

## RESEARCH PAPER ON DESIGN AND IMPLEMENTATION OF PORTABLE SOLAR POWERED DESALINATOR BASED ON ANTISCALANT AND REVERSE OSMOSIS

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### ABSTRACT

Desalination plants are giving exceptionally compelling arrangement to meet the required demand of drinking water from saline water. It centers on plan and displaying of versatile sun powered based Switch Osmosis (RO) desalination plant. The proposed plant is run by a stand-alone Sun oriented framework with battery capacity. The full vitality prerequisite of the plant is assessed to anticipate the capacity of sun based board, measuring the charge controller, control supply, and capacity framework. Decontamination of saline water utilizing sun based fueled desalination strategies is an productive arrangement to the water shortage at ships, which speaks to a promising economical arrangement of desalination plant.

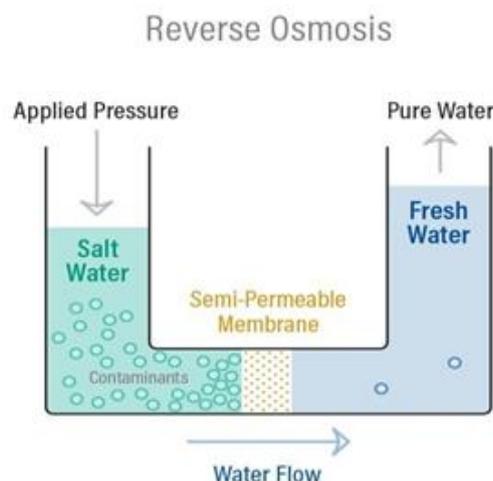
**Keywords:** Solar, Renewable energy, Desalination, Seawater, Reverse Osmosis, Water Filter.

### I. INTRODUCTION

The current invention is a portable and transportable solar cell desalination system that uses antiscaling agents and reverse osmosis processes. This enables for the successful filtration of sea/brackish water into drinking water. It is true that a scarcity of freshwater is linked to a big amount of solar energy. Linking these two criteria also looks natural and appealing in nations where grid power is not ubiquitous and access to sea and brackish water is simple. The concept of solar desalination is not new. Ancient mariners desalinated water with modest, little sun distillers for generations. Although solar energy is sometimes described to as "free energy," determining the feasibility and economics of solar energy desalination is not so straightforward.

### II. METHODOLOGY

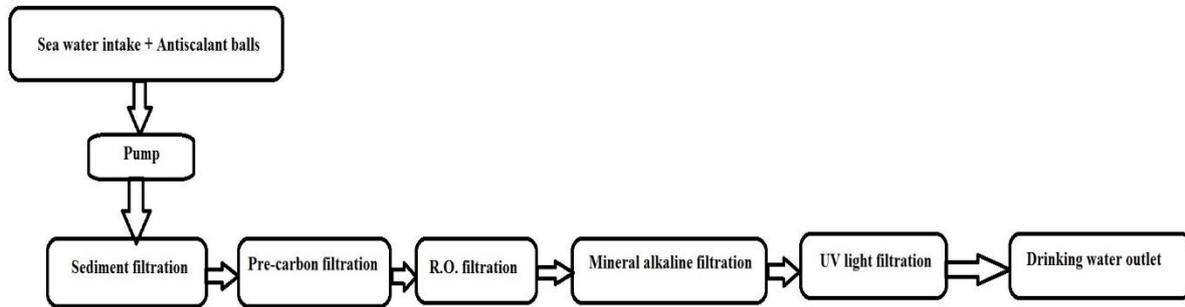
To convert salty saltwater to pure drinkable water, the system uses a three-stage procedure. The device allows the user to stream salty water via a mesh-based intake, which separates large trash such as plastic granules or stones, vegetation, and other debris. This water is then pushed into a big purification chamber with three levels of purifiers for filtering weed, sand, and large salt particles, including sand and gravel.



The end result is still salty water, but it's free of particles. The water is then carried on to the second stage of filtration, where salt is removed using reverse osmosis. Three filtration membranes are used to separate fresh water from saline water, with the salt particles trapped in membrane filters.

The water is now kept in a tank above the system. When the system tap is opened, water flows from the tank to the tap, where we detect the flow and activate the UV lamp for stage 3 filtering to kill any leftover bacteria and viruses. This water is now drinkable thanks to a three-stage process that eliminates the usage of chlorine.

Currently, the system's pumps are powered by a big battery. Due of the abundance of solar power in coastal areas, this battery is charged by two 50Watt solar panels. This makes it incredibly portable, allowing it to be used on any beach or on lengthy sea trips for simple and quick sea water filtration.



**SOLAR**

Solar energy technologies are classified into two types: solar heat and solar power. The capture of solar energy as heat is referred to as solar heat. A flat plate collector with a high number of tubes in a clear plastic enclosure houses the low and medium temperature system. The contained heat is transmitted to a working medium with a high heat capacity thanks to the greenhouse effect created by clear plastic.

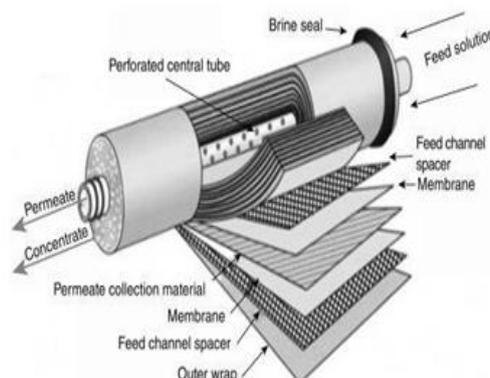
Reflectors focus solar energy to generate water vapours that power a steam turbine in high-temperature systems. Despite the high efficiency of these systems, the use of concentrated solar power for electricity generation is limited to large-scale installations. For distillation processes, these systems can be used as a direct source of thermal energy. Large volumes of concrete, ceramics, or other similar medium can be used to store thermal energy (Eltawil et al., 2009).

**SIMPLE WATER FILTER**

Most of the water we consume every day comes from completely pure ground. Some of the pollutants are microscopic, but many are large enough to be removed by a coarse filtration system that you can make yourself from sand and rock. It's important to remember that this filter does not render the water potable. Enjoy the experiment, noting how much clearer the water appears after passing through it, but don't drink any of the filtered water, because it may still contain pathogens.

**RO MEMBRANE**

RO membranes can often remove 90 percent to 99 percent of pollutants in the water supply, such as total dissolved solids (TDSs). The membranes are commonly made up of a flat sheet of thin composite membranes with an active polyamide layer (high permeability but impermeable to dissolved salts and particulate matter) and a porous polysulphone layer looped around a central collection tube. A semipermeable polymer thin film bonded to a thick support layer is used as the RO membrane. The most common membrane materials are cellulose acetate, polyamide, polyimide, and polysulfone.



### III. MODELING AND ANALYSIS

The entire model has been designed with the help of designing software solid works. With the help of colour feature the colours are given to the entire model.



**Figure 3:** 3D view of Model.



**Figure 4:** Actual Model

**Table 1:** Raw Material and their Cost

SR NO	PART NAME	MATERIAL	QTY	COST
1	SOLAR PLATE	STD	2	7000
2	UV CHAMBER	STD	1	300
3	SMPS SUVI	STD	1	550
4	SEDIMENT FILTER	STD	1	250
5	CARBON FILTER	STD	1	250
6	MLT FILTER	STD	1	250
7	SLC S.V.	STD	1	230
8	LRD	STD	1	180
9	PRE-FILTER ECO	STD	1	300
10	BOOSTER PUMP	STD	1	1400
11	TILLU PUMP	STD	1	1200
12	HOUSING	STD	1	1180
13	HOUSING ELBO	PVC	3	30
14	PUMP ELBO	PVC	2	24
15	T JOINT	PVC	1	20
16	STEM T JOINT	PVC	1	12
17	TWO SIDE PUSH	PVC	06	60
14	SLX S.V. CONNECTOR	PVC	2	40
15	THIRED ELBO	PVC	8	96
16	TILU PUMP SMALL	STD	1	450
17	BLUE SHELL MINRAL	STD	1	300
18	TDS CONTROLLER (SCREW)	STD	1	300
19	PIPE ¼ BLUE	PVC	2.5M	60
20	PIPE ¼ WHITE	PVC	10M	180
21	TEFLON TEP	STD	2	30
22	'C' CLAMP	PVC	10	160
23	PLYWOOD (12mm Thickness)	WOODEN	1	1720
24	TABLE (Material and Fabrication)	G.I.	1	1500
25	HIGH PRESSURE SWITCH	STD	1	300
26	CLUSTER	G.I.	4	500
27	SCERW (For Fitting of Plywood)	STD		120
28	Fltr. Net AND NUTS	STD		331
29	COLOUR (PRIMER & OIL PAINT)	STD		617
30	TANK	STD		380
<b>TOTAL</b>				<b>20320/-</b>

#### IV. RESULTS AND DISCUSSION

SR. NO.	PARAMETER	ARABIAN SEAWATER ANALYSIS (BEFORE PURIFICATION)	PERMITTED VALUE FOR DRINKABLE WATER BY IS10500	ANALYSED VALUES BY PROTOTYPE (AFTER PURIFICATION)
1	SALINITY	32 - 37 ppt	<1	0.4
2	pH	7.9 - 8.1	<6.0 - 9.5	7.3
3	TDS	34482	<600	412 mg/L
4	Ca	416 mg/L	<75	33 mg/L
5	Mg	1295 mg/L	<100	58
6	Na	10752 ppt	<50 ppm	36
7	Fe	54 mg/L	<0.3	0.06
8	Cl	19.34 mg/L	<5	2.8
9	Total Alkaline	168 mg/L	200-600	168

**Table 2.** Analysis done by DISTRICT WATER QUALITY TESTING LABORATORY, SINDHUDURG

#### V. CONCLUSION

According to claim made for patent, wherein this portable design of desalinators results as follows,

- a. Salinity from Arabian Sea water 37 ppt to drinkable water as 0.4 ppt,
- b. pH value from Arabian Sea water 8.1 to drinkable water as 7.3,

TDS value from Arabian Sea water 34482 mg/L to drinkable water as 412 mg/L .

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