

Synthesis and Characterization of TiO₂: A Comprehensive Review

Maheshwari Rahangdale*, Aditya Narayan Bhatt

School of Engineering and Technology, Department of Mechanical Engineering,

Sanjeev Agrawal Global Education (SAGE) University, Bhopal-462022, India

*Email: maheshwari2407r@gmail.com

Abstract

This review intends to give an overview of synthesis and characterization of copper oxide nanoparticles (TiO₂ NPs) for Optical and photocatalytic applications. With remarkable structural, electrical, and magnetic properties, making it a promising material for applications in catalysis, sensors, solar cells, batteries toxic-waste treatment agent and energy storage. This study comprehensively reviews various synthesis techniques, including solid-state reaction, sol-gel, hydrothermal, and combustion methods, emphasizing their influence on phase purity, morphology, and crystallinity. The characterization techniques, such as X-ray diffraction (XRD), scanning electron microscopy (SEM), transmission electron microscopy (TEM), Fourier transform infrared spectroscopy (FTIR), Raman spectroscopy, and

UV-Vis spectroscopy, are discussed to analyze the structural and optical properties. Moreover, the study explores the optical properties of TiO₂ through UV-vis diffuse reflectance spectroscopy and photoluminescence (PL) measurements. UV-vis spectroscopy the optical absorption characteristics, while PL results reveal the presence of distinct blue-green and yellow emissions. The discussion delves into the relationship between PL emission and lattice defects, providing valuable insights into the nanomaterial's electronic structure. This multidimensional analysis contributes to a comprehensive understanding of TiO₂. Additionally, the effects of doping, annealing temperature, and synthesis parameters on TiO₂ properties are explored. The study concludes with a discussion on current challenges and future prospects for optimizing TiO₂ in advanced technological applications.

Keywords: TiO₂ synthesis, characterization, electrical properties, magnetic properties, dielectric behavior.

1 Introduction: TiO₂ in degrading a wide variety of environmental pollutants under different conditions. In dye degradation studies, about 95% decomposition of methylene blue was achieved within 120 minutes using TiO₂ nanofibers under UV irradiation. For pharmaceutical contaminants, approximately 90% removal of tetracycline was obtained within 2 hours using Ag-doped TiO₂, demonstrating the beneficial effect of metal doping in enhancing photocatalytic efficiency. In the case of pesticides, TiO₂ nanoparticles exhibited nearly complete mineralization of atrazine under solar light within 5 hours, highlighting their suitability for large-scale wastewater treatment applications. Moreover, TiO₂-coated filters have shown substantial removal of volatile organic compounds (VOCs) such as benzene and toluene from industrial effluents, confirming the potential of TiO₂-based systems for air purification and environmental remediation. TiO₂ stands out with its narrow energy band gap of 1.2 eV, making it highly efficient in utilizing visible light. As the most thermodynamically stable TiO₂ compound under ambient conditions, it finds broad applications in catalysis,

solar energy, magnetic storage, semiconductors, gas sensors, field-effect transistors, and batteries . However, a significant drawback of TIO₂ nanostructures is their high carrier concentration and resistivity, which result in poor hole mobility, limiting their effectiveness. Although each has limitations, TIO₂ nanostructures can be synthesized through various techniques, including thermal annealing, spray pyrolysis, and solvothermal methods . The sol-gel method integrates chemical and physical processes and has proven more effective in overcoming many challenges . Recent research has focused on producing TIO₂ nanostructures with different sizes and shapes, with doping emerging as a key strategy to enhance their properties. Doping enables fine-tuning material characteristics, potentially lowering costs and Improving performance.

2. Synthesis Methods of TIO₂ :

2.1 Solid-State Reaction Method

The solid-state reaction method for synthesizing TIO₂ involves directly mixing and heating solid copper precursors (like copper oxide or copper carbonate) with a suitable oxygen source (like air or oxygen gas) at high temperatures to form oxide (TIO₂) through a solid-state reaction, essentially allowing the reactants to react and crystallize into the desired TIO₂ structure without going through a liquid phase. TiO₂ primarily exists in three crystalline forms: anatase, Rutile, and brookite. Among these, anatase is considered the most active phase for photocatalysis due to its higher surface area and lower electron-hole recombination rate. While less active alone, Rutile can enhance charge separation when present with anatase in mixed-phase systems (e.g., Degussa P25 contains ~80% anatase and ~20% rutile, yielding exceptional activity).

2.2 Sol-Gel Method The sol-gel method for synthesizing copper oxide (TIO₂) nanoparticles involves dissolving a copper precursor (like copper nitrate or copper acetate) in a solvent (usually ethanol), then adding a base (like sodium hydroxide) dropwise to initiate a chemical reaction, forming a gel-like solution which is then dried and annealed at high temperatures to produce the final TIO₂ nanoparticles

2.3 Hydrothermal and Solvothermal Synthesis

Hydrothermal synthesis involves the reaction of lanthanum and iron precursors in a sealed autoclave under high pressure and temperature (~150-250°C). This method promotes the formation of highly crystalline nanoparticles with controlled morphology. By varying parameters such as pH, solvent, and reaction time, the particle size and shape can be tuned effectively.

2.4 Combustion and Co-precipitation Methods

The combustion and co-precipitation methods are techniques used to synthesize Titanium oxide (TIO₂) nanoparticles, but they differ significantly in their approach, where combustion involves a rapid, exothermic reaction to produce the oxide, while co-precipitation involves the gradual precipitation of TIO₂ from a solution by adding a precipitating agent like sodium hydroxide; both methods allow for control over particle size and morphology of the resulting TIO₂ nanoparticles depending on the reaction parameters used. The combustion method utilizes organic fuels like urea or glycine to rapidly synthesize TIO₂ nanoparticles via an exothermic reaction. This process leads to highly porous structures, beneficial for catalytic applications.

3. Structural and Morphological Characterization:

3.1 X-ray Diffraction (XRD) Analysis

TiO₂ exhibits a monoclinic crystal structure, with distinct diffraction peaks at specific 2θ angles that can be used to confirm the presence of the TiO₂ phase, determine its crystallite size, and assess the degree of crystallinity.

3.2 Scanning Electron Microscopy (SEM) and Transmission Electron Microscopy (TEM)

SEM provides insights into the surface morphology and grain size distribution, while TEM enables high-resolution imaging of the crystalline structure. Selected area electron diffraction (SAED) patterns further.

3.3 Fourier Transform Infrared (FTIR) and Raman Spectroscopy

FTIR identifies functional groups and bonding interactions, while Raman spectroscopy detects lattice vibrations and phonon modes, crucial for understanding structural defects.

3.4 Particle Size, Crystallinity, and Surface Defects: Smaller TiO₂ nanoparticles offer larger surface areas, thereby increasing active sites for reaction. High crystallinity reduces bulk defects that can act as charge recombination centers. Controlled synthesis methods, such as sol-gel and hydrothermal techniques, have tuned these parameters for enhanced performance.

4. Electrical and Magnetic Properties:

4.1 Dielectric and Impedance Spectroscopy

Dielectric spectroscopy reveals the frequency-dependent permittivity and loss characteristics of TiO₂. The material exhibits relaxor-like behavior, making it useful for capacitor applications. Impedance analysis provides information about grain boundary effects and conduction mechanisms.

4.2 Optical Properties

Titanium dioxide (TiO₂) is a widely studied photocatalytic semiconductor and a material with intriguing optical characteristics. These properties arise from its electronic band structure, crystal phase, and surface modifications. A thorough understanding of TiO₂'s optical behavior is essential because it governs photon absorption, electron excitation, and charge carrier dynamics, all of which are critical for applications in photocatalysis, photovoltaics, and optoelectronics. This section discusses the bandgap and absorption features of different TiO₂ phases, strategies for tuning optical properties, photoluminescence (PL) studies as a diagnostic tool, and recent literature highlighting advances in bandgap engineering.

5. Effect of Doping and Processing Conditions:

Doping with metals (e.g., Ag, Fe, Cu) or non-metals (e.g., N, C, S) introduces defect states in the TiO₂ bandgap, extending absorption into the visible region and reducing recombination. Co-doping has shown synergistic effects, where both visible light absorption and charge carrier dynamics are optimized. Doping and processing conditions significantly affect the structural, electrical, and optical properties of Titanium oxide (TiO₂) by altering the crystal lattice, introducing defects, and modifying the particle size and morphology, leading to changes in its conductivity, band gap, and overall functionality in applications like catalysis, electronics, and solar cells.

6. Applications of TiO₂:

Titanium dioxide (TiO₂) is widely regarded as a **benchmark photocatalyst** due to its stability, low cost, non-toxicity, and strong oxidative potential. Nevertheless, its wide bandgap confines its activity to the ultraviolet region ($\approx 4\text{--}5\%$ of solar energy), and rapid recombination of charge carriers limits quantum yield. To address these shortcomings, various modification strategies have been developed. Gas Sensors: TiO₂-based sensors exhibit high sensitivity toward NO₂, CO, and ethanol due to their high surface activity. Catalysis: Used in photocatalytic degradation of organic pollutants and as an oxygen evolution catalyst in water splitting. Energy Storage: Serves as an electrode material in lithium-ion batteries and solid oxide fuel cells. Superconductors: Copper oxide nanoparticles can be used as high temperature superconductors.

7. Conclusion and Future Prospects:

Titanium dioxide (TiO₂) has emerged as a highly promising photocatalyst for environmental remediation and clean energy applications due to its chemical stability, abundance, low toxicity, and strong oxidative potential. It efficiently degrades a wide range of pollutants, including organic dyes, pharmaceuticals, pesticides, and volatile organic compounds, often achieving complete mineralization into harmless products. Strategies including doping, surface modification, and heterojunction formation have been employed to overcome intrinsic limitations such as UV-only activity and rapid electron-hole recombination, extend their activity into the visible-light region, and enhance charge separation. Complementary studies using photoluminescence and UV-Vis spectroscopy have further elucidated carrier dynamics, enabling the design of highly efficient TiO₂-based composites. Despite these advances, challenges remain in scaling up photocatalytic systems for complex wastewater treatment, ensuring catalyst stability and recyclability, and developing cost-effective technologies that fully utilize solar irradiation. Integrating TiO₂ with solar-harvesting devices and hybrid oxidation processes represents a promising direction, and continued research on material innovation, reactor design, and long-term operational stability will be critical. TiO₂ remains a cornerstone of photocatalysis, with strong potential to transform environmental cleanup and sustainable energy production. Titanium dioxide (TiO₂) has emerged as a highly promising photocatalyst for environmental remediation and clean energy applications due to its chemical stability, abundance, low toxicity.

References:

- [1]. A. AlObaid, G. Nazir, A. Modi, S. Thakur, J. H. Malik, Inorg. Chem. Commun. 161 (2024) 112060, <https://doi.org/10.1016/j.inoche.2024.112060>.
- [2]. M. B. Zaman, R. Poolla, S. A. Khandy, A. Modi, R. K. Tiwari, Nanotechnol. 32 (2021) 245706, <https://doi.org/10.1088/1361-6528/abec09>.
- [3]. Chen Xu, G. P. Rangaiah, X. S. Zhao, Ind. Eng. Chem. Res. 53(38) (2014) 14641-14649, <https://doi.org/10.1021/ie502367x>.
- [4]. Sahu, K. Dubey, S. Dubey, A. Modi, R. K. Sharma, N. K. Gaur, J Mater Sci: Mater Electron 35 (2024) 2260, <https://doi.org/10.1007/s10854-024-14045-7>.

- [5]. R. A. Parry, K. Dubey, A. Modi, N. K. Gaur, Results Opt. 16 (2024) 100677, <https://doi.org/10.1016/j.rio.2024.100677>.
- [6]. K. Dubey, S. Dubey, A. Tripathy, C. Sahu, D. K. Pandey, A. Modi, D. K. Shukla, Kiran Singh, N. K. Gaur, Cer. Inter. 50(21C) (2024) 44279-44292, <https://doi.org/10.1016/j.ceramint.2024.08.277>.
- [7]. M. K. Jhala, A. Modi, D. K. Gupta, J. Opt. (2025), <https://doi.org/10.1007/s12596-025-02728-1>.
- [8]. M. K. Jhala, A. Modi, K. Dubey, D. K. Gupta, Journal of Molecular Structure 1350 (2026) 143912, <https://doi.org/10.1016/j.molstruc.2025.143912>.
- [9]. J. Bamne, P. K. Sharma, F. Z. Haque, "Effect of solvent mixing and calcination temperature on the growth of TiO₂ nanoparticle prepared via sol-gel method", Materials Focus 7 (2018) 1–10, <https://doi.org/10.1166/mat.2018.1502>.
- [10]. S.Y. Janbandhu, A. Joshi, S.R. Munishwar, R.S. Gedam, CdS/TiO₂ heterojunction in glass matrix: synthesis, characterization, and application as an improved photocatalyst, Appl. Surf. Sci. 497 (2019), <https://doi.org/10.1016/j.apsusc.2019.143758>.
- [11]. H. Zhang and J. F. Banfield, J. Mater. Chem. 8, 2073 (1998).
- [12]. Y. Ren, Y. Han, Z. Li, X. Liu, S. Zhu, Y. Liang, K.W.K. Yeung, S. Wu, Ce and Er Co-doped TiO₂ for rapid bacteria-killing using visible light, Bioact. Mater. 5 (2020) 201-209, <https://doi.org/10.1016/j.bioactmat.2020.02.005>.
- [13]. K. Dey, S. Vaidya, A. Gobetti, G. Ramorino, A.K. Ganguli, Facile synthesis of N- N-doped biphasic TiO₂ nanoparticles with enhanced visible light-driven photocatalytic performance, Mater. Today Commun. 33 (2022) 104690, <https://doi.org/10.1016/j.mtcomm.2022.104690>.
- [14]. L. Tseng, X. Luo, N. Bao, J. Ding, S. Li, J. Yi, "Structures and properties of transition-metal-doped TiO₂ nanorods", Materials Letters 170 (2016) 142-146, <https://doi.org/10.1016/j.matlet.2016.02.021>.
- [15]. S. Ghasemi, S. Rahimnejad, S. R. Setayesh, S. Rohani, M.R. Gholami, "Transition metal ions effect on the properties and photocatalytic activity of nanocrystalline TiO₂ prepared in an ionic liquid", Journal of Hazardous Materials 172(2-3) (2009) 1573-1578, <https://doi.org/10.1016/j.jhazmat.2009.08.029>.
- [16]. J. Prakash, Samriti, A. Kumar, H. Dai, B. C. Janegitz, V. Krishnan, H. C. Swart, S. Sun, "Novel rare earth metal-doped one-dimensional TiO₂ nanostructures: Fundamentals and multifunctional applications", Materials Today Sustainability 13 (2021) 100066, <https://doi.org/10.1016/j.mtsust.2021.100066>.
- [17]. A. S. Gadge, S. Y. Janbandhu, R. S. Gedam, "Exploring the photocatalytic and antibacterial activity of Ce-doped TiO₂ nanoparticles with remarkable self-cleaning superhydrophilic surface for outdoor application", Ceramics International 51 (2025) 602–611, <https://doi.org/10.1016/j.ceramint.2024.11.038>.
- [18]. E. H. Rahman, P. S. Nair, V. K. Shinoj, S. Shaji, A. Bunnell, N. Jobson, R. R. Philip, Enhanced photocatalytic degradation efficiency of TiO₂ nanotubes by potassium doping. J Mater Sci: Mater Electron 36, 236 (2025). <https://doi.org/10.1007/s10854-025-14259-3>.

- [19]. W. Kallel, S. Chaabene, S. Bouattour, "Novel (Ag,Y) doped TiO₂ plasmonic photocatalyst with enhanced photocatalytic activity under visible light", *Physicochem. Probl. Miner. Process.* 55(3) (2019) 745-759, <https://doi.org/10.5277/ppmp19001>.
- [20]. C. Lv, X. Lan, L. Wang, Q. Yu, M. Zhang, H. Suna, J. Shi, "Alkaline-earth-metal-doped TiO₂ for enhanced photodegradation and H₂ evolution: insights into the mechanisms", *Catal. Sci. Technol.* 9 (2019) 6124-6135, <https://doi.org/10.1039/C9CY01687B>.
- [21]. K. Athira, K.T. Merin, T. Raguram, K.S. Rajni, "Synthesis and characterization of Mg-doped TiO₂ nanoparticles for photocatalytic applications", *Materials Today: Proceedings* 33(5) 2020 2321-2327, <https://doi.org/10.1016/j.matpr.2020.04.580>.
- [22]. N. N. Ilkhechi, M. R. Akbarpour, R. Yavari, Z. Azar, *J Mater Sci: Mater Electron* 28, 16658–16664 (2017), <https://doi.org/10.1007/s10854-017-7577-z>.
- [23]. L. Cano-Casanova, A. Ansón-Casaos, J. Hernández-Ferrer, A. M. Benito, W. K. Maser, N. Garro, M. A. Lillo-Ródenas, M. C. Román-Martínez, *ACS Appl. Nano Mater.* 2022, 5, 9, 12527–12539, <https://doi.org/10.1021/acsanm.2c02217>.
- [24]. Ji. Huang, X. Guo, B. Wang, L. Li, M. Zhao, L. Dong, X. Liu, Y. Huang, *Journal of Spectroscopy* 2015(2014), 681850, <http://dx.doi.org/10.1155/2015/681850>.
- [25]. A. Sadia, S. A. C. Carabineiro, M. B. Taj, I. Bibi, A. Raheel, T. Javed, R. Yahya, W. Alelwani, F. Verpoort, K. Kamwilaisak, *Catalysts* 13(3) (2023) 502, <https://doi.org/10.3390/catal13030502>.
- [26]. G. Tiwari, R. R. Devi, S. P. Mahanta, P. K. Raul, S. Chatterjee, D. V. Kamboj, *Inorganic Chemistry Communications* 152 (2023) 110687, <https://doi.org/10.1016/j.inoche.2023.110687>.
- [27]. S. Tada, K. Fujiwara, T. Yamamura, M. Nishijima, S. Uchida, R. Kikuchi, *J. Chem. Eng.* 381 (2020) 122750, <https://doi.org/10.1016/j.cej.2019.122750>.
- [28]. S.Y. Janbandhu, A. Joshi, S.R. Munishwar, R.S. Gedam, *Appl. Surf. Sci.* 497 (2019), <https://doi.org/10.1016/j.apsusc.2019.143758>.
- [29]. H. Zhang and J. F. Banfield, *J. Mater. Chem.* 8, 2073 (1998).
- [30]. Y. Ren, Y. Han, Z. Li, X. Liu, S. Zhu, Y. Liang, K.W.K. Yeung, S. Wu, *Bioact. Mater.* 5 (2020) 201-209, <https://doi.org/10.1016/j.bioactmat.2020.02.005>.
- [31]. K. Dey, S. Vaidya, A. Gobetti, G. Ramorino, A.K. Ganguli, *Mater. Today Commun.* 33 (2022) 104690, <https://doi.org/10.1016/j.mtcomm.2022.104690>.
- [32]. Y. S. Jara, E. T. Mohammed, T. T. Mekiso, *Next Materials* 8 (2025) 100742, <https://doi.org/10.1016/j.nxmate.2025.100742>.
- [33]. M. Kumar, V. P. Singh, S. B. Bhat et al. *Discov. Environ.* 3 (2025) 132 (2025), <https://doi.org/10.1007/s44274-025-00337-0>.
- [34]. X. Mi, H. Zhong, H. Zhang, S. Xu, Y. Li, H. Wang, S. Zhan, J. C. Crittenden, *Environ. Sci. Technol.* 56(4) (2022) 2637–2646, <https://doi.org/10.1021/acs.est.1c06762>.

- [35]. Vittorio Loddo, Marianna Bellardita, Giovanni Camera-Roda, Francesco Parrino, Leonardo Palmisano, <https://doi.org/10.1016/B978-0-12-813549-5.00001-3>.
- [36]. Muhammad Bilal Tahir, Tahir Iqbal, Muhammad Rafique, Muhammad Shahid Rafique, Tasmia Nawaz, M. Sagir, <https://doi.org/10.1016/B978-0-12-821192-2.00005-X>.
- [37]. X. Hong Tai, C. W. Lai, J. C. Juan, K. M. Lee, <https://doi.org/10.1016/B978-0-12-818821-7.00008-7>.
- [38]. Y. Li, A. G. Walsh, D. Li, D. Do, H. Ma, C. Wang, P. Zhang, X. Zhang, Nanoscale 12 (2012) 17245-17252, <https://doi.org/10.1039/D0NR03393F>.
- [39]. RizaPaul, Kavinarmatha K. Parthiban, Journal of Molecular Structure 1277 (2023) 134869, <https://doi.org/10.1016/j.molstruc.2022.134869>.
- [40]. S.Y. Janbandhu, A. Joshi, S.R. Munishwar, R.S. Gedam, Appl. Surf. Sci. 497 (2019), <https://doi.org/10.1016/j.apsusc.2019.143758>.
- [41]. S.Y. Janbandhu, A. Joshi, S.R. Munishwar, R.S. Gedam, Appl. Surf. Sci. 497 (2019), <https://doi.org/10.1016/j.apsusc.2019.143758>.
- [42]. D. T. Ruziwa, A. E. Oluwalana, M. Mupa, L. Meili, R. Selvasembian, M. M. Nindi, M. Sillanpaa, W. Gwenzi, N. Chaukura, Journal of Water Process Engineering 54 (2023) 103880, <https://doi.org/10.1016/j.jwpe.2023.103880>.
- [43]. I. A. Saleh, N. Zouari, M. A. Al-Ghouti, Environmental Technology & Innovation 19 (2020) 101026, <https://doi.org/10.1016/j.eti.2020.101026>.
- [44]. H. I. Eldos, N. Zouari, S. Saeed, M. A. Al-Ghouti, Arabian Journal of Chemistry 15 (2022) 103918, <https://doi.org/10.1016/j.arabjc.2022.103918>.
- [45]. Y. Ren, Y. Han, Z. Li, X. Liu, S. Zhu, Y. Liang, K.W.K. Yeung, S. Wu, Bioact. Mater. 5 (2020) 201-209, <https://doi.org/10.1016/j.bioactmat.2020.02.005>.
- [46]. Ji. Huang, X. Guo, B. Wang, L. Li, M. Zhao, L. Dong, X. Liu, Y. Huang, Journal of Spectroscopy 2015(2014), 681850, <http://dx.doi.org/10.1155/2015/681850>.
- [47]. E. M. Samsudin, S. B. A. Hamid, J. C. Juan, W. J. Basirun, A. E. Kandjani, Applied Surface Science 359 (2015) 883-896, <https://doi.org/10.1016/j.apsusc.2015.10.194>.
- [48]. J. Shi, X. Wang, Z. Feng, T. Chen, J. Chen, C. Li, https://doi.org/10.1007/978-0-387-48444-0_7.
- [49]. D. A. Bopape, B. Ntsendwana, F. D. Mabasa, Heliyon 10(20) (2024) e39316, <https://doi.org/10.1016/j.heliyon.2024.e39316>.
- [50]. N. Madima, N.M. Chauke, S. Ngqoloda, O. K. Mmesesi, M. Raphulu, Results in Engineering 26 (2025) 104868, <https://doi.org/10.1016/j.rineng.2025.104868>.