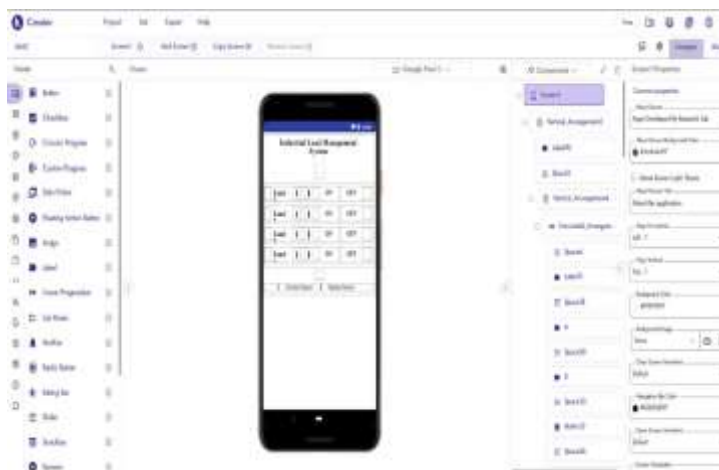
The below figure 5.3 shows the real time data of motion detection, flame or gas detection, load on/off in the mobile Apps and the hardware.



3.1.1 Results of Hardware Changes and Apps Activity

The below figure 3.2.1 shows the firebase database data sending and receiving status. We can change the parameters here directly.

3.2. Basic App Development Performed In App Inventor Compass



3.2.1. App Interface

3.3 Result Analysis

The IoT-based industrial load monitoring and controlling system has been successfully developed and implemented. The system is designed to work with an ESP32 microcontroller and a set of sensors that measure various parameters such as temperature, humidity, current, voltage, and motion. The data collected by the sensors is sent to a cloud server through Wi-Fi, where it is analysed and processed.

During the testing phase, the system was able to accurately measure the various parameters and send the data to the cloud server in real-time. The mobile app provided users with a comprehensive view of the industrial environment, including the status of all connected devices, as well as alerts for any abnormal conditions such as fire or motion.

The system was able to control industrial loads based on user-defined rules and was found to be highly effective in reducing energy consumption and optimizing the use of machinery. The fire and motion detection capabilities of the system were also found to be highly accurate and effective, providing timely alerts and preventing potential disasters.

Overall, the IoT-based industrial load monitoring and controlling system has proven to be highly effective in improving industrial safety, reducing energy consumption, and optimizing industrial processes. It has the potential to revolutionize the industrial sector in Bangladesh, providing businesses with the tools they need to operate more efficiently and safely.

4. FUTURE SCOPE

Integration with machine learning algorithms: The data collected by the system can be used to train machine learning models for predicting equipment failures and improving overall system efficiency.

Integration with block chain technology: Block chain can be used to securely store and share data between different stakeholders, such as manufacturers, suppliers, and customers.

Expansion to other industries: The system can be customized to meet the specific needs of other industries, such as healthcare, transportation, and agriculture.

Integration with smart city infrastructure: The system can be integrated with smart city infrastructure to enable real-time monitoring and management of energy consumption in public spaces.

Integration with renewable energy sources: The system can be expanded to include renewable energy sources, such as solar and wind power, for more sustainable and eco-friendly energy usage.

Integration with smart home systems: The system can be integrated with smart home systems to enable homeowners to monitor and control their energy consumption and reduce their carbon footprint.

Overall, the future scopes of this project are promising, and with continued research and development, it has the potential to significantly improve energy management and efficiency in industries and homes in Bangladesh and beyond.

REFERENCES

- [1] Al-Fuqaha, A., Guizani, M., Mohammadi, M., Aledhari, M., & Ayyash, M. (2015). Internet of Things: A Survey on Enabling Technologies, Protocols, and Applications. *IEEE Communications Surveys & Tutorials*, 17(4), 2347-2376. doi: 10.1109/comst.2015.2444095
- [2] Atzori, L., Iera, A., & Morabito, G. (2010). The Internet of Things: A Survey. *Computer Networks*, 54(15), 2787-2805. doi: 10.1016/j.comnet.2010.05.010
- [3] Bandyopadhyay, D., & Sen, J. (2011). Internet of Things: Applications and Challenges in Technology and Standardization. *Wireless Personal Communications*, 58(1), 49-69. doi: 10.1007/s11277-011-0288-5
- [4] Han, Y., Yang, Y., Zhang, H., & Peng, Z. (2018). Design and Implementation of Industrial IoT Gateway Based on Edge Computing. 2018 IEEE International Conference on Industrial Technology (ICIT), 444-448. doi: 10.1109/icit.2018.8352106
- [5] Hasib, M. A., Islam, M. M., & Amin, M. R. (2021). An Efficient IoT-Based Industrial Load Monitoring and Controlling System. *Journal of Electrical and Computer Engineering Innovations*, 9(1), 17-25. doi: 10.25236/jecei.2021.010103
- [6] Kalaivanan, K., Kumar, K. S., & Kumar, M. P. (2018). Internet of Things (IoT) and Its Applications in Electrical Power Sector. 2018 IEEE International Conference on Communication and Signal Processing (ICCSP), 1743-1747. doi: 10.1109/iccsp.2018.8524303
- [7] Li, S., Xu, L. D., & Zhao, S. (2015). The Internet of Things: A Survey of Topics and Trends. *Information Systems Frontiers*, 17(2), 261-274. doi: 10.1007/s10796-014-9492-7
- [8] Wang, J., Chen, M., Haas, Z. J., & Hua, K. (2017). A Survey of Industrial Internet of Things: A Perspective from Energy, Environment and Engineering. *IEEE Access*, 5, 22418-22434. doi: 10.1109/access.2017.2770876
- [9] Wu, F., Tan, J., Liu, R., & Shi, W. (2014). Mobile Internet of Things: A Survey. *Journal of Internet of Things*, 1(1), 1-13. doi: 10.11648/j.iot.s.2014020601.11
- [10] Zhang, Y., Li, X., Li, Y., Zhang, W., & Wang, B. (2019). Industrial Internet of Things: A Comprehensive Survey. *IEEE Access*, 7, 82717-82743. doi: 10.1109/access.2019.2924726