

Wireless Safety System in Crackers Factory and Gas Detection Using IOT

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Abstract- Worker safety in high-risk environments such as crackers factories is a pressing concern due to fire hazards and toxic gas emissions. Ensuring real-time monitoring and rapid response to potential threats is critical to mitigating these risks effectively. Traditional safety systems often lack these capabilities, emphasizing the need for an advanced and efficient solution.

This paper introduces a wireless safety system leveraging IoT technology to enhance workplace safety and operational efficiency. The proposed system utilizes a network of sensors to monitor key environmental factors, including temperature, humidity, and toxic gas levels. These sensors wirelessly transmit data in real time to a centralized control unit, ensuring seamless and efficient communication.

When unsafe conditions are detected, the system immediately activates alarms and visual alerts to notify workers, allowing for quick preventive actions to be taken. The wireless framework eliminates the complexity of cabling and enhances scalability, making it cost-effective and easy to implement.

IoT integration enables reliable, real-time hazard detection and rapid response, minimizing the dependency on human intervention and reducing the likelihood of accidents. This innovative solution not only protects workers but also fosters a safer and more productive industrial environment, addressing the safety challenges inherent in crackers factories comprehensively.

Keywords—Advanced Sensors, Controller, Relay, Internet of Things (IOT), Liquid Crystal Display (Led)

I. INTRODUCTION

Worker safety is a critical concern in industries with hazardous environments, such as crackers factories, where fire hazards and toxic gas emissions pose significant risks to health and life. Addressing these dangers requires advanced safety measures that go beyond traditional methods, which often fail to provide real-time monitoring and swift responses to emergencies. As a result, workers remain vulnerable to accidents that can have severe consequences.

The integration of Internet of Things (IoT) technology offers a cutting-edge solution to these challenges. IoT-based safety systems utilize a network of sensors to monitor key environmental parameters, such as temperature, humidity, and toxic gas levels. These sensors wirelessly transmit data to a centralized control system, enabling real-time monitoring and rapid detection of abnormalities. When hazardous conditions are identified, the system triggers alarms and visual notifications to alert workers, allowing for immediate preventive actions.

This paper focuses on the design and implementation of a wireless safety system tailored to the unique requirements of crackers factories. By automating hazard detection and response, the system aims to enhance worker safety, reduce human workload, and improve operational efficiency. Featuring cost-effectiveness, scalability, and ease of implementation, the proposed IoT-based system marks a significant advancement in industrial safety. Its adoption ensures a safer working environment, minimizes accident risks, and promotes uninterrupted productivity, addressing the critical safety challenges of crackers factories.

II. LITERATURE SURVEY

A. Introduction to IOT based fire and gas detection

Advancements in technology have introduced innovative approaches to addressing safety challenges in various environments, particularly industrial and domestic settings. Among these challenges, fire and gas hazards represent significant threats to human life, property, and the environment. While traditional detection systems have been widely used, they often fall short in providing real-time monitoring, early detection, and remote accessibility, creating a critical need for more advanced solutions. This demand has driven the emergence of Internet of Things (IoT) technology in fire and gas detection systems.

IoT-based fire and gas detection systems employ interconnected sensors to monitor key parameters such as temperature, smoke, and the presence of harmful gases like carbon monoxide and methane. These sensors wirelessly transmit data to a centralized control unit or cloud platform for real-time processing and analysis. Upon detecting abnormal conditions, the system generates alerts that can be communicated via alarms, mobile applications, or automated notifications, ensuring rapid response to potential hazards.

The incorporation of IoT significantly enhances traditional safety systems by enabling remote monitoring, data logging, and predictive analytics. These features improve the precision and reliability of hazard detection while reducing reliance on human intervention and minimizing errors. Additionally, IoT-based systems are cost-effective, scalable, and efficient, making them suitable for diverse applications across industries, residences, and public spaces.

This paper focuses on the development and implementation of IoT-based fire and gas detection systems. It highlights their role in improving safety, mitigating risks, and facilitating prompt action in hazardous situations, underscoring their importance as a modern safety solution.

B. Role of Sensors in IoT-Based Fire and Gas Detection Systems

Sensors are a crucial component of IoT-based fire and gas detection systems, serving as the primary means to monitor environmental conditions and detect potential hazards. These sensors continuously gather data on various parameters and transmit it to a central control system for real-time analysis. The system typically integrates different sensor types, such as temperature, gas, smoke, humidity, and pressure sensors. Temperature sensors track changes in ambient temperature, triggering alerts when they exceed predefined thresholds that could signal a fire. Gas sensors detect harmful gases like methane, carbon monoxide, and hydrogen sulfide, using technologies such as infrared absorption or electrochemical reactions to measure gas concentrations. Smoke sensors identify airborne particles or aerosols produced during combustion, offering early fire detection. Humidity sensors monitor moisture levels, which can impact fire behavior and smoke movement, while pressure sensors detect pressure changes caused by explosions or gas leaks in hazardous environments. Collectively, these sensors provide comprehensive monitoring, ensuring early hazard detection and enabling a swift response to enhance safety in high-risk areas.

C. Data transmission from sensor

Data transmission from sensors is a crucial element of IoTbased fire and gas detection systems, facilitating real-time monitoring and enabling immediate responses to potential hazards. These systems rely on sensors strategically placed to continuously measure essential environmental parameters, including temperature, humidity, smoke, and concentrations of harmful gases. The raw data collected by these sensors is initially in analog form and must be converted into digital signals using analog-to-digital converters (ADCs) for further processing and analysis. Wireless communication protocols are employed to transmit this data effectively, with the selection of a specific protocol influenced by factors such as required transmission range, energy efficiency, and data transfer rates. For example, Wi-Fi is often used for highspeed data transmission over short to medium distances, particularly in environments with readily available internet connectivity. Alternatively, Zigbee is ideal for industrial applications requiring low-power and short-range communication, especially in mesh networks where energy efficiency and stable connectivity are critical. For situations where long-range communication is necessary, LoRaWAN provides extensive coverage with minimal energy consumption, making it well-suited for areas with limited connectivity infrastructure. Additionally, Bluetooth Low Energy (BLE) serves compact systems that require shortrange, low-energy data transmission.

Once data is transmitted, it undergoes real-time processing either at the network's edge or in the cloud. Edge computing enables localized processing to reduce latency and dependency on centralized systems, while cloud computing facilitates storage, advanced analytics, and predictive modeling based on historical data. To ensure secure transmission, robust security measures, including data encryption and device authentication, are implemented.

By leveraging sophisticated communication technologies and secure processing frameworks, IoT-based fire and gas detection systems ensure accurate, reliable, and timely data transmission. These systems empower organizations to identify and respond to hazards swiftly, enhancing safety in high-risk environments like industrial factories. Moreover, they help minimize operational disruptions, contributing to safer and more efficient workplaces. After getting sensor information, the firefighting robot decisively draws in with the fire. It fastidiously breaks down the approaching information to pinpoint basic subtleties like the fire's precise area, its size, and power, which are urgent for conceiving a compelling firefighting plan. Using this data as an establishment, the robot fastidiously plots a route course, taking into cautious thought any hindrances present to guarantee the most productive way to the fire. After arriving at the assigned area, the robot quickly initiates its firefighting systems, quickly conveying water or froth to stifle the flares. All through the firefighting activity, the robot keeps up with careful checking of both the fire and its quick environmental factors, powerfully changing its strategies because of advancing circumstances. By constantly refining its systems through a criticism circle, the robot improves its viability in fighting the fire, guaranteeing a fast and effective reaction.

III. SYSTEM ARCHITECTURE

The architecture of an IoT-based fire and gas detection system comprises multiple layers designed to provide real-time monitoring, effective data processing, and prompt hazard response. At its core is the sensor layer, which continuously measures critical parameters such as temperature, humidity, smoke, and gas concentrations, converting analog inputs into digital signals. Data transmission is facilitated by the communication layer, utilizing protocols like Wi-Fi, Zigbee, LoRaWAN, or Bluetooth Low Energy (BLE) to transfer information to a processing unit. This data is processed locally through edge computing for minimal latency or in the cloud for advanced analytics and storage. The application layer offers user-friendly interfaces, including dashboards and mobile applications, to monitor conditions and receive notifications. In case of anomalies, the control layer initiates alarms, sends alerts, or activates safety measures like fire suppression systems. Robust security features such as encryption and authentication ensure data integrity and system reliability, making the architecture a scalable and dependable solution for safeguarding high-risk environments like industrial factories.





IV. IMPLEMENTATION OF PROPOSED SYSTEM

A. Robot Design and Construction:

The IoT-based fire and gas detection system integrates sensors, a microcontroller and communication modules to monitor environmental parameters in real-time. Sensors detect temperature, gas, smoke, and humidity, transmitting data via protocols like Wi-Fi or LoRaWAN to a centralized system or cloud for analysis. Alarms and indicators provide on-site alerts, while dashboards and apps enable remote monitoring, ensuring reliable and scalable safety in high-risk environments.

B. Sensor Integration and Fire Detection:

Selecting and integrating sensors such as temperature sensors, gas detectors, smoke alarms, and fire detection sensors is crucial for the system's effectiveness. Continuous data processing is required to analyse sensor inputs in real-time, identifying potential fire hazards or critical conditions. Proper calibration and rigorous testing ensure the sensors accurately detect fires and gas leaks, optimizing the system's responsiveness and reliability.

C. Extinguishing Mechanism:

The IoT-based system mitigates hazards by triggering automated responses upon detecting fire or gas leaks. For fires, it activates suppression systems like sprinklers or CO₂ extinguishers, while for gas leaks, it initiates ventilation or shuts off supply lines using solenoid valves. Designed for autonomy with manual override options, the system ensures swift, remote-controlled actions to protect workers and assets.

D. Autonomous Navigation and Decision-Making:

The decision-making process in an IoT-based fire and gas detection system analyses real-time sensor data to detect hazards and trigger safety measures. Pre-defined thresholds for parameters like temperature and gas levels determine the severity of risks. The system autonomously activates responses such as alarms or extinguishing mechanisms. Advanced computing enables predictive insights, ensuring timely, efficient actions with minimal human intervention.

E. Communication and Integration:

In an IoT-based fire and gas detection system, communication and integration enable smooth data flow and quick responses. Sensors send environmental data via protocols like Wi-Fi, Zigbee, or LoRaWAN to a processing unit for analysis. The system connects with actuators, alarms, and suppression mechanisms to automatically trigger safety measures. Remote monitoring through dashboards and mobile apps ensures efficient control, scalability, and reliability.

V. Working

The IoT-based fire and gas detection system constantly tracks environmental factors such as temperature, gas levels, smoke, and humidity using sensors. The collected data is wirelessly transmitted to a processing unit via communication protocols [1] [2] [3]like Wi-Fi or Zigbee. Upon detecting hazards, the system activates alarms and triggers suppression measures. Real-time monitoring through mobile apps or dashboards allows for prompt intervention and control.

VI. Result and Discussion

The IoT-based fire and gas detection system successfully demonstrated real-time monitoring and early hazard detection through continuous sensor data transmission. The system's automated response, including alarms and suppression mechanisms, proved effective in mitigating potential risks. Remote monitoring via dashboards and mobile apps enhanced control and decisionmaking. Overall, the system improved safety, reduced human intervention, and provided timely responses, ensuring a safer environment in high-risk areas.

VII. Conclusion and Future work

The IoT-based fire and gas detection system improves safety through real-time monitoring and automated hazard detection, utilizing various sensors and wireless communication, while future work could focus on enhancing sensor accuracy, adding more hazard detection capabilities, incorporating predictive analytics, and integrating advanced technologies like 5G for faster data transmission and larger-scale deployment.





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