

## SOIL STABILIZATION BY USING ALUM SLUDGE

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**Abstract** - Soil stabilization techniques play an essential role in enhancing the engineering properties of soil for various construction applications. This study investigates the potential of alum sludge, a byproduct of water treatment plants, as a sustainable soil stabilizer. The research explores the effectiveness of alum sludge in improving soil strength, reducing permeability, and enhancing durability. Laboratory experiments are conducted to assess the mechanical and hydraulic properties of stabilized soil samples with varying alum sludge content. Results indicate significant improvements in soil stability, with optimum dosages of alum sludge identified. Furthermore, environmental and economic considerations are evaluated to ascertain the viability of utilizing alum sludge for soil stabilization. The findings suggest that alum sludge presents a promising solution for sustainable soil stabilization, offering benefits in terms of waste management, resource utilization, and infrastructure development.

**Key Words:** Soil stabilization, alum sludge, Enhancing engineering properties of soil, waste management, resource utilization, Infrastructure development.

### 1. INTRODUCTION

In the tracing of sustainable development and environmental control, the exploration of innovative techniques for soil stabilization has garnered significant attention. Among these approaches, the utilization of alum sludge, a byproduct of water treatment processes, presents a promising avenue for enhancing soil properties and mitigating environmental degradation.

Alum sludge, derived from the coagulation and flocculation processes in water treatment plants, is rich in aluminum hydroxides and other minerals. Historically considered a waste material, its potential as a soil

stabilizer has increasingly attracted interest due to its abundance, low cost, and eco-friendly characteristics.

Soil stabilization is crucial for various civil engineering applications, including road construction and building, Foundations, and slope reinforcement. Traditional methods often involve the use of cement, lime, or chemical additives, which may ensure high costs and environmental impacts. Alum sludge offers a compelling alternative by leveraging its binding properties to improve soil strength, reduce erosion, and enhance overall stability.

Moreover, the utilization of alum sludge for soil stabilization aligns with the principles of circular economy and resource efficiency. By repurposing a waste product into a valuable resource, this approach contributes to waste minimization and promotes the concept of industrial symbiosis.

This paper aims to explore the potential of alum sludge as a soil stabilizer, examining its effects on soil characteristics, engineering properties, and environmental sustainability. Through a comprehensive review of existing literature and empirical studies, we seek to elucidate the mechanisms underlying alum sludge-mediated soil stabilization and evaluate its applicability across different soil types and environmental conditions.

In summary, the integration of alum sludge into soil stabilization practices holds vast promise for advancing sustainable development goals while addressing challenges in infrastructure development and environmental management. By utilizing the latent potential of this overlooked resource, we can pave the way towards a more resilient and environmentally conscious approach to soil engineering.

## 2. Body of Paper

The utilization of alum sludge for soil stabilization presents a sustainable and cost-effective approach to improving soil properties and helping environmental degradation. Alum sludge, a byproduct of water treatment processes rich in aluminum hydroxides, offers binding properties that enhance soil strength, reduce erosion, and promote stability in various civil engineering applications.

This summary highlights the following key points:

1. Alum sludge, historically considered a waste material, is repurposed as a soil stabilizer due to its abundance, low cost, and eco-friendly characteristics.
2. Soil stabilization with alum sludge aligns with principles of circular economy and resource efficiency, contributing to waste minimization and industrial symbiosis.
3. This approach reduces reliance on traditional stabilizers like cement and lime, offering a sustainable alternative that improves soil characteristics while minimizing environmental impacts.
4. Research explores the mechanisms of alum sludge-mediated soil stabilization, evaluating its efficiency across different soil types and environmental conditions.
5. Integration of alum sludge into soil stabilization practices promotes sustainable development goals by enhancing infrastructure resilience and environmental management.
6. In conclusion, harnessing alum sludge for soil stabilization represents a promising strategy to advance sustainability in civil engineering, leveraging a once-overlooked waste product to promote soil health and environmental stewardship.

### METHODOLOGY:

The methodology includes the basic and essential tests like, sieve analysis test for grain size distribution, specific gravity, Engineering properties tests like Atterberg limits, with addition to Alum Sludge waste which are conducted as per the procedure given in the IS Codes & specifications. The study was to find out the variation in the soil properties by adding the Alum Sludge in soil sample at 5%, 10%, and 15% of the weight of soil sample, and conducting different the test as per IS and specifications to obtain an optimum percentage of the dosage of Alum Sludge, which gives more strength. Thereafter, soil mixed with Alum Sludge waste is at 5%, 10%, 15% and 20% while keeping the

optimum dosage of Alum Sludge in the sample mix. The same tests are performed on the soil mixed sample to find out the optimum dosage of Alum Sludge waste.

The stepwise plan comprises:

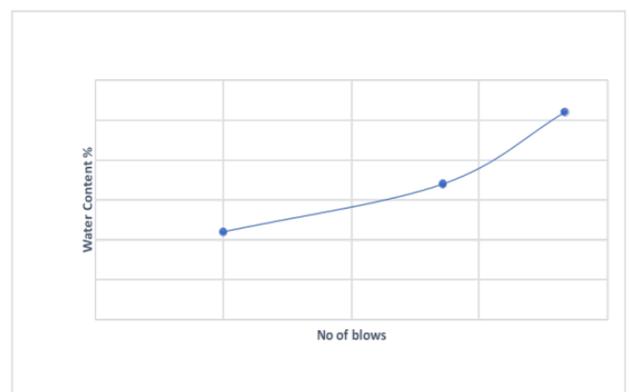
- Step 1: Soil Sample Collection;
- Step 2: Soil Stabilizer (Alum Sludge) Addition;
- Step 3: Atterberg Limits Tests

**Table -1: Liquid Limit test on Black cotton soil**

Sr.no	test	Sample 1	Sample 2	Sample 3
1	No.of blows	36	27	21
2	Mass of con.	0.033	0.033	0.033
3	Mass of con.+ weight of soil	0.041	0.042	0.039
4	Mass of con.+dry soil	0.039	0.042	0.039
5	Water content%	33.33%	28.57%	20%

**Table -2: Liquid Limit test on Black cotton soil**

Water content	No.Of Blows
33.33	36
28.57	27
20	21



**Flow curve of LL of Black Cotton soil**

## CONCLUSIONS

Based on present experimental study, conclusions are drawn:

1. There is a substantial increase in MDD with an increase in the addition of additives up to 15% to the weight of soil.
2. There is a substantial decrease in OMC with an increase in the addition of additives.
3. Shrinkage limit values decrease with increased percentage of additives.
4. Through this method, soil properties such as strength, durability, and permeability can be improved, making it suitable for various engineering applications.
5. Additionally, the use of alum sludge offers an eco-friendly solution by repurposing a waste material, thereby reducing environmental impact. Overall, soil stabilization with alum sludge holds potential for cost-effective and sustainable infrastructure development.

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