

CATALYTIC CONVERTER

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Abstract

Catalytic converters are one of the most important parts of modern cars, and they have been highly effective in reducing vehicle emissions resulting in more environmentally friendly. A review paper on catalytic converter, its history, working and types along with the merits and demerits of it. The paper also identifies the various future trends and direction for research and development in the field of which may include higher efficiency, lower cost as well as longer life. It just a brief detail on who has catalytic converters been focusing upon as they have begun to reviews how to lower emissions, and recognising the capability of your parts being part of fixing environmental issues.

Keywords: catalytic converter; emissions control; environmental pollution; vehicle emissions, air pollution

Introduction

A catalytic converter is one of the important components in modern cars, and it has an essential function as a component to reduce emissions and optimize environmental pollution. A catalyst in the converter initiates a chemical reaction that changes pollutants in the exhaust gases to less harmful ones. The aim of this review paper is to give a brief description about catalytic converter i.e., what are these and how it works, its history, types with few comparison tables, benefits and disadvantages.

Catalytic Converter Evolution

The concept of catalytic converters originally emerged in the 1970s, when the US government started putting some real pressure on automakers to reduce emissions. Catalytic converters made their initial appearance in the 1975 model year, and were intended to reduce emissions of carbon monoxide (CO), hydrocarbons (HC) and nitrogen oxides (NOx). Catalytic converters have come a long way with design and execution in recent years, making modern catalysing chambers much more efficient and effective.

Working Principle

A catalytic converter works on the principle of catalysis, where a catalyst stimulates a chemical reaction without being consumed by the reaction. The converter consists of a substrate, typically a ceramic or metallic monolith, coated with a catalyst material, usually platinum, palladium, or rhodium. The exhaust gases from the engine flow through the substrate, where the catalyst stimulates a chemical reaction that converts the pollutants into harmless substances.

Types of Catalytic Converters

- Types of Catalytic Converters
- 2-way converters—These converters lower CO and HC emissions but do not control NOx emissions.
- Three Way Converters: These converters reduce CO, HC and NOx emissions, making them the most common converter found in modern automobiles.
- Diesel Oxidation Catalysts (DOCs): Developed for diesel engines only, these converters decrease CO, HC and particulate matter (PM) emissions.
- SCR (Selective Catalytic Reduction) Systems – Devices that reduce nitrogen oxides oxidising them with a catalyst and a reductant, like urea.

Advantages of Catalytic Converters

Catalytic converters advantages

- Catalytic converters: Reduce CO, HC, NOx and PM emissions A catalytic converter helps clean the air by converting up to 90% of the dangerous gasses in vehicle exhaust into less harmful substances.
- Enhanced Fuel Efficiency: new 3-way catalytic converters make it possible to get the complete benefits, like lower fuel usage and emissions.
- Extended engine life: Catalytic converters reduce the wear and tear of engine which improves the life of it.

Disadvantages of Catalytic Converters

There are negative aspects in the use of catalytic converters which include:

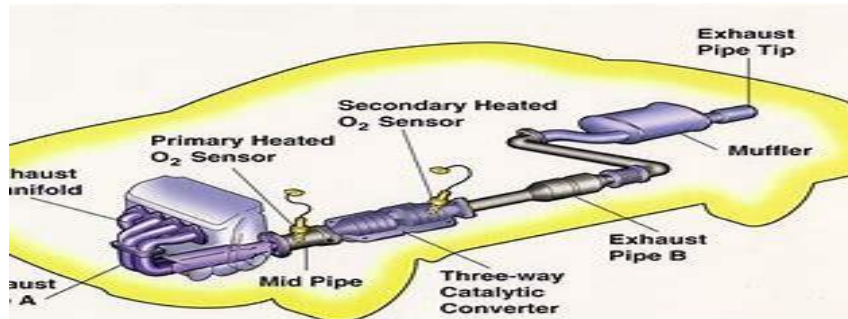
- Expensive: Catalytic converters are very costly to manufacture and even to replace them during vehicle servicing.
- Life Span: Regulators on vehicles catalytic converters effectively function for a given period; hence regular replacement is necessary.
- Reliance on Quality of Fuel: Catalytic converters do not withstand all the fuels and depend on the quality of fuel combusted.

Recent Research on Catalytic Converters

Recent research on catalytic converters has focused on improving their performance, lowering their value, and growing their lifespan. One study posted within the journal *Frontiers in Mechanical Engineering* gives a

comprehensive model of a catalytic converter for automobile programs. The model takes into consideration the complicated procedures that occur in the converter, such as chemical kinetics, diffusion, and warmth transfer.

Dig Of Catalytic Converter



Mathematical Modelling of Catalytic Converters

Mathematical models are effective gear for knowledge the behaviour of complicated systems like catalytic converters. A observe published within the Journal of Engineering for Gas Turbines and Power provides a two-dimensional reactor model of a monolith catalytic converter. The version takes into account the consequences of radially nonuniform go with the flow distributions and is capable of expect the overall performance of the converter below various operating conditions.

Additive Manufacturing of Ceramic Substrates

Additive manufacturing is a promising technology for the production of ceramic substrates for catalytic converters. A take a look at posted in the International Journal of Applied Ceramic Technology provides a technique for the additive production of periodic ceramic substrates for automobile catalyst supports. The method uses a mixture of 3-D printing and ceramic processing techniques to supply substrates with complicated geometries and excessive surface regions.

Structured Ceramic Foam Catalysts

Structured ceramic foam catalysts are a form of catalyst that has been proven to have excessive hobby and selectivity for diverse reactions. A look at published in the journal Industrial

Future Directions

Future studies and development in catalytic converters have to awareness on:

- Improving Efficiency: Developing more efficient catalytic converters which could lessen emissions further.
- Reducing Cost: Reducing the fee of manufacturing and replacing catalytic converters.
- Increasing Lifespan: Developing catalytic converters with longer lifespans.

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