

NUMERICAL ANALYSIS ON STRENGTHENING OF WOODEN FLOOR WITH COMPOSITES

Faizamol M¹, S Nabeel², Muneera B³, Raji R³.

¹Civil Engineering Department, YCET Kollam

² Civil Engineering Department, YCET Kollam

³ Civil Engineering Department, YCET Kollam

Abstract - Composite flooring mechanism is introduced to reduce the wood composites in wooden floor. Deformation and stress in wood composite mechanism is analysed by varying depth by using ANSYS 18.1. Yellow Poplar, Eastern White Pine and Douglas Fir are used as wooden panel materials. Different composite arrangement with wooden laminates such as Carbon Fiber Reinforced Polymer (CFRP), Glass Fiber (GF) and Polyethylene are used. From these worst perform wood under standard floor load by US code (40 psf) is identified.

Result showed that Yellow Poplar wood - Glass Fiber with 10mm panel width on top and bottom with Glass Fiber 20mm that possess optimal arrangement. It consumes 80.208 % less wood compared to conventional wooden floors. Modelling a wooden structure and introducing this wooden panel and identify the stress at joints. Here induced yield strength is very much less than the yield stress of wood. The use of wood with composites the wood consumption is saved and to easy to replace. From these arrangements it will lo carry load and structure remains stable.

Key Words: Composite flooring, CFRP, Glass Fiber, ANSYS

1. INTRODUCTION

Wood flooring is any type of permanent floor that has the appearance of wood, whether it is made out of natural or synthetic lumber. Wood is a versatile flooring material that comes in a number of styles, colours, and species. There are two main types of wood flooring, which are solid wood and engineered wood. Solid wood flooring is made from solid planks of lumber. Engineered wood flooring has a lumber veneer over a synthetic, reinforced underlayment made of something other than wood. A building engineer is recognised as being expert in the use of technology for the design, construction, assessment and maintenance of the built environment. Commercial Building Engineers are concerned with the planning, design, construction, operation, renovation, and maintenance of buildings, as well as with their impacts on the surrounding environment Building material is any material used for construction purpose such as materials for house building. Wood, cement, aggregates, metals, bricks, concrete, clay are the most common type of building material used in construction. The choice of these are based on

their cost effectiveness for building projects. Many naturally occurring substances, such as clay, sand, wood and rocks, even twigs and leaves have been used to construct buildings.

2. OBJECTIVE

- To find the deflection of wooden panels of Yellow poplar, Douglas fir and Eastern white pine under dead and live loads.
- To find stiffness to weight ratio of the floor.
- To find the strength of wooden panel with Carbon Fibre, Glass Fibers, Polyethylene composites by design modification.
- To design an optimal arrangement and material of structural members with less consumption of wood with higher strength.

3. METHODOLOGY

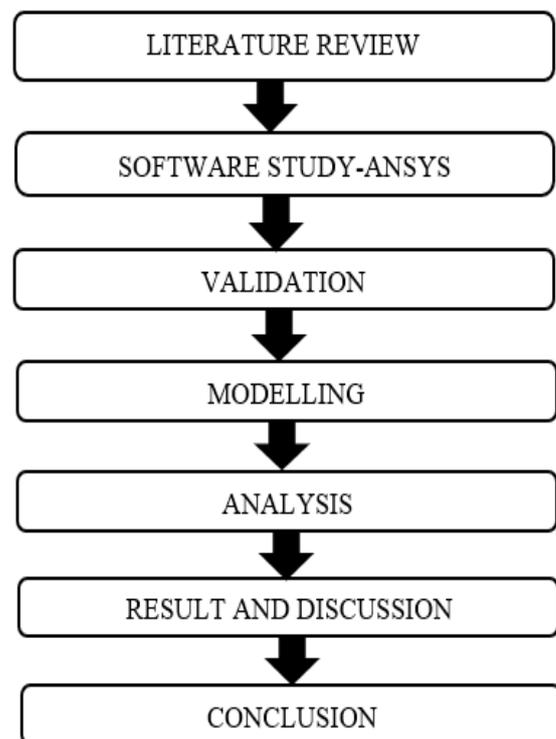


Fig.3.1 Flow chart showing methodology of the study

4. MODELLING

Wooden panel CLT of size 1500 x 1000 x 101.6 mm is modelled in ANSYS software. Materials such as CFRP, GF and Polyethylene are used for strengthening the wooden panel. Wood material properties are taken as orthotropic material properties. The properties are taken from the Wood Handbook reference. Material orientation directions for wood material are depicted in the Fig 4.1.

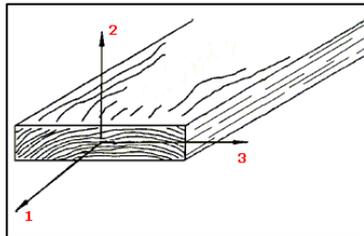


Fig. 4.1 Wood Material Orientation

Direction 1 is the longitudinal / fibre direction while 2 & 3 are the radial and transverse directions respectively. Properties of the materials used for modelling is shown in Table 4.1.

Table 4.1 Properties of wood

| Wood | Properties | | | | | | | | | |
|--------------------|---------------------------|----------------|----------------|---------------------|-----------------|-----------------|-----------------|-----------------|-----------------|----------------------------------|
| | Young's Modulus (E) (MPa) | | | Poisson's ratio (ν) | | | Torsion (MPa) | | | Density (ρ) (Kg/m ³) |
| | E ₁ | E ₂ | E ₃ | ν ₁₂ | ν ₂₃ | ν ₁₃ | G ₁₂ | G ₁₃ | G ₂₃ | |
| Yellow poplar wood | 8690 | 374 | 678 | 0.372 | 0.467 | 0.435 | 556 | 530 | 86 | 330 |
| Douglas fir wood | 12300 | 836 | 615 | 0.292 | 0.390 | 0.449 | 787 | 959 | 86 | 480 |
| Eastern white pine | 8158 | 700 | 341 | 0.329 | 0.410 | 0.344 | 466.6 | 430.7 | 44.9 | 340 |

Table 4.2 Properties of composites

| Materials | Properties | | |
|---------------------------------|----------------------------|---------------------|-----------------------------------|
| | Young's Modulus (E), (MPa) | Poisson's ratio (ν) | Density (ρ), (Kg/m ³) |
| Carbon Fiber Reinforced Polymer | 37000 | 0.33 | 1250 |
| Glass Fiber | 68900 | 0.183 | 2440 |
| Polypropylene | 200 | 0.4 | 895 |

Table 4.3 Model description

| Model name | Model description |
|------------|---|
| YP | Wooden Panel of Yellow Poplar material |
| EP | Wooden Panel of Eastern White Pine material |
| DF | Wooden Panel of Douglas Fir material |
| YPP70 | Yellow Poplar wooden Panel with 70 mm depth |
| YPP95 | Yellow Poplar wooden Panel with 95 mm depth |
| GYC95 | Grid type panel of Yellow Poplar with CFRP (10 mm /75 mm/10 mm) |
| HYC95 | Honey Comb type panel of Yellow Poplar with CFRP (10 mm /75 mm/10 mm) |
| WYG75 | Wooden Panel of Yellow Poplar with Glass fiber (10 mm /75 mm/10 mm) |
| WYG40 | Wooden Panel of Yellow Poplar with Glass fiber (10 mm /20 mm/10 mm) |
| WYP60 | Wooden Panel of Yellow Poplar with Polyethylene (10 mm /40 mm/10 mm) |
| FYPGF | Framed structure with Yellow Poplar wood with Glass Fiber (20mm) |

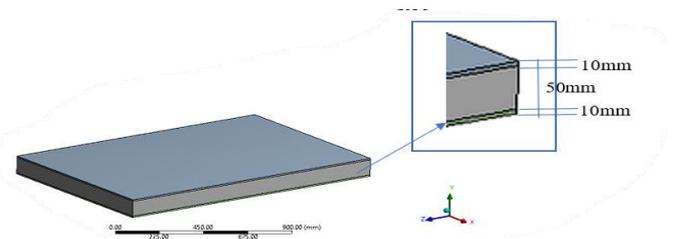


Fig. 4.2 Wooden Panel with 70 mm depth WP70

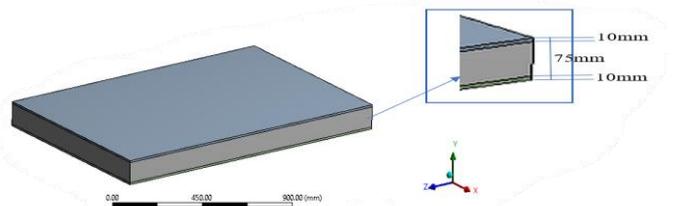


Fig. 4.3 Yellow Poplar wooden Panel with 95 mm depth (YPP95)

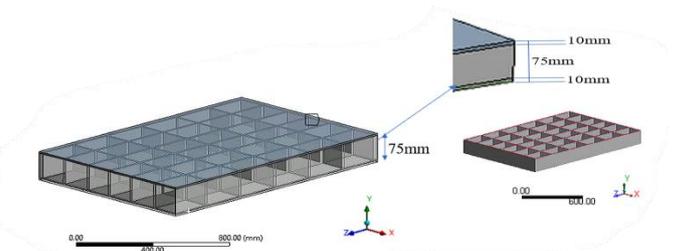


Fig. 4.4 Grid type panel of Yellow Poplar with CFRP (GYC95)

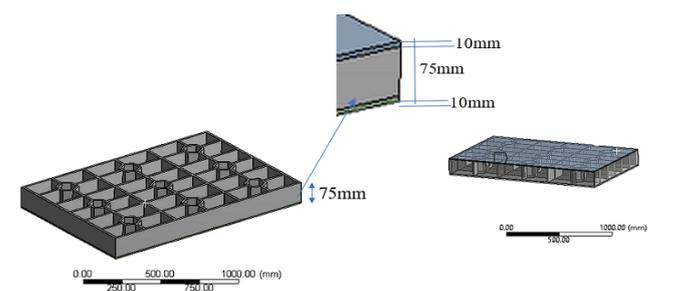


Fig. 4.5 Honey Comb type panel of Yellow Poplar with CFRP (HYC95)

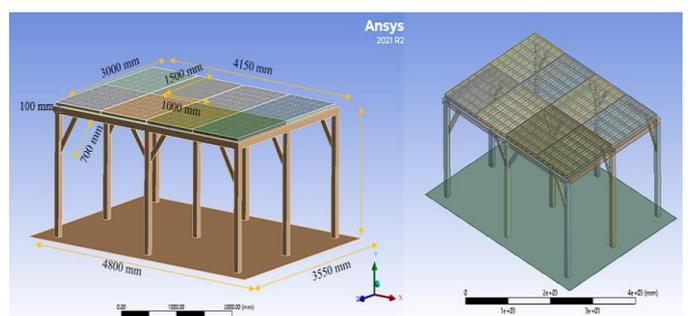


Fig. 4.6 Model of framed structure (FYPGF)

5. ANALYSIS

5.1 Analysis of wooden panel (CLT Analysis)

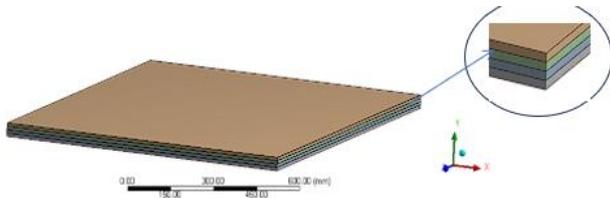


Fig. 5.1 Model of framed structure (FYPGF)

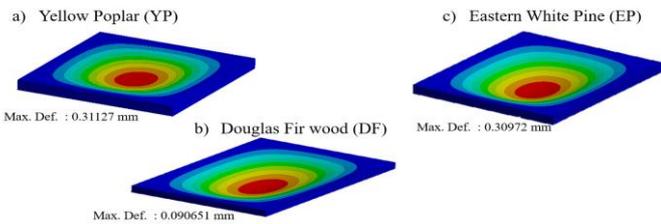


Fig. 5.2 Total deformation of various wooden panels (CLT)

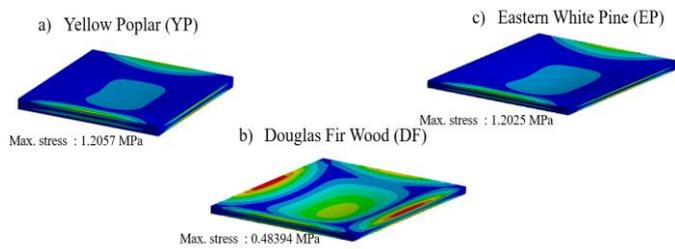


Fig. 5.3 Equivalent stress of various wooden panels (CLT)

Table 5.1 Results obtained from analysis of wooden panel

| Model name | Total deformation (mm) | Maximum equivalent stress (MPa) |
|---------------|------------------------|---------------------------------|
| YP (28.8 Kg) | 125.59 | 13.7 |
| EP (56.76 Kg) | 75.157 | 23.05 |
| DF (48.36 Kg) | 65.066 | 26.62 |

5.2 Analysis of Yellow Poplar panel to determine the depth

- i. Yellow Poplar wooden Panel with 70 mm depth (YPP70)

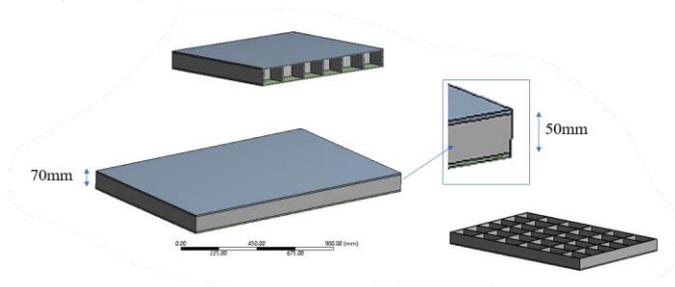


Fig.5.4 Model of WP70

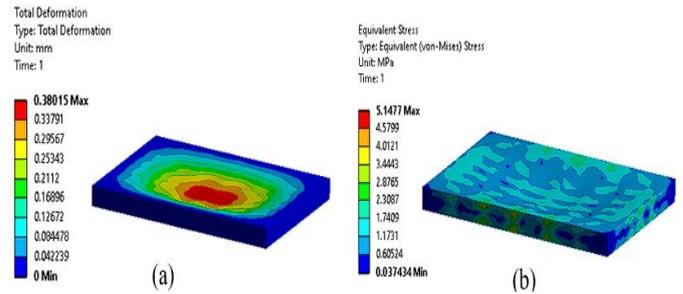


Fig. 5.5 WP70: (a) Total deformation (b) Equivalent stress

- ii. Yellow Poplar wooden Panel with 95 mm depth (YPP95)

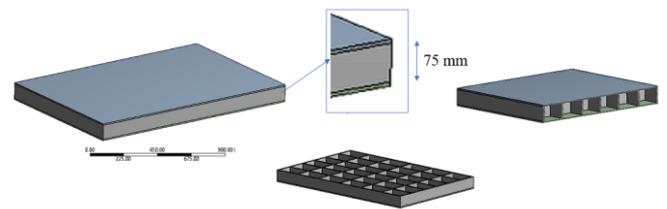


Fig.5.6 Model of WP95

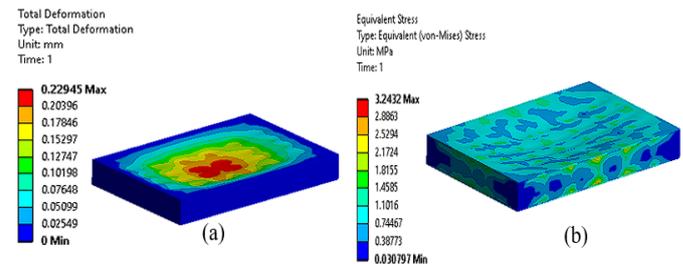


Fig. 5.7 WP95: (a) Total deformation (b) Equivalent stress

Table 5.2 Comparison of results of Yellow Poplar wooden frame varying depth

| Model Name | Total deformation (mm) | Equivalent stress (MPa) |
|-------------------|------------------------|-------------------------|
| YPP70 (20.95 Kg) | 0.38015 | 5.1477 |
| YPP95 (25.734 Kg) | 0.22945 | 3.2432 |

5.3 Analysis of Yellow Poplar panel with composites

- i. Grid type panel of Yellow Poplar with CFRP (10 mm /75 mm/10 mm) (GYC95)

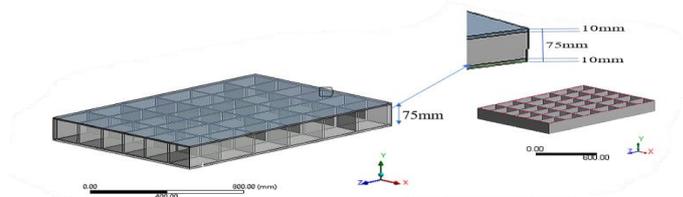


Fig.5.8 Model of GYC95

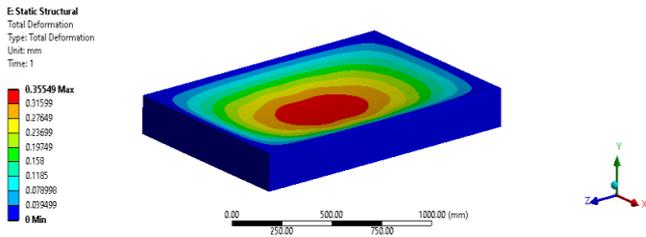


Fig. 5.9 Total deformation of GYC95

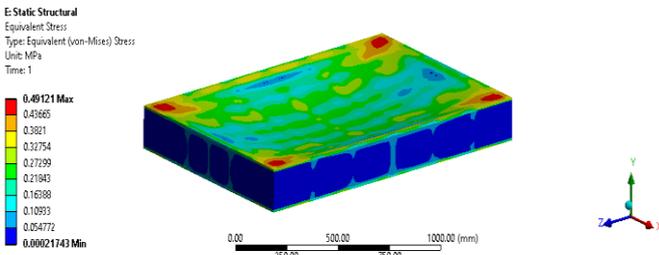


Fig. 5.10 Equivalent stress of GYC95

ii. Honey Comb type panel of Yellow Poplar with CFRP (10 mm /75 mm/10 mm) (HYC95)

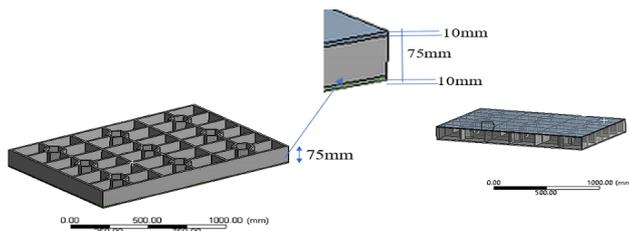


Fig.5.11 Model of HYC95

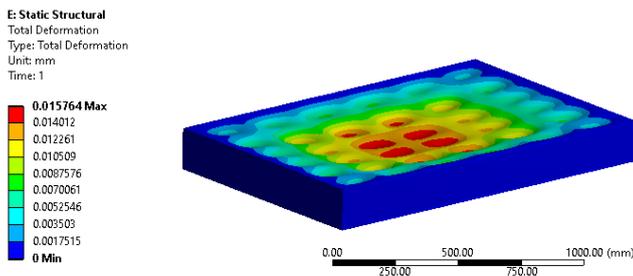


Fig. 5.12 Total deformation of HYC95

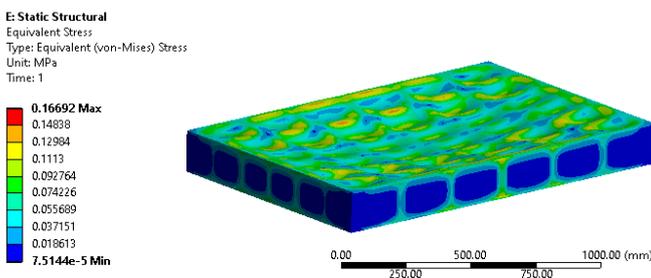


Fig. 5.13 Equivalent stress of GYC95

iii. Wooden Panel of Yellow Poplar with Glass Fiber (10 mm /75 mm/10 mm) (WYG95)

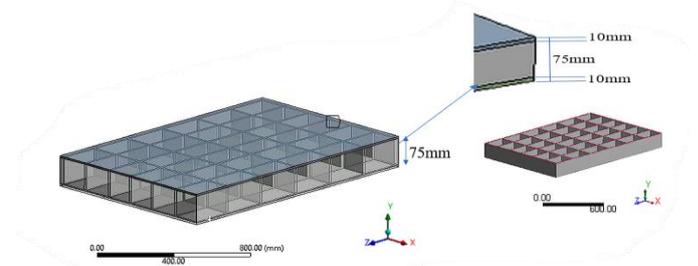


Fig.5.14 Model of WYG95

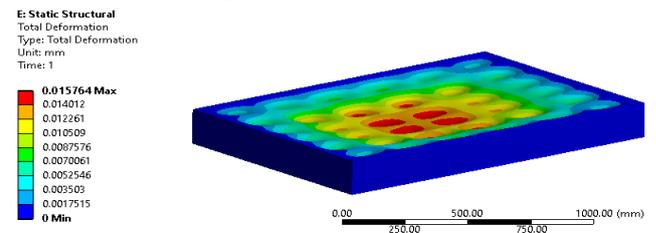


Fig. 5.15 Total deformation of WYG95

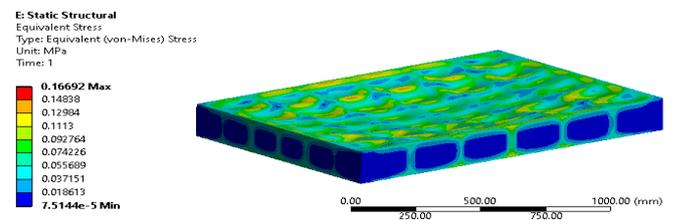


Fig. 5.16 Equivalent stress of WYG95

iv. Wooden Panel of Yellow Poplar with Glass Fiber (10 mm /20 mm/10 mm) (WYG40)

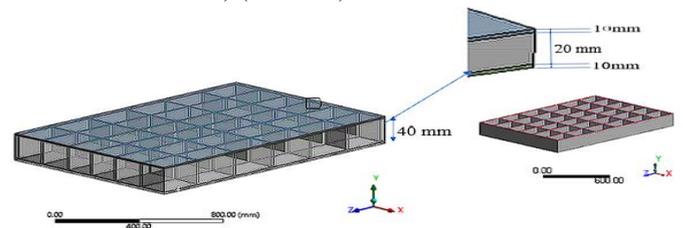


Fig.5.17 Model of WYG40

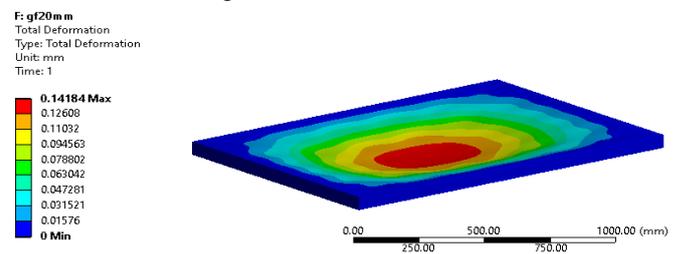


Fig. 5.18 Total deformation of WYG40

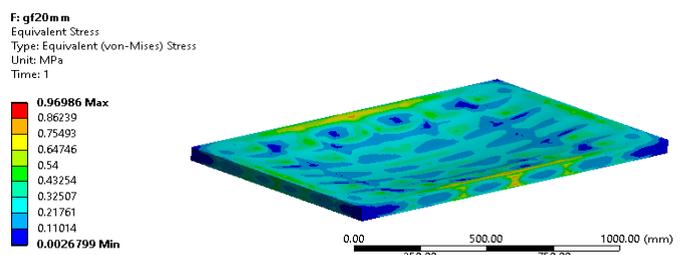


Fig. 5.19 Equivalent stress of GYC95

i. Wooden Panel of Yellow Poplar with Polyethylene (10 mm /40 mm/10 mm) (WYP60)

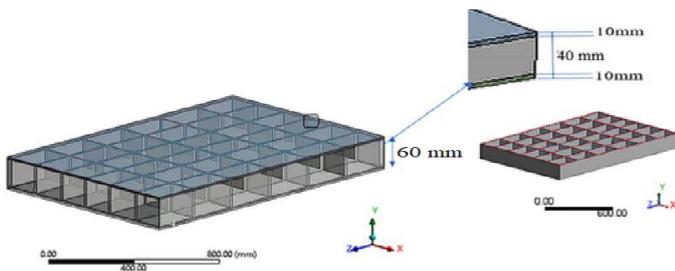


Fig. 5.20 Model of Wooden Panel of Yellow Poplar with Polyethylene (10 mm /40 mm/10 mm) (WYP60)

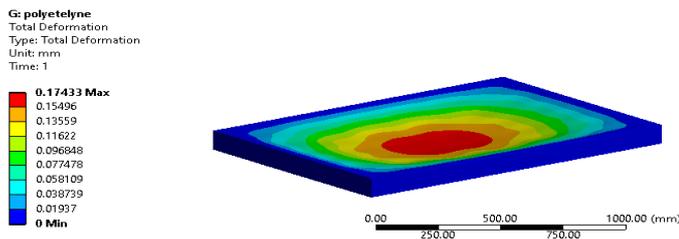


Fig. 5.21 Total deformation of WYP60

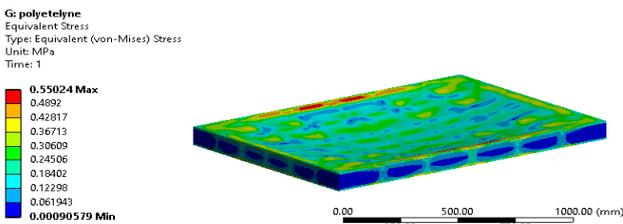


Fig. 5.22 Equivalent stress of WYP60

Table 5.3 Comparison of results Yellow Poplar wood and Composites

| Model name | Total deformation (mm) | Equivalent stress (MPa) | Weight of Yellow Poplar wood (Kg) | Weight of composite (Kg) |
|------------|------------------------|-------------------------|-----------------------------------|--------------------------|
| GYC95 | 0.35549 | 0.49121 | 5.7 | 61.486 |
| HYC95 | 0.34045 | 0.47253 | 5.7 | 61.486 |
| WYG95 | 0.015764 | 0.16692 | 5.7 | 62.24 |
| WYG40 | 0.14184 | 0.96986 | 5.7 | 16.597 |
| WYP60 | 0.17433 | 0.55024 | 5.7 | 19.112 |

5.4 Analysis of framed structure by the combination of Yellow Poplar with Glass Fiber (FYPGF)

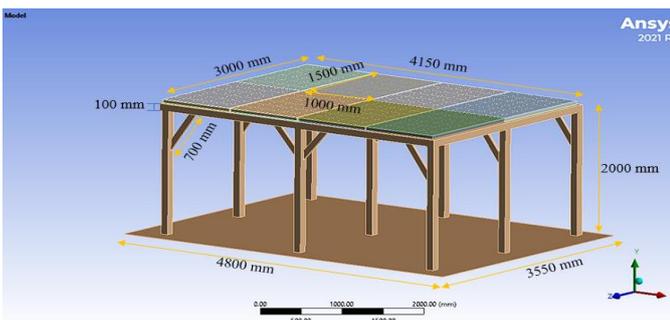


Fig. 5.23 Modelled FYPGF

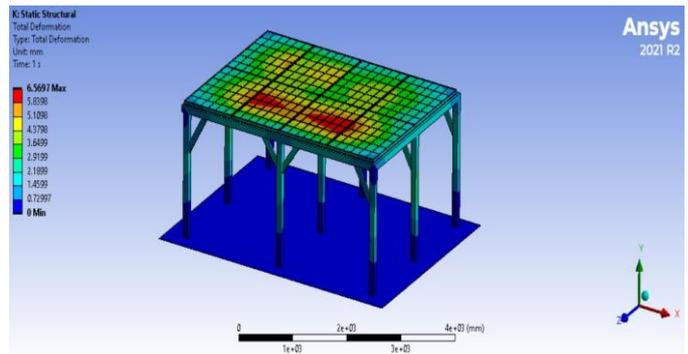


Fig. 5.24 Modelled FYPGF

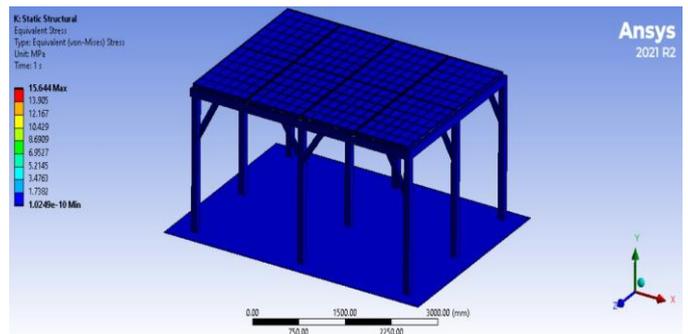


Fig. 5.25 Total deformation of FYPGF

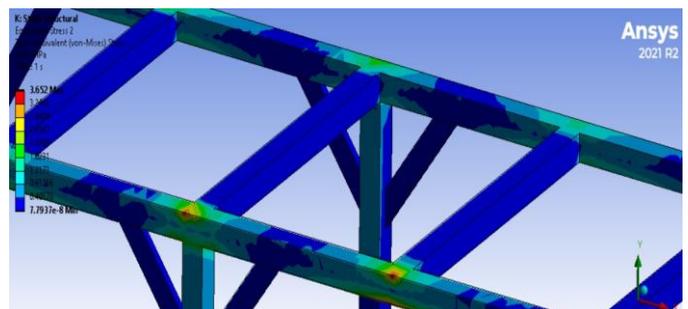


Fig. 5.26 Stress at joint FYPGF

6. RESULTS AND DISCUSSION

Wooden panels of Yellow Poplar, Douglas Fir and Eastern White Pine were analysed to examine the deformation, stress and weight. From the analysis of wood Yellow Poplar wood panel shows higher deformation of 0.31127mm and stress of 1.2057 that is low strength.

Table 6.1 comparison of wooden panels.

| Material | Deformations (mm) | Maximum equivalent stress (MPa) | Weight of wood (Kg) |
|----------|-------------------|---------------------------------|---------------------|
| YP | 0.31127 | 1.2057 | 28.8 |
| DF | 0.090651 | 0.48394 | 56.76 |
| EP | 0.30972 | 1.2025 | 48.36 |

An optimum model is attained by changing its depth.

Table 6.2 comparison of results of deformation wooden panels.

| Model Name | Total deformation (mm) | Equivalent stress (MPa) |
|------------|------------------------|-------------------------|
| WP70 | 0.38015 | 5.1477 |
| WP95 | 0.22945 | 3.2432 |

In order to increase the strength of Yellow Poplar panel by introducing the composites of CFRP, GF and Polyethylene. The depth of composite is varied, the depth of wooden panel is 10mm in each at top and bottom which shows the wood reduction. From this Yellow Poplar wood with Glass Fiber with 20mm thickness shows this less weight (16.597 Kg) is comparatively low and also the deformation (0.14184 mm). The deformation and weight of the structure is reduced. Table 6.3 shows the strengthened results of Yellow Poplar wood panel with the composites.

Table 6.3 Comparing the results of wood and Composites

| Model Name | Total deformation (mm) | Equivalent stress (MPa) | Weight of Yellow Poplar (Kg) | Weight of composites (Kg) |
|------------|------------------------|-------------------------|------------------------------|---------------------------|
| GYC95 | 0.35549 | 0.49121 | 5.7 | 61.486 |
| HYC95 | 0.34045 | 0.47253 | 5.7 | 61.486 |
| WGF95 | 0.015764 | 0.16692 | 5.7 | 62.24 |
| WGF40 | 0.14184 | 0.96986 | 5.7 | 16.597 |
| WYP60 | 0.17433 | 0.55024 | 5.7 | 19.112 |

Table 6.4 Comparison of CLT panel and Yellow Poplar-Glass Fiber

| Model Name | Deformation (mm) | Equivalent stress (MPa) | Stiffness (N/mm) | Weight of wood (kg) | Stiffness to weight | % of wood reduced |
|------------|------------------|-------------------------|------------------|---------------------|---------------------|-------------------|
| YP | 0.31127 | 1.2057 | 0.3752 | 28.8 | 0.01303 | 80.208 |
| WGF40 | 0.14184 | 0.96986 | 0.1375 | 5.7 | 0.0024 | |

Table 6.5 Comparison of wooden property with wooden frame

| Stress for wooden frame structure (FYPGF) | Yield strength of wood |
|---|------------------------|
| 3.652 MPa | 41.4 MPa |

7. CONCLUSION

- CLT panel of Yellow Poplar wood shows an increase in deformation and increase in stress compared to CLT panels of Eastern White Pine and Douglas Fir woods.
- In Grid and Honey comb structure both shows a slight deformation and equal weight of the panel.
- Grid type is easier to install and construction than Honey comb structure.
- Glass fiber has high strength and stiffness when compared to composites of CFRP and Polyethylene.
- Combination of Yellow Poplar and Glass Fibre composites of 20mm panel thickness shows the maximum resistance to deflection.
- Deflection is controlled and the amount of weight is reduced which shows better results.
- Compared to normal consumption, 80.208 % of wood is reduced.
- It can be concluded that the combination of wood with Glass Fiber is effective in reducing deformation and increase the weight to strength ratio.
- By the property of the wood, the if the induced stress is greater than the yield strength of wood the structure become failure.
- Here, the Yield strength is very much lesser than wood yield strength that is 11.366 MPa < 41.4 MPa so there is no failure.

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